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A GLANCE OF THE ACTIVITIES AND FACILITIES OF NATIONAL INSTITUTE OF HYDROLOGY, ROORKEE, Uttarakhand

"Committed to the science of water resources development."

Mission:

Providing innovation and effective science and technology for hazard free sustainable development and management of water and water related studies.

With this Slogan, the National Institute of Hydrology is progressing in conducting Research and Management studies of the Nation.

Introduction:

The National Institute of Hydrology was set up in 1978 with its headquarters at Roorkee, Uttarakhand. It is an autonomous body under the Ministry of Jal Shakti, Govt. of India. It is the apex body for research and development in the area of hydrology in the country.

Regional centers:

To study hydrological problems of various agro climatic regions of the country, the Institute has established Six Regional centers as follows:

- 1 Hard rock Regional center, Belgaum, Karnataka
- 2 Western Himalayan Regional center, Jammu, Jammu & Kashmir
- 3 Northeastern Regional center, Guwahati, Assam
- 4 Center for Flood Management studies, Patna, Bihar
- 5 Deltaic Regional center, Kakinada, Andhra Pradesh
- 6 Central India Hydrology Regional center, Bhopal, Madhya Pradesh

The Scientific Divisions existing at Roorkee :

- a) Environmental hydrology
- b) Groundwater Hydrology
- c) Hydrological investigations
- d) Surface Water Hydrology

e) Water Resources systems f) RMOD Division

Infrastructure and Facilities available at Deltaic Regional Center, Kakinada:

The Deltaic Regional Center of NIH located at Kakinada is having a lot of facilities in doing Basic and Advanced Research in Hydrology with Water quality laboratory, soil laboratory and Remote sensing laboratory with latest software.

4

Laboratories:

2

Remote Sensing Center Water Quality Laboratory Soil Laboratory HM Observatory

Water Quality Laboratory Capabilities:

Assessment of surface water pollution Groundwater quality and aquifer contamination Monitoring of drinking water and irrigation water Point and non point sources of pollution Transport and deposition of pollutants Specifications of major ions and Nutrients

Infrastructure of the Water Quality Lab:

Portable Water Quality Kit Microprocessor conductivity meter Micro processed thermometer Mini current meters Universal current meter PH meter Digital turbidity meter Signal Tracking Resistivitymeter Electronic balance UV-Vis Spectrophotometer Flame Photometer DO meter BOD incubator and Compass, Clinometer etc. devices.

Remote Sensing and GIS Center Capabilities:

Estimation of soil erosion Rainfall-runoff prediction Soil salinity and water logging Sedimentation in reservoirs Inundation of flood plains Water balance Watershed management

Softwares available in the Remote Sensing Center:

ERDAS (Earth Resources Data Analysis System) ILWIS (Integrated Land and Water Information System) GIS Softwares: Arc view, Arc info and Map Info Satellite Imageries –IRS, LISS II, FCC, (1: 2,50,000) –1989

Soil Water Laboratory Capabilities:

Evaluation of in-situ hydrological physical and optical properties of soils. Soil textural classification Estimation of physical chemical and spectral characteristics of soils Soil moisture monitoring Measurement of coefficient of permeability of undisturbed soils

Equipment of Soil Water Laboratory:

Guelph permeameter Pressure plate apparatus Soil moisture meter Sieve Analysis Infiltrometer

Hydrometeorological Observatory:

The Regional center has been maintaining the Hydrometeorological Observatory in the campus and measuring most of the weather parameters in Kakinada since 1996. The Infrastructure available at the Observatory are:

Ordinary Rain Gauge Self-Recording Rain Gauge Pan evaporimeter Wet bulb and dry bulb Thermometers Anemometer Wind vane Minimum and Maximum Thermometers

The Weather Parameters measured in the observatory are:

Rainfall Maximum and Minimum Temperatures Wind velocity Wind direction and Relative humidity.

Library:

The institute has established a good reference library. A large number of textbooks, scientific journals, documented computer programs, technical reports on Hydrology etc are available.

ACKNOWLEDGEMENT

Firstly I would like to thank the Almighty, as he gave me the serenity to accept the things I cannot change, courage to change the things I can and wisdom to know the difference. I would like to render my gratitude to Dr.Y R. Satyaji Rao, Scientist-G & Head at NATIONAL INSTITUTE OF HYDROLOGY, DELTAIC REGIONAL CENTRE, Siddhartha Nagar, Kakinada for his esteem guidance in my work.

I express my heartfelt thanks to Dr. T Vijay, scientist-B, NATIONAL INSTITUTE OF HYDROLOGY, DELTAIC REGIONAL CENTRE, Siddhartha Nagar, Kakinada for constant support and encouragement. I greatly thank my teachers for their support and help.

I sincerely thank my beloved parents for the gift of life and education they have given me.

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I am thankful to the Head of the Chemistry Department Mr. MALLIKARJUNA SHARMA sir and my lecturers Chemistry Department, A S D.Government Degree college, Kakinada.

SOURCES OF CONTAMINATION IN THE COASTAL AQUIFERS:

In general, the sources and processes of contamination in the Coastal areas may be due to:

- 1. Land disposal of solid wastes
- 2. Sewage disposal on land
- 3. Agricultural activities
- 4. Urban runoff and polluted surface water bodies like- tanks, salt water creek, leaking drains etc.

Land disposal of solid wastes:

Solid wastes [mostly garbage and industrial waste] are disposed of in landfills where it decomposes and produces a leachate that can contaminate underlying groundwater. The amount of leachate produced in the landfill depends on the amount of distribution of rainfall, hydraulic conductivity of soil cover etc. If the soil is impermeable, percolation of leachate to underlying groundwater is retarded. Landfills are a point source of contamination and the leachate movement in the sub soil forms a narrow band or plume, unless of course, the groundwater is stagnant.

Sewage disposal on Land:

Sewage enters the ground intentionally from septic tank outlets, cesspools and systems where sewage is applied to land for crop irrigation, gardening etc. Unintentional entry of sewage into the groundwater may be due to leakage from sewers, sewage, lagoons, domestic waste water etc.

Agricultural activities:

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Modern agriculture is based on extensive use of fertilizers and pesticides to obtain a high yield of crops. Some of the chemicals applied to farmland, however, move down with the deep percolating water from the root zone and can contaminate underlying groundwater. Manure piles, feedlots and similar concentrations of animal waste are other possible sources of groundwater contamination. Deep percolation water from irrigation fields in arid regions tends to have high salt concentration, which adversely affects underlying groundwater. In humid areas, the major contaminant is Nitrate.

Urban runoff and polluted surface water bodies:

Many streams receive municipal and industrial wastewater. Seepage of such water into underlying groundwater may adversely affect the groundwater quality. Urban runoff with dissolved contamination may infiltrate directly into the ground and reach the groundwater.

Sources of Pollution in the study area:

The mechanism of groundwater pollution is quite different from the surface water and is more complicated. The process of groundwater is much slower and the time lag between pollution discharge at land surface and reaching of pollutants into groundwater takes several years. According to the World Health Organization estimate, about 80% of waste pollution in a developing country like domestic waters and irrigation cause India to return flows. Especially the intrusion of saltwater into the aquifer system in coastal regions depends on the exploitation of groundwater. The intruding salt water makes large zones of the aquifer unsuitable for mankind.

The sources of pollution vary with time and space. Especially the groundwater in the coastal regions may be polluted mainly due to salt water intrusion, cyclonic storms, drainage congestion, backwater of the sea through river systems, aquaculture, age old unused tanks, industrial contamination etc.

The main source of pollutant in the study area may be due to the rapid development of built up areas in the city, and consequent release of domestic waste, seepage from septic tanks etc, are polluting the groundwater. Extensive pollution may be due to the nearby agriculture practices, which may be polluting the groundwater, as more and more fertilizers are being used for over irrigation.

WATER QUALITY TRAINING AT DELTAIC REGIONAL CENTER

• INTRODUCTION:

The term water quality has an extremely broad spectrum of meaning since the desirable characteristic of water varies with its intended use.

Man has brought about changes in the water quality through urbanization and growth of population centers or by introduction of industries and employment of auxiliary means in agriculture, which has disturbed or even destroyed the natural healthy quality of water bodies in many regions.

There are three basic ways to evaluate the quality of water viz. the Physical, Chemical and Biological levels in the water. In many instances a combination of chemical analysis is needed to obtain a reasonably accurate picture of the quality of water.

The purpose of analysis is to know the exact composition of the sample at the particular point of time of sample collection and to assess the surveillance of quality and to assess whether the water is fit for basic needs or not.

Parameters:

The choice of parameters to be tested is closely linked to the objective of the water quality. Table No.1, lists the major ions and physical parameters which will provide considerable information on the quality. These parameters may be used for interpretive studies with respect to the chemical quality of water for domestic and industrial water supplies and other uses.

TABLE NO. 1: PHYSICAL CHARACTERISTICS AND SOME MAJOR IONS AND INSTRUMENTATION Parameter PHYSICAL Instrumentation/apparatus Method CHARACTERISTICS: pH meter PH Thermometer Temperature Spectrophotometer Colorimetric Color Conductivity Meter Conductivity Electrical Turbid meter Turbid metric Turbidity Volumetric glassware Gravimetric Residue (TDS) MAJOR CATIONS: Volumetric glassware Titration Calcium Volumetric glassware Magnesium Titration Flame Photometer Flame emission Sodium Flame Photometer Flame emission Potassium MAJOR ANIONS: Volumetric Glassware Titration Carbonate Volumetric glassware Titration Bicarbonate Turbidimeter/VIS-Spectro Turbidimetric Sulphate photometer Volumetric glassware Titration Chloride OTHERS: UV-VIS Color development with Nitrate Spectrophotometer absorption measurement **UV-VIS** Color development with Silica Spectrophotometer absorption measurement

The accuracy of the analyses may be determined by comparing the sum of anions in equivalents per million (epm) with the sum of the cations in epm (ionic balance). The percent error may be calculated as follows:

Percent error = $\underline{\text{sum of cations (epm)} - \text{sum of anions (epm) x 100}}$ Total ions (epm)

Analytical results in mg/L are converted to epm by dividing the actual concentration of the ion in mg/L by the equivalent weight of the ion. Percent error should be within the limit of 10%.

Some Nutrients and Organic matter in the water bodies are listed in Table No. 2.

Parameter	Method	Instrumentation /apparatus
NUTRIENTS:		
Phosphate Inorganic Nitrogen	color development with absorption measurement	VIS Spectrophotometer
Inorganic Nitrogen (Nitrate, Nitrite etc.)	color development with absorption measurement	UV Spectrophotometer
Nitrogen	titration	Nitrogen digestion

TABLE NO. 2 : SOME NUTRIENTS AND ORGANIC PARAMETERS

Dissolved Oxygen (DO)	Fixation and titration	Volumetric glassware	
Biochemical Oxygen Demand (BOD)	Incubation and titration	Incubator and volumetric glassware	
Chemical Oxygen Demand (COD)	Refluxing and titration	Volumetric glassware	
Total Organic	Ignition	Total Organic	

These indicate nutrient concentration in water, thereby providing information on the potential or vegetation growth and oxygen depletion in the water source. These measurements provide essential information on nutrient loading from industrial, municipal and other sources to rivers, lakes and oceans. Bacteriological assessment of water should also be considered for water resources studies.

The Heavy metals, which are not at all required in water and they are nuisance to the human body, when gone through drinking water. Major Heavy metals are listed in Table No. 3

TABLE NO 3	: HEAVY	METALS AND	TRACE	ELEMENTS
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Parameter	Method
Instrumentation	
Cadmium	Atomic absorption Atomic
Absorption	
Calcium	measurements
Spectrophotometer	
Chromium	
Copper	
Iron	
Lead	
Magnesium	
Manganese	
Mercury	
Nickel	
Silver	
Strontium	
Zinc	

Table 4:

<u>SI.N</u> 0	Substance or Characteristic	Requirement(Desirabl c)	Permissible Limit
	ESSENTIAL CHA	RACTERISTICS	
1	Colour, Hazen units, max	5	25
2	Odour	unobjectionable	
3	Taste	Agreeable	
4	Turbidity, NTU, max	5	10
5	pH value	6.5 to 8.5	No relaxation
6	Total Hardness (as CaCO3)	300	600
7	Iron (as Fe), mg/l, max	0.3	1
8	Chlorides (as Cl), mg/L, max	250	1000
9	Residual, free Chloride mg/l, min	0.2	
	DESIRABLE CHA	RACTERISTICS	
10	Dissolved Solids, mg/l, max	500	1000
11	Calcium (Ca), mg/l, max	75	200
12 Copper (Cu), mg/l, max		0.05	1.5
13 Manganese((Mn), mg/l, max		0.1	0.3
14 Sulphate (SO4) mg/l, max		200	400
15	Nitrate (NO3), mg/l, max	45	100
16	Fluoride (F), mg/l, max	1	1.5
17	Phenolic Compounds (as C6H5OH),	0.001	0.002

	mg/l, max		
18	Mercury (Hg), mg/l, max	0.001	No relaxation
19	Cadmium (Cd), mg/l, max	0.01	No relaxation
20	Selenium (Se), mg/l, max	0.01	No relaxation
21	Arsenic (As), mg/l, max	0.05	No relaxation
22	Cyanide (CN), mg/l, max	0.05	No relaxation
23	Lead (pH) mg/l, max	0.05	No relaxation
24	Chromium (as Cr+5) mg/l, max	0.05	No relaxation
25	Zinc (Zn) mg/l, max	5	15
26	Alkalinity, mg/l, max	200	600
27	Aluminum (as Al), mg/l, max	0.03	0.2
28	Boran, mg/l, max	1	5

The following Parameters/ Nutrients measured at the Deltaic Regional Center, National Institute of Hydrology Laboratory as a part of the Project work.

Physical parameters: Color, Temperature, Transparency, Turbidity and Odour.

.Chemical Parameters : pH, Electrical Conductivity (E.C), Total Solids (TS), Total Dissolved Solids (TDS), Total Suspended Solids (TSS), Total Hardness, Calcium Hardness, Magnesium Hardness, Nitrates, Phosphates, Sulphates, Chlorides, Dissolved Oxygen (D.O), Biological Oxygen Demand (BOD), Chemical Oxygen Demand (COD), Fluorides, Free Carbon-di-oxide, Potassium and Sodium.

Heavy metals: Lead, Copper, Nickel, Iron, Chromium, Cadmium and Zinc.

SAMPLING AND ANALYSIS:

2

Sampling is the first, of the series of steps leading to the generation of water quality data and is a very important one. Care must always be taken to ensure a sample that is truly representative. Further, the integrity of the sample must be maintained from the time of collection to the time of analysis. If the sample has changed in chemical composition between sampling and analysis, due to delay, all care taken to provide an accurate analysis will be lost.

Sample handling and preservation

Thoroughly cleaned plastic or glass bottles fitted with screw caps may be used for water samples collected with depth integrating samples. Plastic containers are generally preferred for inorganic samples and glass for organic samples because they introduce interference and have sorption characteristics.

In general, the shorter the time that lapses between the collection of a sample and its analysis, the more reliable will be the analytical results. However some samples can be satisfactorily preserved by chilling or by adding suitable acid. Because for certain constituents immediate analysis is required, else the composition of the sample certainly will change.

Determination of Temperature, pH, Specific Conductance and dissolved gasses should be made in the field. Samples for metal analysis can be preserved by addition of nitric acid. Samples for organic constituent determination by chilling or freezing and samples for the determination for such biodegradable substances as nitrates, phosphates and surfactants by storing the sample in the dark at a temperature just above freezing until the analysis are made.

To determine concentration of dissolved inorganic constituents in a water system, the sample must be filtered through a 0.45µm average pore diameter membrane filter immediately after collection. It is advisable to discard the first 150

to 200ml of filtrate in order to rinse the filter and filtration apparatus of any contaminating substances

This technique minimizes the risk of alteration of the composition of the sample by the filtering operation. The filtrate collected in a suitable bottle is immediately acidified to pH 2.0 or less with nitric acid whose purity is consistent with the measurement to be made. Acidifying the filtrate minimizes the risk of precipitation of dissolved constituents and also inhibits adsorption of constituents by the walls of the bottle.

Total 9 samples were collected in and around kakinada and analyzed for various Physical and chemical parameters.

Table No.15:	List of Observation samples in the study area	

S.No	Sample No.	Sample Location and type	
1	1	M.S.N Charties (Ground water)	
2	2	Cholangi(Bore water)	
3	3	Ghati (Municipal water)	
4	4	Detail regional Centre, Siddarth nagar (Tap water)	
5	5	Turangi (Ground water)	
6	6	Jagannaickpur (RO water)	
7	7	Penuguduru (Ground water)	
8	8	Postal colony (Dug well)	
9	9	College campus (Tap water)	

PHYSICAL PARAMETERS:

pH:

Multi-parameter water quality checker enables to measure and indicate the monitoring result simultaneously up to 11 parameters with one unit. Auto-calibration feature provides hassle free calibration of pH, dissolved oxygen, conductivity, turbidity and depth.. Shock resistant cover designed for rough treatment in the field and is easily cleaned. Cable can be easily connected and disconnected with quick-connect fitting.

Data Management

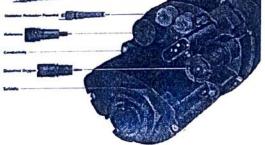
Auto hold function freezes average data values on the screen to offer more time to verify or transcribe data. Diagnostic functions notify the user of errors. Integral USB connection for data transfer to a PC. USA cable is sold separately and includes software. Selectable measurement units allow the operator to report data without the need to convert data to desired units of measure.

Sensor Probe Unit

Multiple Sensors Housed in Each Probe

Multiple sensors allow for the measurement of 11 parameters simultaneously (pH, pH(mv), ORP, DO COND Salinity TDS Segurater Specific Gravity, Temperature,

Turbidity, Water 1



CHEMICAL PARAMETERS:

Total Alkalinity: Take 10ml of sample in conical flask then add 2 drops of phenolphthalein indicator. If the sample turns to pink (CO3 hardness) and then hitrate with N/50 sulphuric acids until it turns to colourless. and then add 2 or 3 drops of Methyl orange indicator(sample turns to yellow) then nitrate with N/50 sulphuric acids then sample turns to light orange . Then note down the burette reading and apply it in the formula.

Alkalinity=Burette reading ×1000/volume of sample taken

Reagent:

- N/50 Sulphuric acids: Take 1ml of Conc. H2SO4 and add 35ml of distilled water to make 1N H2SO4. Then take 1ml of 1N H2SO4 and make up to 50ml to prepare N/50 Sulphuric acids.
- Phenolphthalein Indicator:. Take 0.5grams of Phenolphthalein and dissolve in 50% Alcohol.

TOTAL HARDNESS(TH):. The calculation of hardness in water by EDTA titration can be found by adding a small amount of a dye such as Eriochrome Black T is added to an aqueous solution containing Ca++ and Mg++ ions at a pH of 10 ± 0.1 , Ca++ and Mg++ form chelated complexes of wine red color with EBT.

But EDTA has a stronger affinity towards Ca++ and Mg++. Hence, if EDTA is added, the former complex (Ca-EBT and Mg-EBT) is broken and a new complex (Ca-EDTA and Mg-EDTA) of blue color is formed. When all the ions are complexed the solution will turn blue. This is the endpoint of the titration. The higher the pH, the sharper the endpoint. However, above pH 10 there is a danger of precipitation of CaCO3 and Mg(OH)2. Hence the pH is fixed to 10 ± 0.1 . The

sample is diluted with distilled water to reduce the concentration of Ca++ and Mg++ ions.

. Alkalinity=Burette reading ×1000/volume of sample taken.

Reagent:

- Buffer Ammonia: Take 6.75 grams of Ammonium chlorides and dissolved in 57ml of Ammonium Hydroxide(Liquid Ammonia) and make up to 100ml with distilled water.
- EDTA(Methyl Diamine tetra acetic acid disodium salts):. Take 2 grams of EDTA and 0.05 grams of magnesium chlorides, dissolved in distilled water and make up to 500ml.
- Eriochrome Black: Take 0.5 grams of Eriochrome black-T and 4.5 grams of Hydroxylamine hydrochloride and dissolved in 100ml of 70% Ethanol.

CALCIUM AND MAGNESIUM:

Calcium and magnesium can be determined by titration methods.

Procedure: Take 0.01M EDTA solution in burette then Take 10ml sample in conical flask and add 0.5ml NaOH solution and add a lunch of murexide indicator then solution turns link to purple. Note the burette reading.

Calcium hardness=volume of EDTA consumed ×Molarity of EDTA×100×1000/ volume of sample taken..

Calcium as Ca+2= volume of EDTA consumed ×Molarity of EDTA×40×1000/ volume of sample taken.

Magnesium as Mg +2=TH-Ca Hardness ×0.243

Reagent:

- 1N NaOH: Take 4 grams of NaOH and make up to 100ml distilled water.
- Muroxide indicator:. Take 0.5 grams of murexide pure and mix with 100 grams of NaCl.
- EDTA: Take 3.723 grams of EDTA and make up to 100ml of distilled water.

CHLORIDES:

The presence of chlorides in natural waters can mainly be attributed to dissolution of salt deposits in the form of ions (Cl-). Otherwise, high concentrations may indicate pollution by sewage, industrial wastes, intrusion of seawater or other saline water. It is the major form of inorganic anions in water for aquatic life. High chloride content has a deleterious effect on metallic pipes and structures, as well as agricultural plants. They are calculated by the Argentometric method.

Principle: In alkaline or neutral solution, potassium chromate indicates the endpoint of the silver nitrate titration of chlorides. Silver chloride is quantitatively precipitated before the red silver chromate is formed..

Procedure: A known volume of filtered sample (50ml) is taken in a conical flask, to which about 0.5ml of potassium chromate indicator is added and titrated against standard silver nitrate till silver dichromate (AgCrO4) starts precipitating.

Reagents:

Potassium chromate indicator solution: 50g of potassium chromate is dissolved in a minimum amount of distilled water and silver nitrate is added drop

wise till a red precipitate is formed. The mixture is allowed to stand for about 12 hours and diluted to 1000ml with distilled water.

 Silver nitrate solution (0.014N): 2.395g of silver nitrate is dissolved in distilled water and made up to 1000ml.

The instruments used in the NIH Laboratory for measuring the Electrical Conductivity and the Nutrients (Nitrate, Sodium and Potassium) are discussed. They are:

1.Digital Conductivity meter

2.Flame Photometer

3. UV-VIS Spectrophotometer

Flame Photometer:

Flame Photometer is an instrument with which it is possible to estimate, with speed

and accuracy, minute quantities of sodium (Na), Potassium (K) in the water sample.

Principle:

Flame Photometer is an instrument with which it is possible to estimate minute

quantities of Sodium (Na), Potassium (K), and Calcium (Ca). The solution under analysis is sprayed as a fine mist into a non-luminous flame, which becomes coloured according to the characteristic emission of the metal. A very narrow band of wavelength corresponding to the element being analyzed is selected by a light filter and allowed to fall on a Photodetector whose output is a measure of concentration of the element. The output of the Photodetector connected to an electronic metering unit to provide the readout. Before analyzing the unknown solutions, the system is standardized with solutions of known concentration. The total system consists of:

1. Burner unit 2. Compressor unit and 3. Electronic metering unit. The burner unit is really the main unit of the Flame photometer. It consists of any atomizer (for aspiration of solutions), mixing chamber, burner, optical lens, light filter photodetector and control valves.

Operation:

Compressed air from the compressor unit is applied to the atomizer. Due to a draught of air at the tip of the atomizer, the sample solution is sucked in and enters the mixing chamber as a fine-atomized jet. Liquid *Petroleum – Gas (LPG)/Laboratory gas from a suitable source is also injected into the mixing chamber at a controlled rate. The mixture of gas and atomized sample is passed on to the burner and is lignite. The emitted light from the Flame is collected by a lens and is passed through an appropriate filter (selectable for different elements). The filtered light is then passed on to energize a sensitive photodetector, the output which is applied to the electronic metering unit for readout.

UV-VIS SPECTROPHOTOMETER:

UV-VIS spectrophotometer works on the principle of spectrophotometry based on Beer – Lambert Law.

Operation:

Decide the spectrum depending on the wavelength at which the measurement is to be carried out. Then the light beam of selected wavelength in Ultraviolet or visible spectrum from the light source module gets focused on the entrance slit of the 'monochromator' module. The incident beam of light gets turned to push-button settable wavelength by motorized slewing of the holographic grating in Czery-Turner mount and reflecting optics and emerges as a monochromatic light of narrow band width from the exit slit of the monochromator. Transmitted portion of this monochromatic light through the medium in the cuvets located in the sample compartment is detected by photodetector. The output of detector Preamplifier module is processed in the electronics module and the absorbance /concentration/ Transmission of the medium is displayed on the read out of the instrument.

ELECTRIC CONDUCTIVITY:

Conductivity is a measurement of water capacity for conveying electrical current and is directly related to the concentrations of ionized substance in the water.

Solutions of most inorganic acids, bases and salts are relatively good conductors. Conductivity measurements are commonly used to determine the purity of demineralized water and total dissolved solids in boiler & cooling tower water.

PRINCIPLE:

Specific conductance is a measure of the total concentration of ionized constituents of water. It is related to the sum of anions and cations specific conductance is reciprocal of the resistance between 2 electrodes 1-cm apart and 1 sq cm in cross section.

METHOD:

The method applied in the NIH Laboratory is conductivity cell potentiometric method to measure electrical conductivity of samples which are collected in and around the coastal aquifer of Kakinada.

APPARATUS:

A Conductivity meter which is capable of measuring conductivity with an error not exceeding 1% or 0.1ms/m is used.

REAGENT:

a) Conductivity water:

use distilled water boiled shortly before use to minimize CO2 content. Electrical conductivity must be less than 0.01ms/m

b) Standard potassium chloride solution, KCl (0.01M); Dissolve 0.7456gm anhydrous KCl in conductivity water and dilute to 1000ml at 25°C. This is the standard reference solution, which at 25°C has a conductivity of 1413 μmhos.

CONDUCTIVITY MEASUREMENT:

Rinse cells with one or more portions of the sample. Adjust temperature of a final portion to 25.0+______0.1c measure sample conductivity and note temperature. Calibrate the instrument with standard KCl solution by adjusting the conductivity to 1413 µmhos.

CALCULATION:

Conductivity at 25° C, μ mho/cm =KmxC

1+0.0191(t-25)

Where

 $Km = Measured conductivity, \mu mho at t^{0}C$

C = Cell constant, cm-1 and

t = temperature of measurement

Record the meter reading; the unit of measurement and the temperature of the sample at the time of reading report the electrical conductivity at 25°C.

POTASSIUM

Potassium is an abundant element and its common salts are highly soluble. It seldorn occurs in high concentrations in natural water. Potassium concentrations in water are low partly because of the high degree of stability of potassium- bearing aluminosilicate minerals. Unaltered potassium feldspar grains occur in many sandstones.

The potassium ion is substantially larger than the sodium ion, and it would normally be expected to be adsorbed less strongly than sodium in ion-exchange reactions.

Potassium ions assimilated by plants become available for re-solution when the plants mature and die, or when leaves and other parts are shed at the end of the growing season. In the natural recycling that occurs in forests and grasslands, this potassium is leached into the soil by the gradual decay of the organic material. Some leakage of potassium to groundwater and runoff during these processes would be expected.

METHOD OF MEASUREMENT:

By means of Flame Photometric method trace amounts of potassium in water

samples are being measured by using a Flame Photometer.

REAGENTS:

(a). Stock Potassium solution : Dissolve 0.1907g of KCl dried at 110°C and dilute to

100ml with deionized water.

(b) Intermediate Potassium solution : Dilute to 10.00ml stock solution with distilled

water to 100ml;

(c) Standard Potassium solution : Dilute 10 ml intermediate solution with distilled water

to 100ml.

PROCEDURE:

 Switch on the gas and maintain the gas fuel mixture so that the blue flame of

the saw tooth is seen through the viewing window.

(II) The sample is sprayed in to a gas flame and excitation is carried out under

carefully controlled and reproducible conditions. The intensity of light is measured by a phototube potentiometer.

- (111) Prepare calibration standards of 2ppm, 5ppm and 10ppm ranges.
- (IV) Prepare calibration curve from the above standards
- (V) Measure the concentration of the water samples

(VI) Determine concentration of samples in ppm from the calibration curve.

Nitrate:

Nitrate is an anionic form of nitrogen that is strongly influenced by the vital importance of element plant animal nutrition.

Record the meter reading; the unit of measurement and the temperature of the sample at the time of reading report the electrical conductivity at 25°C.

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Nitrate:

Nitrate is an anionic form of nitrogen that is strongly influenced by the vital importance of element plant animal nutrition.

Nitrogen occurs in water as nitrite and nitrate (NO2 and NO3), in cationic form as ammonium (NH4) and at intermediate oxidation status as a part of organic solutes.

Sources of nitrate:

Concentrations of nitrate that approach or exceed 44 mg/L NO3 are present in many rural water supply wells. Most investigators have attributed this nitrate to drainage from nearby barnyards or septic tanks and cesspools. Farm animals produce considerable amounts of nitrogenous organic waste that tends to concentrate in places where large animals are confined. The occurrence of nitrate concentration in shallow groundwater is due to leaching from livestock corrals by rainfall. In past years, most investigators stated that high nitrate concentration. In ground water in extensive areas associated with animal feedlots.

The amount of nitrogen fertilizers used on agricultural land has increased greatly in recent decades and this has prompted considerable concern to possible resulting increases in nitrate in rivers and groundwater. The full import of leached fertilized nitrogen on ground water is slow to develop in many areas because transport of solutes through the unsaturated zone between the lard surface and the water table is low. In some soil profiles a substantial fraction of the transported nitrate was lost by denitrification

Adverse effects of high concentration of nitrate in drinking water:

Excessive concentration of nitrate in drinking water may cause methemoglobinemia in infants. Concentrations in excess of 10 mg/L as N, equivalent to 44 mg/L of NO3 equidently causes this health hazard.

METHODS OF MEASUREMENT:

There are three methods available to measure nitrate concentration in water.

- (1) Calculation from Ion selective electrode method.
- (2) UV Spectrophotometric method.
- (3) Sulphanilamide Spectrophotometric method.

By means of UV Spectrophotometric method trace amounts of nitrate present in water samples is measured, which are collected in and around coastal aquifer, Kakinada.

Reagents:

- a. Nitrate free water: Use re-distilled or deionized water to prepare all solutions.
- b. Stock Nitrate Solution: Dissolve 0.7218g KNO3, earlier dried in hot air oven at 105°C overnight and cooled in desiccator, in distilled water and dilute to 1 L. Preserve with 2 ml of CHCl3 / L: 1mL = 100µg NO3 –N, stable for 6 months.
- c. Standard Nitrate Solution: Dilute 100 ml of stock Nitrate solution to 1000mL with water, preserve with 2mL CHCL3 / I: 1mL = 10µg NO3 N, stable for 6 months.
- d. Hydrochloric acid solution: HCl,(1N): Cautiously add 83 ml conc. HCl to about 850ml of distilled water, cool it and dilute to 1 L.

Procedure:

- a. Treatment of sample: Add 1ml HCl to 50-ml clear/filtered sample, mix.
- b. Preparation of Standard Curve: Prepare calibration standards in the range of 0-7 mg NO3 - N/L, by diluting to 50 ml of the following volumes of standard solutions, add 1ml of HCl and mix it.

Nitrate	Standard	1	2	4	7	10	15	20	25	30
35										
										29
×.										

Solution, ml

NO3 -N, mg/l 0.2 0.4 0.8 1.4 2.0 3.0 4.0 5.0 6.0 7.0

c. Spectrophotometric measurements: Read absorbance or transmittance against re-distilled water set at zero absorbance or 100% transmittance. Use a wavelength of 275 nm to determine interference due to dissolved organic matter

Calculation:

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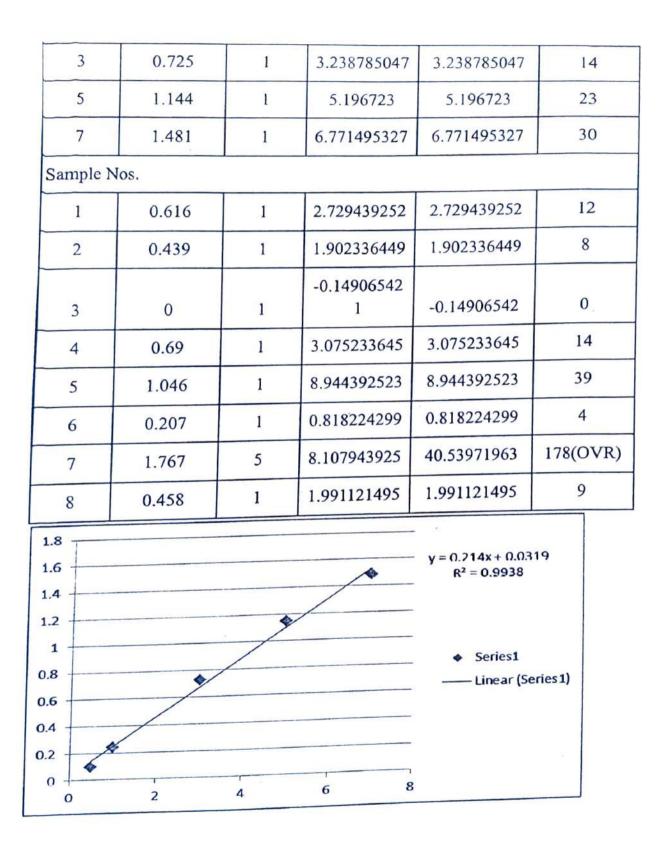
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Measure absorbance of the Standards at 220 nm.. From a series of standards, plot a graph with absorbance versus standard nitrate concentrations. By using ORIGIN software draw the calibration curve and obtain the best-fit equation from the curve.

Now insert water samples in the Spectrophotometer and measure the absorbance at 220 nm. From the above calibration curve directly compute sample concentrations. If the sample absorbance values are exceeding the calibration limits, dilute the sample with distilled water and carry out the necessary correction while computing.

Nitrate ca	lculation for	Kakinada w	ater samples Dt	.6thMay,2022	1
Standar ds	A at 220 nm	Dilution	N2 from graph	N2*Dil	NO3 ppm
ppm					
0.5	0.097	1	0.304205607	0.304205607	1
1	0.243	1	0.986448558	0.986448558	4



Results and Discussions:

:pH:.

pH is most important in determining the corrosive nature of water. Lower the pH value higher is the corrosive nature of water. The changes in pH of water is due to season, photosynthesis and respiration of aquatic plants, acid rains, increased Conc. of CO2, dumping industrial range would be acceptable. In natural waters pH is governed by the equilibrium between carbon dioxide/bicarbonate/carbonate ions and ranges between 4.5 and 8.5 although mostly basic. It tends to increase during the day largely due to the photosynthetic activity (consumption of carbon-di-oxide) and decreases during night due to respiratory activity. Wastewater and polluted natural waters have pH values lower or higher than 7 based on the nature of the pollutant.

Salinity:

Freshwater from rivers has a salinity value of 0.5ppt or less. It is best to maintain Salinity of 1.026 for freshwater fishes. The marine water Salinity is about 35ppt. Evaporation of ocean water and formation of season ice both increase the salinity of the ocean.

Electrical conductivity(EC):

Electrical Conductance of water is a measure of its ability to carry Electric current as a RESUITS of dissolved salts in water. The conductivity measurements provide an indication of ionic concentrations. By introducing salts, chlorides, sulfides, carbonates, and other ions, the conductivity of water will increase as the concentrations of ions increase. Fresh water is usually between 0and $1,500\mu$ S/cm and typically season water has a conductivity value of about 5000μ S/cm.

Total Dissolved Solids(TDS):

TDS values are also considered as important parameters in determining the usage of water. TDS is composed mainly of carbonates, bicarbonates, chlorides, phosphates and nitrates, calcium, magnesium, sodium, potassium, manganese, organic matter salts and other particles. High TDS values are not suitable for irrigation and drinking water is 600ms/ppm.

Water can be classified by the level of total dissolved solids (TDS) in the water:

Fresh water: TDS is less than 1,000 ppm

Brackish water: TDS = 1,000 to 10,000 ppm

Saline water: TDS = 10,000 to 35,000 ppm

Hypersaline: TDS greater than 35,000 ppm

Drinking water generally has a TDS below 500 ppm. Higher TDS Fresh Water is drinkable but taste may be objectionable.

Total Alkalinity(TA):.

Alkalinity is a measure of ability to neutralize acids. The value of total Alkalinity in water provides an idea of natural salts present in water. Total alkalinity (TA) is the measure of water's ability to neutralize acids. Alkaline compounds that are present in water, like hydroxides and carbonates, eliminate H+ ions from the water, which lowers the acidity of the water and results in a higher pH. Excess alkalinity gives bitter taste to water and reacts with cations farming precipitates, which can damage the pipes, values etc., A total Alkalinity of at least 20 mg/L is necessary for good pond productivity. For drinking water the alkalinity should be 200 to 600 mg/L.

Total Hardness(TH):

Water hardness is a measure of the capacity of water to react with soap. Total Hardness of water is characterized by the content of calcium and magnesium salts. The carbonate hardness of pond or Take should ideally fall between 50 to 200ppm. The Standard values for drinking water of total hardness is 300 to 600 mg/l.

Dissolved Oxygen(DO):

Healthy water should generally have dissolved oxygen concentrations above 6.5-8 mg/L and between about 80-120 %.

DO present in drinking water adds waste and it is a highly fluctuating factor in water.

Ammonia and Nitrate:

Nitrates are essential plant nutrients but in excess amounts they can cause significant water quality problems. Together with phosphorus, nitrates in excess amounts can accelerate eutrophication, causing the types of plants and animals that live in the stream. The safe level for nitrate in drinking water is <10ppm and Ammonia is 0.25 to 32.5mg/L. The NIOSH Recommended Exposure Limit (REL) for ammonia is 25 ppm averaged over an eight-hour work day. NIOSH also says that there should be a Short Term Exposure Limit (STEL) of 35 ppm during any 15

minute period in the day. No worker should be exposed to more than that amount over any 15 minute period.

Calcium and magnesium:

The presence of calcium (fifth most abundant) in water results from passage through or over deposits of limestone, dolomite, gypsum and such other calcium bearing rocks. Calcium contributes to the total hardness of water and is an important micro-nutrient in aquatic environments and is especially needed in large quantities by molluscs and vertebrates. It is measured by the EDTA titrimetric method. Small concentration of calcium carbonate prevents corrosion of metal pipes by laying down a protective coating. But an increased amount of calcium precipitates on heating to form harmful scales in boilers, pipes and utensils.

Magnesium is a relatively abundant element in the earth's crust, ranking eighth in abundance among the elements. It is found in all natural waters and its source lies in rocks, generally present in lower concentration than calcium. It is also an important element contributing to hardness and a necessary constituent of chlorophyll. Its concentration greater than 125 mg/L can influence cathartic and diuretic actions.

Physical parameters							
sample No.	Location	Temp.	pH value	EC	DO	TDS	Salinity
1	M.S.N Charties (Ground water)	34.51°C	7.84	1779	5.93	891	0.89
2	Cholangi(Bore water)	33.84°C	7.71	4597	0.35	2299	2.42
3	Ghati (Municipal water)	34.46℃	7.54	2079	5.39	1039	1.04

4	Detail regional Centre, Siddarth nagar (Tap water)	35°C	7.57	1778	4.38	857	0.85
5	Turangi (Ground water)	34.71°C	7.47	2635	4.29	2635	1.37
6	Jagannaickpur (RO water)	34.41°C	7.95	74	2.56	34	0.03
7	Penuguduru (Ground water)	34.49℃	7.21	4716	2.68	2363	24.9
8	Postal colony (Dug well)	35.34°C	7.81	1088	1.42	544	0.53
9	College campus (Tap water)	35.51℃	7.44	6052	1.21	3028	3.23

		Chemi	ical parameter	S			T	
sample No.	Location	Total Alkalinity Mg/L	Total Hardness Mg/L	Chloride Mg/L	Ca Mg/L	Mg Mg/L	Na Mg/L	Nitrate
1	M.S.N Charties (Ground water)	520	384	240	32.08	7.387	165	12
2	Cholangi(Bore water)	492	600	1,020	16.04	136.08	685(O VR)	8
3	Ghati (Municipal water)	280	588	520	259.848	14.58	129	0
4	Detail regional Centre, Siddarth nagar (Tap water)	440	420	240	149.172	11.664	159	14
5	Turangi (Ground water)	548	408	420	232.58	41.796	211	39
6	Jagannaickpur (RO water)	52	80	60	8.02	14.58	7.5	4
	Penuguduru (Ground water)	1,028	80	660	200.5	102.06	590(O VR)	178
7	Postal colony (Dug well)	320	600	132	120.3	72.9	84.3	9

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9 water) 600 188 1,428 184,46 34.02 VR) 8	9	College campus (Tap water)	600	188	1,428	184.46	34.02	945(O VR)	8
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Conclusions:

In and around kakinada, the pH value is about 7.21-7.95, EC is about 74-4597, DO values likely 0.35 to 5.93, TDS is about 34 - 3028mg/l, Salinity is 0.03 -24.9, the Alkalinity is about 52 -1,028 mg/l, Total hardness is 80 - 600 mg/l, Chloride ions is about 60 - 1,020, Calcium values present between 8.02 -259.848 mg/l, Magnesium values between 7.3872 - 136.08 mg/l, Sodium ions present between 7.5 - 945 mg/l.

Municipal water

Even though drinking municipal water isn't as healthy for you as drinking purified or filtered water, it's generally safe to drink. However, it's possible for certain contaminants to exist in the water, which can heighten your risk of developing certain health conditions and diseases. It's also important to understand that a small number of municipalities still send tap water through lead pipes, which can be highly damaging to a person's health. The main sources of municipal water include rivers, reservoirs, large wells, and lakes. The many different contaminants that can affect municipal water include:

Natural minerals and chemicals, Pesticides, Fertilizers, Wastewater releases, Sewer overflows, Various manufacturing processes. If there are too many contaminants within the water when you drink it, you could be at a higher risk of developing such health conditions as:

Reproductive issues, Neurological disorders, Gastrointestinal problems, Cardiovascular conditions.

Groundwater:

Over 50% of the United States population depends on groundwater for drinking water. Groundwater is also one of our most important sources of water for irrigation. Unfortunately, groundwater is susceptible to pollutants. Groundwater contamination occurs when man-made products such as gasoline, oil, road salts and chemicals get into the groundwater and cause it to become unsafe and unfit for human use.

Materials from the land's surface can move through the soil and end up in the groundwater. For example, pesticides and fertilizers can find their way into groundwater supplies over time. Road salt, toxic substances from mining sites, and used motor oil also may seep into groundwater. In addition, it is possible for untreated waste from septic tanks and toxic chemicals from underground storage tanks and leaky landfills to contaminate groundwater.

RO water:

Consuming reverse osmosis (RO) water for even a few months can create serious side effects, warns WHO. It has been scientifically confirmed that drinking reverse osmosis water causes more bodily harm and faster than most contaminants found in tap water. Reverse Osmosis (RO) systems to purify water are in use extensively. Besides the aqua companies that market RO water, personal water purifiers are also preferred by many households. The RO system of course removes water impurities. But they also remove 92-99% of beneficial calcium and magnesium!

After analysing hundreds of scientific studies concerning RO water, the World Health Organization states that such water has a definite adverse influence on the animal and human organism.

So, first preference is given to municipal water rather than ground water and RO water. Boiled municipal water is better to drink . If municipal water and Groundwater is not available, prefer RO water.

on

WORKING OF AUTOMATIC ROOM LIGHT CONTROLLER



A Project Report submitted in partial fulfillment of requirement for the award of degree of Bachelor of Commerce B.Com., Computer Application

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A PROJECT REPORT on SMART BLIND STICK



A Project Report submitted in partial fulfilment of requirement for the award of the Degree of Bachelor of Commerce B.Com Computer Applications

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on

AUTOMATIC PLANT WATERING SYSTEM



A Project Report submitted in partial fulfilment of requirement for the award of the Degree of Bachelor of Commerce B.Com Computer Applications

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On

ONLINE BAKERY SHOP



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SMOKE & GAS DETECTOR



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2021-2022

E-LIBRARY MANAGEMENT SYSTEM



A Project Report submitted in partial fulfilment of requirement for the award of the Degree of Bachelor of Science B.Sc. Computer Science

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EYE BLINK SPECTS



A Project Report submitted in partial fulfilment of requirement for the award of the Degree of Bachelor of Science B.Sc. Computer Science

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A PROJECT REPORT ON SMART STICK



స్త్రీవిద్యాప్రవర్ధతాం

A project report submitted in partial fulfillment of requirement for the award of the degree of Bachelor of Science B.Sc. Computer Science

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Jagannaickpur, Kakinada 2021-2022

HOME AUTOMATION



A Project Report submitted in partial fulfilment of requirement for the award of the Degree of Bachelor of Science B.Sc. Computer Science

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A PROJECT REPORT ON SMART STICK



స్త్రీవిద్యా ప్రవర్ధతాం

A project report submitted in partial fulfillment of requirement for the award of the degree of Bachelor of Science B.Sc. Computer Science

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CERTIFICATE

This is to certify that the Project on "SMART STICK" was taken up by students of B.Sc. (Computer Science) under the able guidance of Mrs. N.Naga Subrahmanyeswari, Department of Computer Science, A.S.D GOVT. DEGREE COLLEGE FOR WOMEN (A), Jagannaickpur, Kakinada. The project work is completed in a systematic way.

N.N.S. Broou

Project Guide & Head of the Department

Principal

ernal Examine

ABSTRACT

The main aim of the project is to implement a simple method of detecting the obstacle by using an ultrasonic sensor that can detect an object with in a maximum range about 2 meters. As, blind people can't see, they face many problems while doing their daily life routines. This project will help the blind people and people with vision related problems to live their life freely. The Smart Stick has several features that surely can help this kind of people to detect the obstacles in an easier manner. The user just need to use the stick which is embedded with Ultra sonic sensor used to detect the obstacles. This stick detects the objects which are in the way and gives response to the user through a beep sound with the help of Arduino.

CHAPTER 1

INTRODUCTION

1.1 Smart Stick

The smart blind stick for the blind as the name suggests is a device for the visually impaired to guide the user to respective destination and avoiding to collide with the obstacles.it uses two ultrasonic sensors HC SR 04 to detect the depth below or the obstacles in between.

1.2 Introduction

Nowadays, visually impaired person suffer from serious visual impairments preventing them from travelling independently. Accordingly, they need to use a wide range of tools and techniques to help them in their mobility. One of these techniques is orientation and mobility specialist who helps the visually impaired and blind people and trains them to move on their own independently and safely depending on their other remaining senses. Recently, many techniques have been developed to enhance the mobility of blind people that rely on signal processing and sensor technology.

According to the literature, the mainly classified into two major aspects: sonar input (infrared signals, or ultrasonic signals). The way these devices operate just like the radar system that uses ultrasonic fascicle or sonar to detect the obstacle of fixed and moving objects. The distance between the person and the obstacles is measured by the time of the wave travel. However, all existing systems inform the blind of the presence of an object at a specific distance in front of or near to him. Information about the object characteristics can create additional knowledge to enhance space manifestation and memory of the blind. To overcome the abovementioned limitations, this work offers a simple, efficient, configurable electronic guidance system for the blind and visually impaired persons to help them in their mobility regardless of where they are, outdoor or indoor.

The originality of the proposed system is that it utilizes an embedded vision system of three simple ultrasonic sensors and brings together all reflective signals in order to codify an obstacle through PIC microcontroller (Arduino Uno R3).

1.3 Objective

A. To develop a prototype hardware for modern blind stick.

B. To help the blind people navigate the route at their best.

C. To reduce the risk of injuries and lost for the visually impaired person.

D. To creating a suitable software for the visually impaired person.

1.4 Problem Statement

a. Blind people can't easily recognize obstacles or stairs while using normal blind stick.

b. No safety features on the normal blind stick.

c. Can't locate the location of the normal blind stick user when they are having an emergency problem or lost in a public area.

1.5 Significance of Project

• To prevent and reduce the risk of injuries and lost of the visually impaired person.

1.6 Scope of Project

Visual impaired person that having trouble to navigate.

1.7 Overview

The purpose of this project is to detecting the obstacle and route by using ultrasonic sensor that can detect a stair with maximum range about 2 meters. With our idea, we want to help this kind of people to live their life freely. This modern blind stick have a several feature that surely can help this blind people to navigate and detect an obstacle that surely can make their life routines easier. The user just need to use the blind the normal blind stick, the different is, visually impaired person can detect a stair more faster and easily.

1.8 IOT Definition

The Internet of things is a system of interrelated computing devices, mechanical and digital machines are provided with unique identifiers (UIDs) and the ability to transfer data over a network without requiring human-to-human or human-to-computer interaction.

The definition of the Internet of things has evolved due to the convergence of multiple technologies, real-time analytics, machine learning, commodity sensors, and embedded systems. Traditional fields of embedded systems, wireless sensor networks, control systems, automation (including home and building

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A PROJECT REPORT On

HOME AUTOMATION



A Project Report submitted in partial fulfilment of requirement for the award of the Degree of Bachelor of Science B.Sc. Computer Science

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N.N.S. C wagi Project Guide &

Vine Principal

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Abstract

The project presents the overall design of Home Automation System (HAS) with low cost and wireless system. It specifically focuses on the development of an IOT based home automation system that is able to control various components via internet or be automatically programmed to operate from ambient conditions. Is designed the development of a firmware for smart control which can successfully be automated minimizing human interaction to preserve the integrity within whole electrical devices in the home. Node MCU, a popular open source IOT platform, to execute the process of automation is used. Different components of the system will use different transmission mode that will be implemented to communicate the control of the devices by the user through Node MCU to the actual appliance. The main control system implements wireless technology to provide remote access from smart phone. The project using a cloud server-based communication that would add to the practicality of the project by enabling unrestricted access of the appliances to the user irrespective of the distance factor. It provides a data transmission network to create a stronger automation. The system intended to control electrical appliances and devices in house with relatively low cost design, user-friendly interface and ease of installation. The status of the appliance is available, along with the control on an android platform. This system is designed to assist and provide support in order to fulfil the needs of elderly and disabled in home. Also, the smart home concept in the system improves the standard living at home.

Home Automation

1.1 INTRODUCTION

Internet of Things (IOT) is a concept where each device is assigned to an IP address and through that IP address anyone makes that device identifiable on the internet. The mechanical and digital machines are provided with unique identifiers (UIDs) and the ability to transfer data over a network without requiring human-to-human or human-to-computer interaction. Basically, it started as the "Internet of Computers." Research studies have forecast an explosive growth in the number of "things" or devices that will be connected to the Internet. The resulting network is called the "Internet of Things" (IoT). The recent developments in technology which permit the use of wireless controlling environments like, Bluetooth and Wi-Fi that have enabled different devices to have capabilities of connecting with each other. Using a WIFI shield to act as a Micro web server for the Arduino which eliminates the need for wired connections between the Arduino board and computer which reduces cost and enables it to work as a standalone device. The Wi-Fi shield needs connection to the internet from a wireless router or wireless hotspot and this would act as the gateway for the Arduino to communicate with the internet. With this in mind, an internet based home automation system for remote control and observing the status of home appliances is designed. Due to the advancement of wireless technology, there are several different type of connections introduced such as GSM, WIFI, and BT. Each of the connections has their own unique specifications and applications. Among the four popular wireless connections that are often implemented in HAS projects, WIFI is being chosen with its suitable capability. The capabilities of WIFI are more than enough to be implemented in the design. Also, most of the current laptop/notebook or Smartphone come with built-in WIFI adapter. It will indirectly reduce the cost of this system.

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HARWARE MODELLING AND SETUP

4.1MAIN FEATURES OF THE PROTOTYPE

The features of the developed prototype are:

- The prototype establishes a wireless remote switching system of home . appliances.
- The prototype uses Wi-Fi to establish wireless control, which gives an indoor range to about 150 feet.
- The command to switch on and off an appliance can be given from radio buttons on the
- application from one's smartphone.
- There is also a provision developed to use voice commands on smartphone to remotely switch home appliances
- Any device capable of Wi-Fi connectivity can be used to control the prototype.
- The control over home appliances is obtained over secure connections, by Simple design easy to integrate into a verity of appliances and extend on
- . Displays the status of each appliances on the application in smartphone
- Cost effective.

A PROJECT REPORT On

EYE BLINK SPECTS



A Project Report submitted in partial fulfilment of requirement for the award of the Degree of Bachelor of Science B.Sc. Computer Science

Submitted by

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Under the esteemed guidance of

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DEPARTMENT OF COMPUTER SCIENCE A.S.D GOVT DEGREE COLLEGE FOR WOMEN AUTONOMOUS Affiliated to Adikavi Nannaya University, Rajahmahendravaram

Jagannaickpur, Kakinada 2021-2022

A.S.D. GOVT. DEGREE COLLEGE FOR WOMEN(A) DEPARTMENT OF COMPUTER SCIENCE



CERTIFICATE

This is to certify that the project on "EYE BLINK SPECTS" was taken up by students of B.SC (Computer science) under the able guidance of Mrs.N.NagaSubrahmanyeswari ,Department of computer science , A.S.D GOVT DEGREE COLLEG FOR WOMEN(A), Jagannaickpur, Kakinada . The project work is completed by systematic way.

N.N.S. Eswari V.N-D 2 Principal Project Guide

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& Head of the Department

ABSTRACT

Road accidents became a matter of concern due to the huge increase in traffic. The primary cause of accidents is due to the drowsiness of drivers in the night-time. Fatigue and drowsiness are some of the leading causes of major accidents on Highways. The only solution to this problem is detecting the drowsiness and alerting the driver.

Accidents due to driver drowsiness can be prevented using eye blink sensors. The driver is supposed to wear the eye blink sensor frame throughout the course of driving and blink has to be for a couple of seconds to detect drowsiness. Any random changes in steering movement leads to reduction in wheel speed. The threshold of the vibration sensor can be varied and accordingly action can be taken.

Drowsy detection using a camera based approach has a limitation of illumination, as the normal cameras do not work well at night when monitoring is more important. To overcome this limitation, an IoT based solution is proposed for this problem, which is called as an Eye Blink Sensor. The Eye blink sensor is an infrared sensor which continuously looks for variations in the reflected waves from the eyes and intimates that the eye has blinked. Through this Eye Blink Sensor, accidents caused due to Driver's drowsiness can be decreased to a considerable extent.

CHAPTER-1 INTRODUCTION

Road accidents became a matter of concern due to the huge increase in traffic. The primary cause of accidents is due to the drowsiness of drivers in the night-time. Fatigue and drowsiness are some of the leading causes of major accidents on Highways. The only solution to this problem is detecting the drowsiness and alerting the driver.

Drowsy driving is defined as operation of a motor vehicle while being cognitively in paired by a lack of sleep. According to the National Sleep Foundation, some of the drowsy driving signs are: difficulty focusing, yawning repeatedly or rubbing eyes, trouble keeping head up and drifting from lane. In recent years, driver drowsiness has been one of the major causes of road accidents and can lead to severe physical injuries, deaths and eco deaths and economic losses.

Accidents due to driver drowsiness can be prevented using eye blink sensors. The driver is supposed to wear the eye blink sensor frame throughout the course of driving and blink has to be for a couple of seconds to detect drowsiness. Any random changes in steering movement leads to reduction in wheel speed. The threshold of the vibration sensor can be varied and accordingly action can be taken.

Annually and worldwide, over 1.3 million people die each year on the road and 20 50 million people suffer non-fatal injuries due to road accidents According to National Sleep Foundation surveys, half of American adults consistently report that they have driven drowsy and 20% admit that they have actually fallen asleep at the wheel in the previous year. These statistics suggest that driver drowsiness is one of the most dominant causes for car accidents, injuries, deaths and economic losses. Hence, developing a system for nonitoring drivers' drowsiness and alert the driver when he/she is not paying enough ttention to the road is a fundamental way to prevent accidents. However, drowsy detection sing a camera based approach has a limitation of illumination, as the normal cameras do to work well at night when monitoring is more important. To overcome this limitation, Eye link sensor is proposed using IoT.

3.4 What is Arduino Nano?

Arduino Nano is a small, compatible open-source electronic development board based on an 8-bit AVR microcontroller. Two versions of this board are available, one is based on ATmega328p, and the other on Atmega168.

Arduino Nano can perform some functions similar to other boards available in the market, however, it is smaller in size and is a right match for projects requiring less memory space and fewer GPIO pin too connect with.

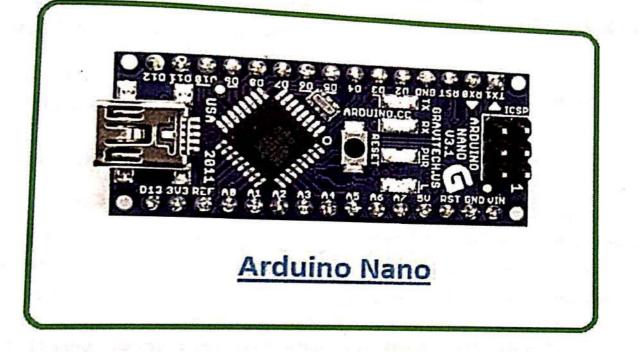


Fig-3.2 Arduino Nano

This unit features 14 digital pins which you can use to connect with external components, while 6 analog pins of 10-bit resolution each, 2 reset pins, and 6 power pins are integrated on the board.

Like other Arduino boards, the operating voltage of this device is 5V, while input voltage ranges between 6V to 20V while the recommended input voltage ranges from 7V to 12V.

The clock frequency of this unit is 16MHz which is used to generate a clock of a certain frequency using constant voltage.

A.S.D GOVERNMENT DEGREE COLLEGE FOR WOMEN

(AUTONOMOUS), KAKINADA 533002



FINANCIAL MARKETING DEVELOPMENT

A Main Project Report

Submitted in partial fulfillment of the requirements for the award of the degree in

BACHELOR OF ARTS

By

Pulapakura Saraswathi devi

Regd . No: 1911004

Under the esteemed Guidance of

G. Pavani Devi

Lecturer in Economics

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DEPARTMENT OF PHYSICS



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This is to Certified that the Project Work Entitled COOKER" is SOLAR OF **"PERFORMANCE** EFFICIENCY by. A: Akhila. S. Kaluna. Bonafidework Carried out a Regd No.193/02/1. R3/04.1 ... Year. M. BSC. MPS

partial fulfilment for the Award of Undergraduation in in PHYSICS, of Adikavi Nannayya university, Rajamahendravaram during the Year 2021-22.

It is certified that all Corrections/ Suggestions indicated for Internal Assessment have been incorporated in the report .This project report have been approved as it satisfies the academic requirements in respect of project work prescribed for the Bachelor Degree in PHYSICS.

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K Venkt Signature of th

Signature of the Principal

Signature of the Examiners

30 June 2022

DEPARTMENT OF PHYSICS



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K. WanTh Signature of the Guide

Signature of the Principal



30 June 2022

DEPARTMENT OF PHYSICS



A PROJECT REPORT

ON

PERFORMANCE EFFICIENCY OF SOLAR COOKER

SUBMITTED IN PARTIAL FULFILLMENT OF THE REQUIREMENT

FOR THE AWARD OF DEGREE OF

BACHELOR OF SCIENCE IN PHYSICS

Submitted to the

ADIKAVI NANNAYYA UNIVERSITY, RAJAMAHENDRAVARAM

B. Bhanussi, B. pauitra, k. Sukurthi

REGD NO. 1932038. 1932040,

-1932047

Under The Guidance of

Sri K.VENKATESWARA RAO M.sc, B.Ed & Smt K.KRANTHI M.SC, M.Phil

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Signature of the]

V. And Signature of the Principal



ACKNOWLEDGEMENT

We are the Students of III B.SC (M.P.CS) PHYSICS Cluster in ASD GOVERNMENT DEGREE COLLEGE FOR WOMEN(A),KAKINADA are preparing a finalyear project "PERFORMANCE EFFICIENCY OF SOLAR COOKER".We whole heartedly express our Sincere Gratitude to SRI K.VENKATESWARA RAO & Smt. K.KRANTHI who guided us for the completion of this final year project. We are also thankful to our principal Smt V.ANANTHA LAKSHMI garu for giving us an opportunity to do this project.

> 1) B.Bhanusri(1932038) 2) B.Pavitra(1932040) 3) K.Sukeerthi(1932047)

DECLARATION

We B.Bhanusri(1932038), B.Pavitra(1932040), K.Sukeerthi(1932047)

B.SC(MPC) PHYSICS Semester CLUSTER students of 6 DEGREE COLLEGE ASD GOVERNMENT FOR WOMEN (A) declare that the project by work Entitled here KAKINADA "PERFORMANCE EFFICIENCY OF SOLAR COOKER" Submitted to the Adikavi Nannayya university, Rajamahendravaram during the academic year 2021-22, is a Record of original work done by us under the Guidance of sri K.VENKATESWARA RAO & Smt. K.KRANTHI, PHYSICS, ASD GOVERNMENT Department DEGREE COLLEGE FOR WOMEN (A), KAKINADA .

This project work is submitted in partial fulfillment of the requirement for the Award of Degree of BACHELOR OF SCIENCE IN PHYSICS. This results and works Embodied in this Thesis have not been submitted to any other University(or) Institute for the award of any Degree.

Date: 27/06/2022 Place: Kakenado STUDENT NAME

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Introduction

Cooking food with free, decentralized and non-emitting solar energy helps break the cycle of poverty.

Women, children and community members breathe cleaner air, save trees and soil, save money for food and education, and stay safe from violence. Solar cooking improves the quality of life and allows you to adapt to a changing world.

Up to 1.3 billion USD = Total potential cash saved by reducing CO₂ emissions with solar cookers.

Solar cooking helps to reduce social, economic, high iron environmental costs such as black soot, and fossil fuel emissions that affect all human beings and all current environments.

History of Solar Cooking



A strange antecedent of the current solar cooking movement is the story of what Buti and Perlin call "the MiroBurning IR "(1980, Chapter 3). The Greeks, the Romans and the Chinese all explored the use of curved mirrors, which they said could concentrate the rays of the sun so as to detonate almost all the burning objects.

It is interesting to note that the use they perceived for this aircraft was military-could they focus the mirror on fire, for example, on an enemy warship? Hot mirrors were also used for less dollar purposes, such as that the lighting of altar lights and torches for sacrificial parades, but almost no other applied use was found. The idea, which is now seen in the concentration of solar cooker, is today used in countless regions of the world.

A more direct route to solar cooking is the result of intensive efforts to harness the sun for horticulture. Although found in Roman times in wealthy households, it was only in the sixteenth century (Buti and Perlin, pp. 41) that glass became common and cheap enough to be used for horticulture. Global travel and trade have led to the transport of tropical plants and fruits to the

northern countries, which has led to a desire for these products, which could not be grown in northern climates. First the Dutch and the Flemish, then the French and the English built greenhouses for this purpose, heated only by the sun. A substrate horticultural activity concentrated on tropical flora and food crops, all high under glass, in huge greenhouses. Using South exposure and insulation as needed, the greenhouse movement later inspired the use of "conserve random "or" rooms of sunshine" in the houses.

The principle of the greenhouse, the so-called "Solar Heat Trap", was used in what is considered the very first attempt to use solar energy to cook. Many Scientists of the time knew the use of glass to trap heat, but Horace de Saussure, a Franco-Swiss scientist, wondered why this phenomenon generally understood had not led to a user's Extra N. In 1767, he built a miniature greenhouse with five cans of glass * One in the other, placed on a black plateau. The fruits placed in the deepest box cook well-and a new technology is born (Buti and Perlin, p. 55). De Saussure continued his experimentation, using other materials, adding insulation, cooking at

different altitudes. This European scientist, exploring solar energy almost 250 years ago, is widely regarded as the Pre Era of the movement of solar cooking. Others followed his example, including the British Sir John Herschel and the American Samuel Pierpont Langley, who later led the Smithsonian, who both conducted experiments with the hot box, Precursor of today's cooking box.

A French mathematician named Augustin Mouchot, working almost a century later, was eager to ensure that the learning of the past was not lost. He was more interested in practical application than in the number of ground devices, interesting but not very useful areas that appeared, using the newly discovered potential of the sun (whistles, watercrafts, talking statues, etc.). He started a search to use the energy of the sun in a sufficiently efficient way. He boiled water for steam engines, a company that has not succeeded. His second project was more successful. He combined the idea of thermal trap with that of the burning mirror, creating an efficient solar cooker from a box which later modified by the addition of reflective mirrors. Eventually he created an efficient steam engine, but it was too big to be practical. He turned to the challenge of cooking and has developed a number of solar cookers, pumps and even electricity. However, his work was short-circuited by the advent of improved coal extraction methods and, therefore, by the use of Carburant Less expensive. His work has also been caught up by the replacement of cheap fuels, making the use of solar energy useless and therefore inconvenient at the moment.

At the end of the nineteenth century, Aubrey Eneas, an American formed the first solar energy company. He had built a giant parabolic reflector in the Southwest of the United States. Frank Shuman founded the Sun Power Company in Cairo to promote a water pumping system powered by solar power, then a parabolic concentrator generating electricity. Other solar innovations have followed: engines and motors, water heaters, photovoltaic lighting and even crematoriums. However, throughout history as in Greece and in Rome progress has been repeatedly interrupted by fluctuations in the availability or low cost of alternative fuels.

In recent decades wealth of billions has been created with polluted fuels and destroying our planet. The sun can provide ways to live with income of renewable energy that will give a better future for our planet and health. It continues to indicate that countless previous experiences of decrease in fuel resources was then forced to rediscover previous knowledge about solar energy. Hoping this new generation will practice clean energy usage for a better future. We

should have been practicing clean renewable energy available to all human being but creating wealth seems to be our priority.

At the beginning of the years 1900, a number of Buildings designed to take advantage of solar energy were built using the principles of the thermal trap, but they were quickly forgotten and then resumed in the 1930s when several office buildings the double-glazed glass helps with the heat retention. The Second World War took place, but after the war, the need for housing exploded, resulting in new attempts, including solar collectors on the rooftops.

The Solar cooking movement began seriously in the middle of the century, with some isolated attempts to arouse an interest in technology. At the end of the years 50, <u>Maria Telkes</u>, MIT scientist Worked on solar cooking her interest led her to build a classic built-in oven, an insulated plywood case with an inclined top of two layers of glass and four large flared reflectors. The design is used, in infinite variation, until today. <u>George Praise</u>, former director of the Institute of Industrial Research at the University of Denver, <u>Colorado</u> was also a pioneer of the Solar technology, including solar cooking. In the years 1950, he experimented with a model of <u>Parabolic Solar Cooker</u> The name "Umbroiler" because of its structure in the form of an umbrella. He marketed the design, but it was a commercial failure for the time.

After this period, the years of the second half of the 20th century show a number of individuals and groups experimenting, demonstrating the potential realizing small and large projects using solar cooking appliances. From 1955, a group of individuals in Phoenix organized in Association for Applied Solar Energy and held its first Conference: the <u>American Solar Energy Society</u> and its international counterpart, the International Solar Energy Society. In the 70's, the growing scarcity of fuelwood and other energy shortages coupled with the expansion of the population in <u>China</u> and in <u>India</u>, encouraged government research on alternatives. The first seminar on solar Cooking was organized in 1981. The oil shortage of that time was the source for study of potential of solar energy, with considerable experience in Europe and the United States, as well as in Asia. The <u>ULOG Group</u> In <u>Switzerland</u> And <u>EG Solar</u> In <u>Germany</u>, and that <u>Solar Cookers</u> International In the United States, originated in the years 1980.

A woman from Arizona, <u>Barbara Kerr</u>, along with other colleagues, also has continued to develop models of solar cookers and test their effectiveness. She experimented with various materials and promoted the technology. In 1980, <u>Barbara Kerr</u> and a neighbor, <u>Sherry Cole</u>, designed a "kit" of cardboard cooker that could be largely built by a customer and that was very much appreciated by those who had bought one. This work of these two women has inspired the formation of <u>Solar Cookers International</u>. A few years later, the organization, again with the technical assistance of Barbara Kerr, was the first to introduce another type of cooking apparatus, the panel cooker, a hybrid between the box and the parabolic. This invention was a decisive step forward because it was less expensive. Now solar cookers are affordable to meet the needs of the poorest inhabitants of the world.

It could be said that the foundation of <u>Solar Cookers International</u>. On July 11, 1987, was the beginning of an effort to connect the promoters of solar cooking everywhere in the sense of networking, because its intention was largely educational and networking. Coincidentally, the United Nations has declared that day the world's population had reached five billion people (only 13 years after reaching 4 billion). The new organization said that at least one billion people could benefit from knowing how to cook with the sun. Obviously, the organization has

been forced to steadily increase its targets, while the world's population has continued to grow at more than six billion in 2004, which means that today the target group exceeds the two Milliards.

It is interesting to note that before the creation of <u>SCI</u> In 1987, a major demonstration of solarpowered cooking was carried out in the highlands of Bolivia, a region where Wood was already Rare. Two organizations, at the time Pillsbury Corporation and a non-governmental organization called Meals for Millions, jointly sponsored cooking demonstrations and later taught the villagers how to build cookers with Local materials. In 1988, Pillsbury, in cooperation with Foster Parents (now <u>Save the Children</u> sponsored a project similar to <u>Guatemala</u>. These projects it appeared are one of the first nation-to-nation projects, initiating a long series of projects of this type worldwide, which continue to develop today.

Since then, <u>Many other organizations</u> were created to sponsor projects and promote solar cooking activity. Their work, as known by the written documentation, is detailed in the following chapters. This vignette is only a small part of the story, even unknown to supporters of solar cooking, the many men and women who have glimpsed the potential of the sun to cook food and have tried over the centuries to disseminate this knowledge oo others who can benefit from it.

Solar Cooking Basics

According to the <u>Place where you live</u> and how you cook, solar cooking can save you time, effort and fuel. It is also a fun way to prepare your meals. All foods can be cooked in a type of solar cooker.

Solar cooking is often associated with slow cooker or slower cooking. <u>Cooking times</u> are usually twice as long as conventional cooking methods, but slower cooking also has advantages. Less water is used than conventional cooking and foods retain more flavor and nutrients, instead of being steamed or boiled. These slow solar cookers do not need to stir food during cooking. By placing the solar cooker a little ahead of the current position of the sun on its passage through the sky, the cookers and cookers can be left unattended.

<u>The parabolic solar cooker</u> offers another approach to solar cooking by being able to achieve higher temperatures compared to the box solar cookers and panels, but they require more attention during cooking to avoid overheating of the food. They must be redirected to the sun every fifteen minutes or so. This can be done automatically if they are equipped with a <u>Solar monitoring</u>. They are also able to fry and grill the food, which cannot be done by the box and panel solar cookers.

For the regions of the world facing the <u>Deforestation</u> and limited access to <u>Drinking water</u>, solar cooking turns out to be an element precious <u>or the solution</u>. It offers an alternative without <u>Smoke or</u> boiling water in open fires, and safe for cooking.

Building a solar oven



If you want to try solar cooking for the first time, you may be wondering if you need to <u>Build</u> your own Solar cooker or <u>Buy one from a manufacturer</u>. Both options have advantages:

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- 1. Building your own solar cooker can be a fun and profitable way to start.
- Buying a solar oven is simple and YOU will often receive a higher quality solar cooker than you could build yourself.

If you want to build a cooker, go to the <u>Construction of a solar cooker</u> to choose a model that suits you. You will find information comparing the <u>Pros and cons</u> of each style of Solar Cooker.

If you want to buy a solar cooker, see the list of manufacturers and sellers on the SCI page: <u>Buy</u> <u>a solar cooker</u>. Commercial solar cookers are generally durable and efficient and offer new users an easy way to experience solar cooking. Solar Cookers are manufactured worldwide; consider potential shipping costs when choosing a model.

Solar Cookers Working

Most solar cookers operate according to the basic principle: sunlight is converted to thermal energy. Most of the <u>Panel Solar Cookers</u> Base and <u>Box Solar Cookers</u> Can reach 150 °c (300 °f). The captured solar radiation crosses a greenhouse enclosure containing a dark-colored pot. By reaching the dark surface, the solar radiation is converted into heat, which is not allowed to escape the enclosure and the Temperatures are reached. The same principle is often encountered by drivers who return in a hot car parked in the sun.

Below you will find the basic science for <u>Panel Solar Cookers and Box Solar Cookers</u>. Another type of solar cooker is a <u>Parabolic Solar Cooker</u>. They usually require more frequent

reorientation to the sun, but cook more quickly at higher temperatures and can fry food. <u>Vacuum Tube Solar Cookers</u> use a highly insulated double-walled glass tube for the baking chamber and do not require large reflectors.



Fuel: sunlight

Sunlight is the fuel. A solar cooker needs an outdoor spot that is sunny for several hours and protected from strong wind, and where food will be safe. Solar cookers don't work at night or on cloudy days.

Convert sunlight to heat energy

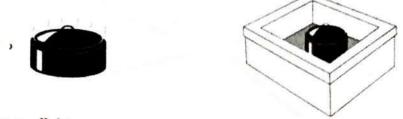
Dark surfaces get very hot in sunlight, whereas light surfaces don't. Food cooks best in dark, shallow, thin metal pots with dark, tight-fitting lids to hold in heat and moisture.



A solar cooker needs a sunny outdoor location for several hours, protection from strong winds and clean/safe cooking conditions in places where the food will be healthy. Solar Cookers do not work at night or in cloudy weather, but during the best sun conditions. Some solar cookers can cook foods under intermittent clouds.

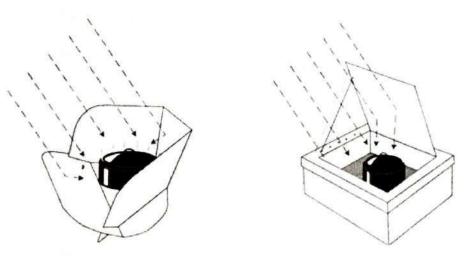
Retain heat

A transparent heat trap around the dark pot lets in sunlight, but keeps in the heat. This is a clear, heat-resistant plastic bag or large inverted glass bowl (panel cookers) or an insulated box with a glass or plastic window (box cookers).



Capture extra sunlight

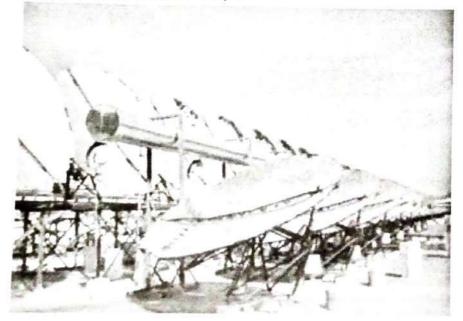
One or more shiny surfaces reflect extra sunlight onto the pot, increasing its heat potential.



• <u>The Parabolic Solar Cookers</u> Use a bowl-shaped reflector to concentrate the light more directly on the pot, usually from the bottom, and generally do not require a greenhouse to hold the heat. They can also fry and grill the elements.



<u>SolSource</u> is an example of <u>Parabolic Solar Cooker</u> presented with a cooking utensil. The light is concentrated at the bottom of the pan.



<u>The institutional solar Cooking</u> Can use many large reflectors <u>Parabolic</u> For general Steam and cook daily for thousands of people. Many of these systems are used in <u>India</u>. This example was built with the technology of <u>Solar Bridge</u>.

Converting solar light into thermal energy

In its simplest form, light/heat conversion occurs when photons (light particles) moving through the light waves interact with molecules that move in a substance. Rays emitted by the sun have a lot of energy in them. When they hit the material, whether solid or liquid, all this energy makes the molecules of this matter vibrate. <u>This activity generates heat and cook.</u>

Dark surfaces become very hot in the sun, unlike clear surfaces. Also food cooks better in <u>Pots</u> that are thin, shallow, dark metal with well-fitting lids. There are many other containers that can also be used in a solar oven.

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Keep the Heat

A glazing (transparent heat trap) around the dark pot or over the cooker opening allows the sunlight to penetrate and prevents the heat from escaping. The glazing is resistant to heat, for example, oven bag, inverted bowl, sheet of glass, sheet of plastic, etc.

Sun rays pass through the glazing into the cooking chamber (solar cooker) via relatively short wavelengths. The sun ray is absorbed by the dark colors of the pots and converted to a heat ray which has a longer wavelength and does not easily escape out of the cooking chamber. This explains why cars left in the sun, especially those with a dark interior, will become very hot even on days when the temperature is low.

Parabolic Solar Cookers do not usually require a thermal trap, as the reflector's light is tightly concentrated on the pot. They bake at higher temperatures, but require more frequent reorientation with the Sun than box or panel solar cookers

Capturing additional solar energy

Shiny surfaces (reflectors) reflect the extra sunlight on the pot, increasing its thermal potential. Mirrors, aluminum foil, Mylar, mirror-finish metals, chrome-plated vinyl and other shiny materials have all been used with success for solar cooking, depending on the type of cooker and the environment in which it will be used.

Types of Solar Cookers

The most common types of solar cooker are:

Panel Solar Cookers, Box Solar Cookers, and Parabolic Solar Cookers. Hundreds or even thousands of variants of these basic types exist. PANEL, BOX, PARABOLIC, VACUUM TUBES,

In addition, several large-scale solar cooking systems have been developed to meet the institutional use in places around the world: INSTITUTIONAL SOLAR COOKERS.

Box Solar Cookers



Box Solar Cookers cook food at moderate to high temperatures and often accept more than one pot. They usually cook food of many varieties between one and three hours of time. All over the world, they are the most common. There are several hundred thousand in India only.

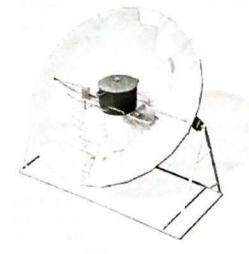
Panel Solar Cookers



Panel Solar Cookers incorporate box and parabolic concentrator units. They are simple and relatively inexpensive to buy or produce. The <u>Cookit</u> Of Solar cookers International is the solar cooker most used.

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Parabolic Stoves



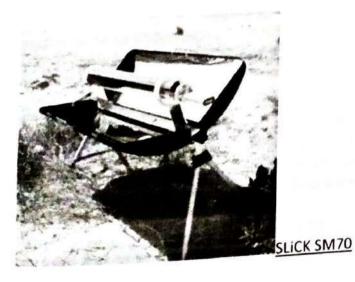
COUPLE OF OTHER MODELS

The <u>Cooker Dish AlSol 14</u> Shows how the pan is supported to receive the light focused from the bottom of the reflector.

<u>The parabolic solar cooker</u> uses a bowl-shaped reflector to concentrate light more directly on the pot, usually from the bottom, and generally does not require Greenhouse to hold the heat. The parabolic name refers to the shape of the curve of the reflector section.

They require a more frequent reorientation to the sun, possibly every 10 minutes, but they bake more rapidly food at higher temperatures than other solar cookers, often reaching more than 200 °c (400 °f). They also have the ability to fry food. In general, parabolic solar cookers will have to be stirred more than box or panel solar cookers to avoid burning food at the bottom of the pot. They are particularly useful for large-scale institutional cuisine.

Vacuum Tube Solar Cookers



<u>Vacuum Tube Solar Cookers</u> use a double glass tube wall for the baking chamber. The space between the glasses is created in the form of a vacuum, offering excellent heat retention. Although vacuum tubes are effective, glass technology somewhat limits the size of the glass tube opening.

Solar Cooking Tips and Tricks . . . Main Article: Cooking instructions and tips

The golden rule for solar cooking is to prepare your food early and not worry about overcooking for box and panel solar cookers. Most people who start solar cooking will use a panel solar panel cooker or a box solar cooker. These solar cookers are sun-oriented and generally do not need to be turned to follow the sun during a period of solar cooking for 3 to 4 hours. Less water is added to the recipes than baking with more conventional ovens.

Once you have chosen a cooker, you will need to find suitable cookware. The enameled metal pans (thin-walled) work well. They warm up quickly. Cast iron pans also work and are usually preheated in the solar oven before cooking. The advantage of heavier pots is that they will help maintain a regular cooking temperature if the sun is sometimes blocked by clouds. Many solar cooks use the enamel pots. Because dark pots work best in the solar cooker, it is important to remember to use a non-toxic paint for the outer surface of the pot if you choose to paint your own pots.

Pots for Solar Cooking



The best pots for solar cooking are those made of thin and dark metal with a lid. Most times when people have trouble cooking in a solar oven, we often find that they use pans in finishes that reflected the sunlight away from the pot instead of absorbing it. Unless you are cooking with a parabolic solar oven where the light is focused on the bottom of the pot, it is very important to use dark colored pots that absorb the sunlight and turn it into heat.

Light colored pots can also work but generally do not work as well as dark colored. The pot lids can be dark or clear. Dark lids are better if your food to be cooked is light colored.

It is important to always cook with the lid in place so that the moisture of the food does not escape and condense on the plastic bag or other <u>Glazing</u>.

The material from which the pot is manufactured will also affect the speed with which it will warm up and its ability to retain the heat. Here are a few things to keep in mind:

- Pots made of thin materials heat faster than thicker pots
- Metal pots heat faster than ceramics or earthenware
- Ceramics and earthenware are slow to heat initially, but will hold the heat better than the thinner metals. The cast iron should only be used in good solar cooking conditions as it requires strong sunshine to obtain the best results.

It is generally not recommended to use a sheet to wrap food in solar cooking; however, temporary pots or lids can be formed from a painted (non-toxic paint) layer in the absence of other equipment. Foods packaged in a conventional way under unpainted aluminum foil **bake very slowly. if not at all**, because the glossy film, especially in several layers, insulates the food from sunlight and warmth. The food won't cook.

Glass Jars



Solar cooking food in jars to put in solar ovens

Solar Cooking with glass jars

Glass jars make good pots although they cook better if they are darkened rather than left clear. In addition, the darkening of the outside of the food containers will protect some of the B vitamins. When you <u>Paint Jars</u>, you can apply a strip of tape from top to bottom before painting. When the paint is dry remove the tape to leave a transparent strip of glass clean for visual inspection to the inside of the jar. When you use jars for baking, make a hole in the lid of any canned jar, such as mayonnaise jars, peanut butter jars, etc., to prevent steam buildup. Be careful! Non vented jars can explode!

Earthenware Pots

Some clay pots with slow cooking does not cook well at first, although dark-colored earthenware pots that are wood fired and/or have glazing, work very well. Perhaps the poor performance of some earthenware is due to the fact that liquids are soaked into the earthenware and can evaporate outside. Perhaps it is due to the thickness and porous nature of the poorly cooked terracotta walls. Unglazed earthenware pots can be saturated with food oil, grease or natural resin that closes the pores and changes the surface. The oil will heat well and this could be part of what improves cooking in low-cooking terracotta pots. The Light-colored terracotta must be darkened outside only, perhaps by rubbing a black food, a non-toxic black powder or soot from clean wood in the oil layer. Despite this, some forms of low-fire terracotta can be difficult to use for some solar box cookers.

Reflector Material



Aluminum foil

Standard kitchen aluminum foil can work well as **Reflective material** for solar cooking. It can be stuck with white paste or <u>Wheat dough</u>. Some folds may result from the bonding process. In addition, although the surface of the aluminum foil is not hot to touch in the sun, there will be differences in the rate of expansion between the sheet and the material unto which it is glued. This can cause wrinkles. As a general rule, a slight folding of the sheet does not create a problem for cooking.

Solar cooker design continues to evolve and offers better cooking efficiency. There is an increased interest in finding more low cost reflective materials in order to better reorient the sunlight. Polished Metal surfaces have been tried and, although effective, tend to be costly solutions. Metallized polyester Film properly glued to plastic Coroplast sheets are an even more economical approach for users who want to create their own reflectors. <u>Michelle Dean</u>, professor and researcher in solar energy at <u>Brazil</u>, explains one of these approaches in the <u>Realization of the petals of the solar cooker with Mylar and D</u>.

Components of Solar Cookers

Glazing



Two transparent Pyrex bowls can be assembled to enclose the pot, creating an effective greenhouse enclosure.



Two Pyrex bowls, or one with a Pyrex tray, are an excellent greenhouse enclosure for <u>Panel</u> <u>Solar Cookers</u>. This example worked well, even without a cover on the Porcelain cooking bowl.



Glazing is the term used in this article and in the solar industry to describe the glass or plastic coatings used in a cooker or solar collector. (In other industries, glazing may concern only glass products.)

The glazing creates a <u>Greenhouse effect</u> "trapping" solar energy and increases the efficiency of cooking.

Glazing partially blocks the sunlight, but the overall efficiency of solar cooking increases with use of glazing, especially in windy weather. Thicker glazing blocks usually more sunlight than the thin. In theory and in most situations, two layers of glazing work better than one in most solar cooking applications. A single layer of glazing will perform and is much simpler to construct.

Pyrex bowls (of assorted sizes) are transparent and work well as a glazing. There is little refraction of the light, because the rays can penetrate directly unto the black pots. In 2018, <u>Alan Bigelow</u>, Scientific Director of <u>SCI</u>, led the protocol test <u>PEP</u> on the solar panel cooker <u>CooKit</u>, comparing two types of greenhouse enclosures. Alan found that the use of the double-hulled Pyrex enclosure was 25% more effective in generating heat than the use of a <u>Plastic Roasting Bag</u>. <u>More information...</u>

John Roche, retired 3M research and design engineer and solar expert, states that the effectiveness of the sun is reduced approximately 15% for every layer of glazing.



and the second

Sport solar oven

Acrylic has good uv stability for use in the sunshine. It also has lower softening and melting temperatures. The Sport solar oven adds a sheet of UV stabilized polyester to the molded acrylic lid to provide for excellent insulation for the oven.

Plastic oven roasting bags have been widely used to create a greenhouse enclosure for the <u>Panel</u> <u>Solar Cookers.</u> However, they are much less effective than the Pyrex bowl approach. Their advantages include, inexpensive to buy and easy to use. They are also difficult to clean if they are contaminated with spilled food, especially in areas where the water supply is limited. There is a problem of removing plastic bags, which do not decompose when discarded. The cumulative cost of continuously replacing plastic oven roasting bags is more costly than a Pyrex bowl and/or some commercial solar cooker models that can last for 10+ years. The average life of oven roasting bags of fifteen uses was previously documented by SCI.

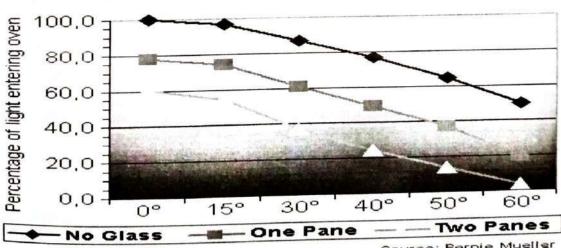
Are plastic bags always harmful to the environment when they are not burned?

Considerations

Different aspects of a 'greenhouse 'must be taken into account. Take these points into account:

- 1. Proposed design: Cooker, hotplate or dish? A box cooker is normally closed with a glass lid. The parabolic solar cookers sometimes operate without glazings, but the glazing improves the performance considerably. The panel solar cookers are well served by domes.
- 2. Material: Glass can withstand high temperatures, not all plastics can.
- 3. Size: Does the intended pan fit in the glazing without touching the sides? How easy can the glazing be stored? A plastic bag can be bent, the glass cannot.
- 4. Availability: If you want to build more stoves or replace a damaged solar cooker, can the glazing be easily obtained?
- 5. Cost: Always a challenge. Solar cooking and a small budget go together for wide spread acceptance.
- 6. Robustness: Glass can break when used, transported or stored. Plastic is more flexible than glass. High temperature oven roasting bags are a practical product. In Refugee situations, it can be difficult to get water to wash the bags if food has spread over them. Long term use of oven roasting bags can be very expensive.
- 7. Life Cycle: Discarded plastic bags can be distasteful in the environment and they can be

Energy Losses Due to Glazing and Sun Angle



Glass Plates

For the box cookers, the transparent glass, simple standard thickness (2.5 mm), proved to be very satisfactory. Thinner glass is less prone to cracking heat than thicker panes, probably because it heats more rapidly and evenly, reducing thermal stresses. The flat glass is very heavy and was only satisfactory when it was soaked. Some Solar Cooker designers choose simple glazing for portable models with a second Temporary option in bad weather. Permanent double glazing is often chosen for all-season solar cooking, which is probably ideal when materials are available.

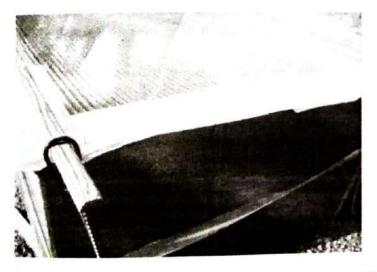
Source: Bernie Mueller

Glass, although fragile, is generally available in major metropolitan areas around the world, while tempered glass and synthetic glazing are specialty materials requiring unique supply lines. The glass does not degrade in the sun. If it is protected from thermal stresses and shocks, it is more durable long-term than most plastic glazing, even those that are treated against degradation by ultraviolet rays. Glass is excellent as long as it does not break.

Glass with small iron content allows more radiation to penetrate the box and makes a hotter oven but is not essential. One-way glazing was found to reduce the function of a baking oven. Recycled automotive glass, especially flat parts of the side windows of the vans, has been used successfully, but even parts that seem clear can be tinted to some extent to reduce heat in the vehicle or to add safety glass. Both tented glass and all the added materials block the solar radiation.

Glass can be tempered if desired, although the cost of hardening is so high that occasional replacement of the glass may be less costly in the long term for the artisanal Solar Cooker. Glass with simple thermal cracks can be held in place by a silicone sealant or a non-toxic glue or a narrow band of tape.

Plastic Plates



Transparent plastic double wall polycarbonate glazing, Seattle 2009 Mikeand Martha Port used similar material as pictured above in Nicaragua. The underside of the material (warmth of the oven) expanded the lower level more quickly while the topside of the material expanded at a slower rate. This resulted in significant open gaps at the corners defeating the performance of the oven. (The wood pictured above may

be present captured inside of a metal ring attached to the side wall of the solar cooker might overcome the warping. Double wall glazing is much more effective!

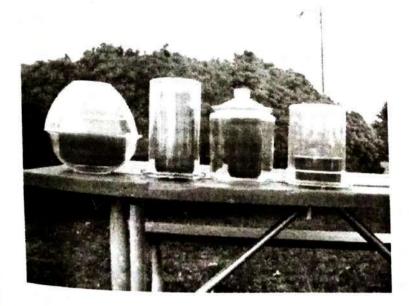
Polyester film

prasanta the <u>Solar Cooker Workgroup Sliedrecht NL</u>, reported in 2014 having successfully tested a polyester glazing material for use as an alternative to glazing. He has featured in various weather conditions. The contact cement was used to attach the material to the wooden frames. Because the glue was not UV-resistant, the exposed glue areas were painted white with the edge of the frame. The polyester film is as follows: It is almost weightless, it is cheaper and less fragile than glass, and the mounting of the material and its transport are simple. Two rolls of 10 kg each will be 150 transparent windows of 65 X 65 cm and 4 mm thick, sufficient to make 75 double-glazed solar cookers..

Cookers to Panels

A Panel Solar Cooker Typical differs from a Box Solar Cooker in two aspects:

- 1. The enclosed space is much smaller (usually it is a bag around the pot or a sheet of plastic wrapped in a circle on which the pot rests -
- 2. It allows the light to enter not only from the top, but from all sides (this is well suited for the use of panel reflectors).



<u>Sharon Cousins</u>, who cooks in northern Idaho at 47 degrees north, on a ridge exposed to the southwest swept by prevailing winds, has developed several rigid covers that are not likely to be damaged with use as a solar cooker. One of her favorites is a one-gallon transparent Pyrex bowl/casserole for the bottom and a large transparent acrylic bowl for the opening. These are large enough to hold her black one gallon painted enamel jar, a round granite roaster, and various other pots. This works much better under cold or windy conditions than an oven bag. It also gives easy access to food, which is particularly useful if foods are improved by stirring them from time to time (for example, rice to milk) or if food will be added later during cooking. The most difficult ones began to soften.



glass baking box.

2.

Daniel Joseph, a soldier stationed in Kuwait, experimented with a <u>CooKit</u> and a larger glass enclosure. The glass box offers a good view of the pot, well supported on a grate. Can an explanation of how he made the glass box be added? I suspect this used extruded right angle metal which he cut to size with beads of silicone caulking insulating the metal from the glass and the interior of the cooker.

Cooking directly in glass containers

Sometimes a glass container is used without a pot. The food inside is heated directly by the sun.

Juan Urrutia Sanz has several recommendations when using glass bottles or containers:

- 1. You can Cook Foods of all colors except the green pepper, which becomes colorless and hard.
- The black-skinned fish is simply cooked by exposing the skin to the sun. For frozen fillets place the fish in a net suspended in a jar or other small container secured by the lid. It

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is not necessary to cut the net. After three quarters of an hour in the sun around noon,

- the fish is cooked. 3. With light colored food, add such things as: paprika, food coloring, laurel leaves, red
- peppers ...
 You should always cook with a little liquid, at least one layer of water at the bottom of the jar. Glass containers can be of all sizes, from smallest for single portions to large,
- the jar. Glass containers can be of an sizes, from smallest for single portions to large, and you can cook several in containers at once. The lids must be black or painted black. I do It does not recommend corks, rubber or other materials that degrade in the sun or
- heat.
 5. In general, follow the same guidelines as other pots for solar cooking, such as the size of parts, etc.

Pot Cooking Chamber



Glass jar inside another glass pot baking chamber

If you place a Pyrex bowl, which is larger than the pot underneath, there will be a good chance that the condensed moisture can run downwards. This could damage the base of a cardboard solar oven. Consider placing a flat glass dish under the pot (not pictured).



Dr. <u>Steven Jones</u> Used a black jar in a Pyrex dish instead of a bag Plastic.



Two bowls can be assembled to enclose the jar.



Two Pyrex bowls containing a porcelain cooking bowl without lid

<u>Roger Haines</u> Tested a flexible sheet of polycarbonate wrapped in a cylinder shape for a baking enclosure. It requires a round baking pot with a substantial lip that sits at the top of the enclosure. It reports good results.



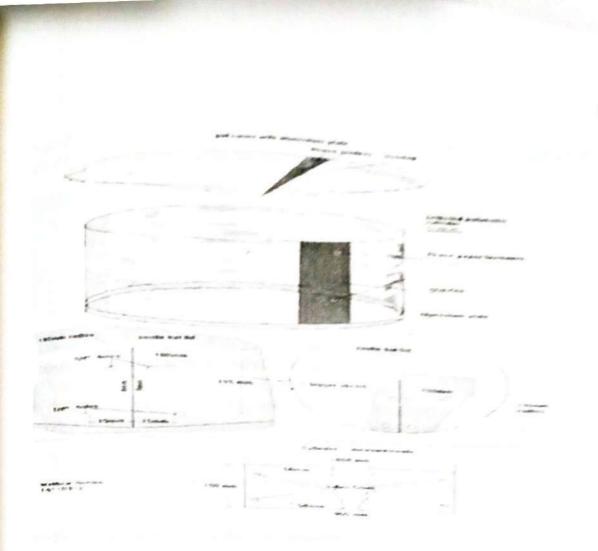
Polycarbonate cooking box for the Panel Solar Cookers .

Haines Polycarbonate Wrap with a clear Cover allows sun under

the pot.



Polycarbonate Bakery Cover



<u>Reynolds Oven Bags</u> are available in supermarkets in developed countries. They work pretty well, but new stove designs incorporate more durable housing approaches for better efficiency and durability.

Polypropylene (PP) bags distributed with <u>CooKits</u> In the United States are usually reusable a few dozen times before becoming brittle. More durable alternatives have been tested over the years, including polyester sheets with ultraviolet (UV) inhibitors, formed in bags using adhesive tape.

Some solar cookers use plastic bags for wrapping pots or pans. Normally heat-resistant bags, such as baking bags, are used. These resist very well the heat of the solar cooker. If other bags of plastics are used, the bag should not touch the pot, as it could melt or weaken the bag. This would cause holes through which the heat escapes. Different cable frames have been designed for this purpose.

Polypropylene and High Density polyethylene (HDPE)

Both polypropylene and high density polyethylene (HDPE) are used in autoclaves that sterilize med instruments at much higher temperatures than solar cookers. So these plastics are usually available in most countries. HDPE is also widely used for grocery bags worldwide. They are not that superior and transparent, and are "noisy" and milky in color. These HDPE bags are generally inexpensive. If they are almost transparent, they work almost as well as oven roasting

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bags which are much more expensive. The thickness of the plastic film does not significantly affect the heating of the solar cooker but can affect its life span.



Transparent polypropylene food containers that are food grade # 5 recyclable can usually withstand the temperatures of a pot like any autoclave bag, and offer UV benefits. (More and more countries are prohibiting the production and use of any kind of plastic bag because they are an environmental problem. Kenya, China, France, Rwanda and Italy are some of the first countries who have banned use of plastic bags. Polypropylene containers can be round, square, rectangular, high or short, as long as they fit perfectly with the Pot. The more clarity of the container will affect the efficiency of the cooking, the clearer the better.

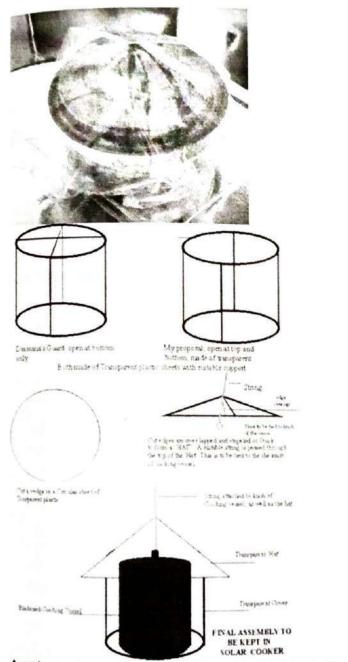
Are plastic bags dangerous For the environment?

The production of plastic bags consumes almost no energy, because the chemical changes of the oil to these plastics are minor molecular changes. The amount of fossil fuel (oil) required for producing a plastic bag is a tiny fraction of that consumed when someone prepares a meal with paraffin (kerosene). All plastics do not emit harmful fumes when heated or burned, only those that contain chlorides, fluorides or iodide-based additives, such as PVC pipes and styrenes (styrofoam) when oxygen is insufficient. Others, including all plastic bags used in solar cooking (polyethylene, Polypropylenes and Polyesters), are all simple hydrocarbons which, heated or burned, emit only minute amounts of carbon dioxide and water (vapour). Once the bags are worn, they can be safely burned, like the Paraffine or wood. They can also be reused. For example, in the context of solar cooking projects sponsored by <u>Solar Cookers International</u> in the refugee camps of East Africa, refugees used traditional weaving techniques to make baskets, hangers, braids, ropes and other useful objects.

Plastic Bags Accessories

Good plastic bags can be difficult to replace. Small frames can be made that hold the plastic bag around the pot/jar to insulate it, but prevent the bag from touching the hot pot, so that the bag does not heat up as much and lasts longer. A Cadre designed by M. <u>Gnibouwa Diassana</u>, From Mali, by twisting a rigid electrical wire, keeps the plastic bag away from the pot when baking in a solar oven <u>CooKit</u>.

Dr. <u>Dale Andreatta</u>, mechanical, and Stephen Yen, an electrical engineering student, indicate that Perfluoroalcoxy fluorocarbon (PFA) could also be a good alternative. Although expensive, PFA can withstand temperatures above 250 °c and is UV stabilized.



Another option, proposed By <u>Steve Harrigan</u> is to use a container made of the same polypropylene as the baking bags.

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Use of a solar cooker with a "bare" pot is like using an oven with the door open. The food will Use of a solar cover is fact that the pot is surrounded by a warm air cover is much more efficient. A warm on can exchange heat in three ways: by radiation, by convection and here efficient. A warm up, but the hange heat in three ways: by radiation, by convection and by conduction, saucepan can exchange or oven, the air helps to transfer heat into the pap. The distribution, by conduction, the air helps to transfer heat into the pap. The distribution, the paper the distribution of the paper the distribution. saucepan can exclude or oven, the air helps to transfer heat into the pan. The three effects work inside a greet into the pan. In operation without enclosure, the pan must be in parallel to transfer heat into the pan. In operation without enclosure, the pan must be in parallel to the without enclosure, the heated only by radiation, while convection and conduction eliminate heat.

How much does double glazing improve cooking

It depends on the transparency of the glazing and the insulation properties. In general, double glazing is better It depends on the the salso more complex and more expensive than single glazing, but it is also more complex and more expensive than single glazing. Although double glazing is better than single glazing is whether the improvement justifies additional costs and double glazing is than single glazing. Although better, the real question is whether the improvement justifies additional costs and complexity.

Inexpensive alternatives to double glazing can be:

- Use a larger reflector to increase the amount of sunlight;
- Decrease the size of the enclosure. This decreases the outer surface (which is exposed to cold air) and . therefore the amount of heat loss. For example: If you replace a glass dome of 36 cm in diameter by a 30 cm, the outer surface decreases of 30%. The outer surface of a 50x50x30cm cooker decreases by almost

Greenhouse effect In: Materials

Material	Thermal Conductivity W/m C		
Air	0.03		
Foam, Polyurethane	0.03		
Fiberglass	0.04		
Corkboard	0.04		
Wool Felt	0.05		
Cotton	0.06		
Sawdust	0.06		
Paper	0.18		
Wood	0.1-0.2		
Sand	0.3		
Plaster	0.5		
Glass	0.8		
Dry Soil	1		
concrete	1.04		
the second s	the second		

Thermal inductivity of various materials

Box Solar Cookers often use insulation in their wall cavities. However, studies have shown this insulation may not be as important as you might think, because more heat is lost through the <u>Glazing</u>. If the glazing is well insulated (double layer) then insulation in the walls is all the more beneficial.

Insulation in solar cookers with the construction of an inner box inside of an outer box is usually achieved by lining the walls of the boxes with aluminum foil. If you have limited quantities of aluminum foil, the priorities are as follows: 1) cover the interior space of the oven, inside walls and the inner top of the lid around the glazing and the reflector (or reflectors), 2) cover the inside of the outer box.

For additional insulation, pack with a light weight, clean, non-toxic substance. Such bulk insulation is packaged without tightening as it insulates better if it is fairly airy. Yet it is tight enough not to settle down with time, leaving an empty space at the top. Also, with loose packaging, the sides of the oven are not forced to bulge and misshape the solar cooker. A deflector between boxes foiled or not, helps to insulate, partly by preventing sedimentation and partly by blocking the convective flow of air. Sheets of cardboard or other materials used to separate the insulation space inside each wall, are set roughly in the middle of the space Coatings on both sides of the deflector adds to the structural resistance, but is not significantly better for insulation than perpendicular insulation.

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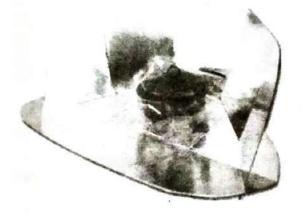
Solar Cooker Designs

pesigners and Manufacturers Have adopted various approaches to create solar cookers. The pesigners and used were the Box Solar Cookers And The Panel Solar Cookers. The most commonly used were the Box Solar Cookers And The Panel Solar Cookers. They work well most continue and the panel Solar Cookers. They work we for slow cooking, are generally less expensive than other styles and are fairly easy to build for for slow countries of these designs have generally been used to introduce solar cooking in most people. Variants of these designs have generally been used to introduce solar cooking in most people deforested developing countries since 1950. Models made of high quality are available for deforested from suppliers in many Countries purchase from suppliers in many Countries

The parabolic solar cooker are also used for a long time, mainly in Europe and Asia. They bake at higher temperatures and usually require a-more complicated manufacturing. A number of models are available from the Manufacturers . They can be used in series to create steam for Institutional kitchens feeding thousands of people a day.

Vacuum Tube Solar Cookers Are compact, cook efficiently, and cook smaller amounts of food. Several models are commercially available. Other variations of solar cookers are also included in the subcategories listed below.

Designs



The CooKit is - a Solar Panel Cooker - is very simple.

Benefits

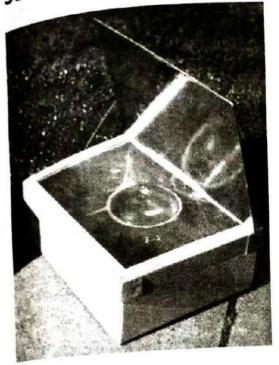
- Inexpensive to build or buy, and can generally be collapsed for storage or transportation Slow cooking keeps the flavors and nutrients and requires little or no reorientation to
- .
- the sun

Disadvantages Generally reaches Temperatures ranging from 110 to 140 °c (230 to 284 °f) and cannot

fry food Craft units are difficult to protect

Article principal: Solar Panel Cooker Designs

solar Box Cooker



The "Minimum" Box Solar Cooker is a popular Design which can be easily built using cardboard boxes.

Benefits

- Some big enough to cook with several Pots, also perfect for cooking and slow cooking
- Can be built with simple materials
- Several high quality commercial designs also available .

Disadvantages

- The front wall of the "box" casts shadow (decreases sunshine) entering the cooking Cannot fry food. The cooking temperature is between 135 and 200 °c (275-392 °f)

pesign of Parabolic Solar Cooker



The SolSource is an effective Parabolic Solar Cooker

Benefits

- Cooking times are similar to those of a traditional cooker
- High temperatures allow frying and broiling food, usually between 120 and 230 °c (248)

Disadvantages

- Requires periodic reorientation, often every fifteen minutes, which can be carried out with a device of mechanical Solar monitoring
- Generally more expensive than panel or box solar cookers and requires more storage space.

pesign of Vacuum Tube Solar Cooker



The SLICK SM70 is an example of a Vacuum Tube Solar Cooker.

Benefits

- Usually compact and can cook quite efficiently with relatively small reflectors
- Contemporary designs have an aesthetic appeal

Disadvantages

- The baking chamber requires careful handling to avoid thermal shocks and breakage of the glass tube
- Glass technology limits the size of the opening of the baking chamber somewhat

Benefits

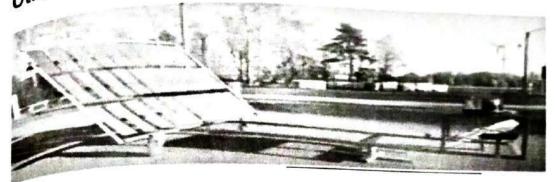
- The curved trough reflector is effective for gathering and concentrating sunlight along a straight focal line
- Works well with the baking chambers to <u>Vacuum tubes</u> To create a compact packaging that is easy to store

Disadvantages

- The design of the chute does not focus the sunlight on a standard pot
- Not particularly well suited for building home enthusiasts

Article principal: Solar Trough Cooker Designs

Other Solar Cooker Designs



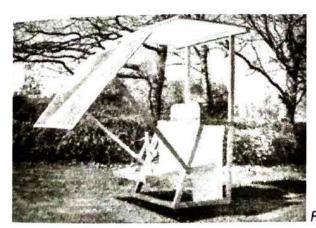
Benefits

Mirror reflectors are flat panels, not requiring the complex curved shape of parabolic

- solar cookers, they can nevertheless reach typical temperatures of parabolic solar cookers
- Metal frames to hold the mirrors can be assembled by workers with basic welding skills

Disadvantages

- Due to the relatively large size and geometry of some models, they usually need to be redirected by hand or by a mixing system and of Followed Mechanical.
- May require more floor space than other solar cookers



Fresnel Solar Cooker Design

The Solar Cooker Heliac Uses a Fresnel lens with a wide focus, ensuring efficiency and safety.

Benefits

- High temperatures can be Boiling and frying when cooking .
- Easy to build on site with flat lenses, avoiding complicated convex structures ٠
- The structures of the structures containing the lenses can be produced with resourcesS . local

Disadvantages

- Highly concentrated solar radiation with a spot focus can produce burns
- They may require more storage space than other solar solar cookers



Solar Rice Cooker

There is a wide variety of models of solar cookers, many of which are very simple to build from inexpensive and easy to obtain materials. Some can be built in less than an hour for less than 5 USD. Start with choosing a type of cooker design according to your needs. The table below lists the strengths and weaknesses of the most common types and shows some popular cooks of each type. Under each table are several types of this cooker. You can also Buy a solar oven to from various companies.





pata collection is an integral part of the Promotion of solar cooking . In 2017, Solar Cookers International provided the following checklist to help plan new projects.

Data collection Part I: A necessity, not an option

- 1. Include data sharing as part of the project partner selection process. Communicate clearly that data collection and sharing is expected, not optional.
- 2. Include a detailed plan for the analysis of the data. Who will collect the data? Where?
- 3. Were the costs of data collection and project evaluation included in the project budget
- 4. Data quality control: Who will follow up if some of the respondents ' responses do not
- 5. Solar Cookers International recommends using the SCI Adoption & Impact Survey Developed by the global network. It is consistent with the surveys used by homes and
- 6. SCI recommends conducting the baseline survey before commencing the intervention. We recommend conducting the post-intervention survey one year after the start of
- 7. Add data to There .
- April 2017: Share your best practices with <u>info@solarcookers.org</u>.

Data Collection Part II: Successful solar cooking projects

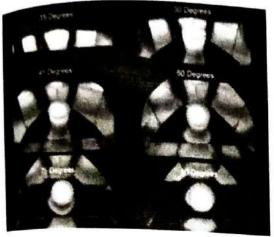
- 1. With the survey on the adoption and impact of solar cooking, we recommend conducting the basic survey (before People start cooking with solar energy) and postdistribution issues one year after the start of solar cooking.
- 2. Make sure that the data is added to the SCI-card of the solar cooker's distribution.
- 3. Include evaluation costs in the initial project budget and grant applications. 4. Include an agreement on data sharing as part of the initial selection of participation in the project. (participants must understand that this is an expectation for participation in the project)

35

- Include regular meeting times in project design so that project participants solve Make sure the surveyor understands the questions and the expected answers.
- Make survey
 6. Make survey
 7. Gather individual success stories and facts and figures. Include requests for photographs
 7. Make survey
 7. Gather individual success stories and facts and figures. Include requests for photographs and/or videos and/or quotes within the framework of the grant agreement (and the budget) with the organization implementation with a specific number and due date.
- 8. Make sure there is a data analysis plan (who does? Where? When? is included in the budget) and data quality control (a way to track whether Some responses do not appear to be clear or may have been communicated incorrectly).
- 9. Make sure there is a way to understand the local fuel measurement units (such as harvest waste bags) in universal terms (Like kg).
- 10. Consider the format in which the responses to the survey are recorded. Excel spreadsheets would be much easier for data analysis, but so far I have only been able to receive answers in Microsoft Word format. Take into account the time it takes to transfer data from Word to Excel if this is the case. If possible, use the Google Form version of the survey (but this requires an Internet connection at a given time).

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Testing



Absolute Tests

- The performance of the stoves varies considerably and the performance of a specific stove is often different in the laboratory and in the field. The tests enable those responsible for the implementation to assess the performances and fuel emissions. Decisions to implement and improve the design and performance of stoves.
- Boil water Test (WBT)
- The SOR test Water Utilization is a laboratory test that evaluates the performance of the stove while performing a standard task (boiling and simmering) in a controlled environment to study the heat transfer and combustion efficiency of the stove. ILS are the easiest, fastest and cheapest to drive, but reveal the technical performance of a stove, not necessarily what it can achieve in real households. Controlled Cooking Test (CCT)
- The controlled cooking test is a field test that measures the performance of the solar cooker-compared to traditional cooking methods when a cook prepares a local meal. The CTC is designed to assess the performance of the stove in a controlled environment using local fuels, pots and practice. It reveals what is possible in households in ideal conditions, but not necessarily what is actually achieved in households during their daily use. CCT Test Protocol

cooking Performance Test (KPT)

The cooking performance test is a field test used to evaluate the performance of the under real conditions. It is designed to assess the real impacts on burning the vortice of the second test of The cooking performance teat is a new test used to evaluate the performance of the stove under real conditions. It is designed to assess the real impacts on household fuel accomption and ease of use. LEs KPT are usually carried out as part of a net total fuel out as part of a net total stove under real contained as a sense of use. LEs KPT are usually carried out as part of a real diffusion of the usually carried out as part of a real diffusion of the best indication of the diffusion of the best indication. consumption and ease of the are usually carried out as part of a real diffusion effort with real populations cooking normally, and give the best indication of the actual makes. The KPT is a reference test, with parameters that indement much effort with real population of the process of designing the solar cooker changes. The model of the process of designing the solar cooker.

Follow the Sun

It is not normally necessary to turn the Box Solar Cookers and the Panel Solar Cookers to follow unless you cook beans or a large amount of food, or if you are cookies to follow the sun, unless you cook beans or a large amount of food, or if you are cooking a day when the sun, unless, see sundant of 1000, or if you are cooking a day when sunlight is not optimal. It may be beneficial to reorient them to the sun every three or four to we were the sun every the sun every three or four to we were the sun every the sun e sunlight is not optimized and the sun every three or four hours. However, the Parabolic Solar Cookers require a much more frequent reorientation with the sun, e.g. once every 15 - 20 minutes as well as stirring food frequently. If sun monitoring is

When considering tracking systems, it may be useful to determine the annual movement of the sun at various locations. In addition to the annual scope, this useful tool also provides realtime sun information for a specific location. Suncalc.org

The following table presents a good concept regarding sun angles and where one lives. The latitude of the following example is unknown.

Figures shown in degrees from vertical

E an					
Jan	Feb	Mar	Apr	May	Jun
26ª	34 °	42°	50°	58°	66*
Jul	Aug	Sep	Oct	Nov	Dec
58°	50°	42°	34°	26°	18°

Winter

Spring/Fall

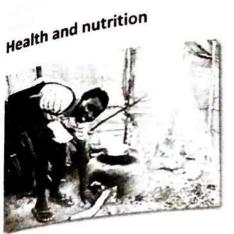
Summer







Benefits of Solar Cooking for households



Moderate cooking temperatures in simple solar cookers help preserve nutrients.

- Those who would otherwise do not have the means to buy fuel can cook nutritious
- foods, such as legumes and many whole grains, which require hours of cooking. Sometimes many families have to exchange rare foods for cooking fuels. Solar cooking
- can help them keep more food and improve their nutrition. Smoke from fires and smoldering coals irritate the lungs and eyes and can cause disease.
- The solar cooker is smoke-free. Smoke from the fires for cooking is a major cause of global warming.
- Cooking fires are dangerous, especially for children, and can easily spread if they are not contained, causing damage to buildings, gardens, etc. Solar Cookers are without fire. Millions of people regularly walk for miles to pick up <u>Wood</u> for cooking fires. Tedious
- fuel travel can cause injury and expose people to the dangers of animals and criminals. Solar cooking reduces these loads, risks and frees up time for other activities. In the Iridimi refugee camp in Chad The Need to leave the camp to pick up firewood was reduced by 86% thanks to the introduction of tens of thousands of solar cookers (model
- With good sunshine, the solar cooker can be used to cook food or <u>Pasteurizing Water</u> In case of emergency when other fuels and energy sources are not be available.

Economy



Each group of food products costs the same price as the pile of charcoal indicated in the middle. By using a solar oven, a family can use the money saved on the fuel to buy more food.

- In the world, of countless poverty-stricken families spend at least 25% of their income on cooking fuels. Sunlight -"fuel" for solar cookers - is free and abundant. The money saved can be used for food, education, health care, etc.
- <u>Solar Cooker</u> companies can provide additional income. Opportunities include manufacturing, sale and repair of solar cookers as well as solar cooker companies, such as restaurants and bakeries.
- Even residents of developed countries can save a lot of money on the costs of cooking and air conditioning. See <u>Cost savings of solar cooking</u>.

Convenience

 solar cooking, the food does not need to be stirred and can simply be placed in a solar oven and left to cook unattended for several hours (without burning) while other

activities are being pursued. In the right circumstances, it is possible to place a brick or a soapstone in the solar cooker in the morning and go home late in the afternoon or early evening for a hot meal ready to eat. Well insulated solar cookers will keep food hot into the late afternoon and/or early evening without use of bricks or soapstone.

- <u>The pots</u> used for solar cooking are easy to clean.
- Time is saved a valuable fact for persons who have to travel many kilometers to fetch firewood.
- Many solar cookers are portable, allowing solar cooking on sites or during outdoor activities such as picnics, trekking or camping.
- Solar cookers can be used to pasteurize water making it safe to drink. (included in health benefits below)

Health Benefits

- <u>The pollution</u> of the <u>Air from household cooking fires</u> often leads to respiratory diseases resulting in more than seven million deaths a year. The solar cooker is smokefree.
- Waterborne preventable diseases account for 80% of diseases and deaths in developing countries. Solar cookers can be used at household level to <u>Pasteurize Water and milk</u>, making them safe to drink. Pasteurization uses about half of the fuel that would have been used for sterilization.
- Many solar cookers can be used to <u>Disinfect Dry Medical Supplies</u> such as medical devices, bandages and other fabric materials, as well as to heat compresses.

Environmental benefits

- Two billion people depend on wood and charcoal for cooking fuels. Solar Cooking
- lessens these basic needs and helps preserve the declining forests. Cooking fires fueled by biomass and oil pollute the air and contribute to global warming. Solar cookers are pollution-free and, when used in large numbers, can help to curb Global warming and gradation. See The overall gradation .
- The kitchens stay fresh while the solar food cooks outdoors. This reduces the load on air conditioning and refrigerators during the summer months, saving fossil fuels (and

Business Benefits

Solar Cooker Business Opportunities

- Manufacture and sale of solar cooker
- Solar Cooker Repair
- Solar products companies such as the <u>Restaurants</u>, <u>Bakeries or Catering</u>

Other commercial uses

- Cleaning dishes and utensils
- Boil the straw Ritz for making paper
- Honey Wax Extract
- Dying fabrics
- Pasteurizing The Potting soil
- Remove the husks from the rice grain

Benefits for Governments

- Reduce imports and subsidies for biomass and fossil fuels.
- When forests disappear and many people suffer from fuel shortages, solar cookers
- reduce the need for firewood by 30% to 50% for families. Electricity companies that are struggling to meet demand in heavy usage hours due to
- the intensive use of stoves and air conditioners can reduce this demand by promoting the use of solar cookers.

Method of cooking with solar cooker

pried and cooked cereals (barley, maize, millet, oats, quinoa, <u>Rice</u>, wheat) 2 hours. Start with the usual pried and counced amount of water. Next time, adjust to your taste. If the conditions in your sky are less than ideal, you hetter luck if you preheat the water and grain separately and separately in your sky are less than ideal, you amount of water. If you preheat the water and grain separately, as suggested for pasta. This is

Vegetables -Do not add water. Artichokes: 2 1/2 hours; Asparagus: ½ to 1h; Other fresh green vegetables: 1-1 1/2 hour. If they are cooked for longer, they will taste good but lose their beautiful green color and can become mushy. Beans-dried: 3-5 hours. Usual amount of water may be soaked in advance; beets, carrots, potatoes and other root vegetables: 3 hours. Cabbage, Eggplant: 1 1/2 hour if cut. Eggplant becomes brownish, like an apple cut, but the flavor is good; Corn: 1 to 1 1/2 hour. Corn grains fade slightly if exposed to the sun longer. The **pot** holds the moisture and protects the grains naturally. A clean black sock can be placed on a corn cob for a faster cooking time. Squash, zucchini: 1

Martha Port's experience indicates there is enough water in all fresh (not dried) vegetables, fruits and meats for them to cook in their own natural juices. No water is necessary for them to cook. Adding water simply requires more energy to heat the water before cooking of the food can start. Adding no water is one reason solar cooking is so-o-o flavorful. Only add water to things that require rehydration (rice, pasta, grains, dried food, etc.)

Eggs - Do not add water. Two hours for hard yellows, the whites can become brownish, but the flavor is the same.

Meat - Do not add water. If they are cooked for longer, they become softer. Fish: 1-2 hours; Chicken: 2 hours cut, 3 hours whole; Beef, pork, etc.: 2 hours cut, 3 to 5 hours for large pieces; Turkey, best to cook up into quarters or smaller pieces.

Pasta -Heat the water in a one saucepan. Put the dry pasta with a small amount of cooking oil in another saucepan and heat both pots until the water is almost boiling. Add hot pasta to hot water, stir and cook about 10 more minutes.

Baking – Best time is in the middle of the day (9h or 10h - 14h or 15h) breads: whole loaves 3 hours; Cakes: 1 hour and a half; Cookies: 1 to 1 1/2 hour and should not be covered. The sun makes wonderful fresh garlic bread.

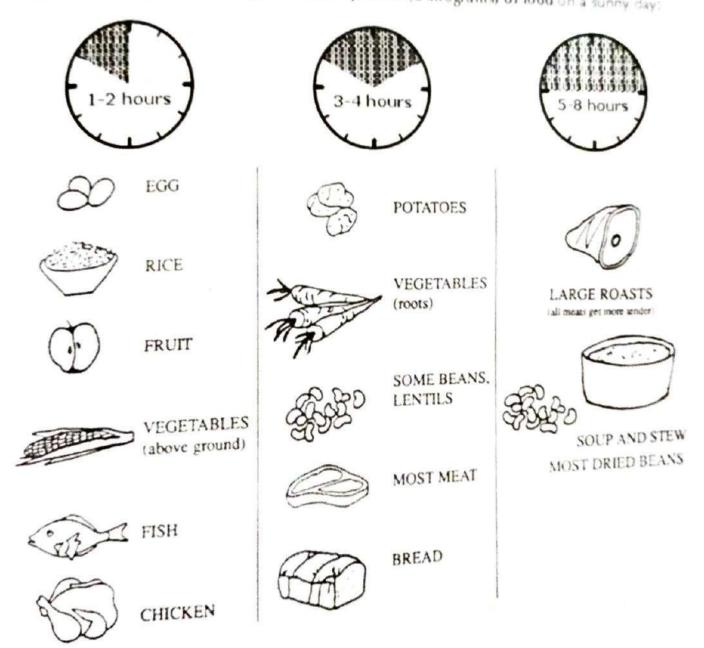
Sauces and gravies with flour -Heat the juice and flour separately, with or without a little oil in

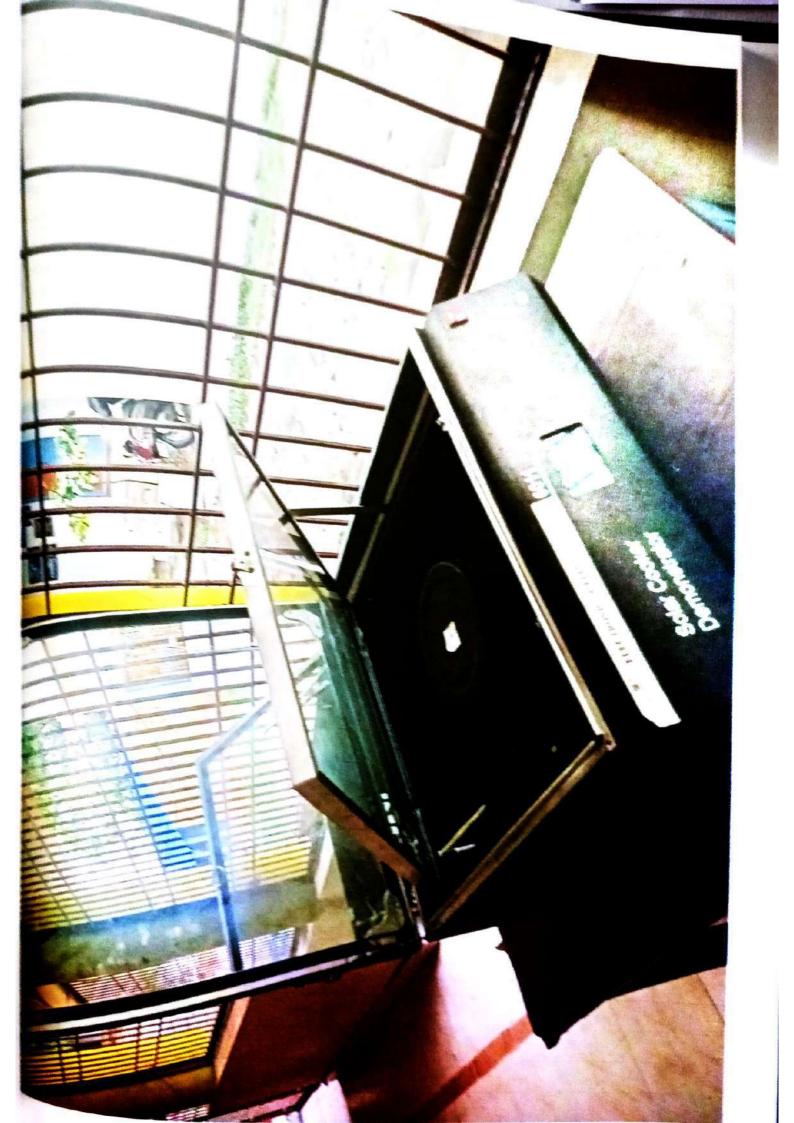
Roasting nuts -Cook uncovered. Almonds: 1 hour, peanuts: 2 hours.

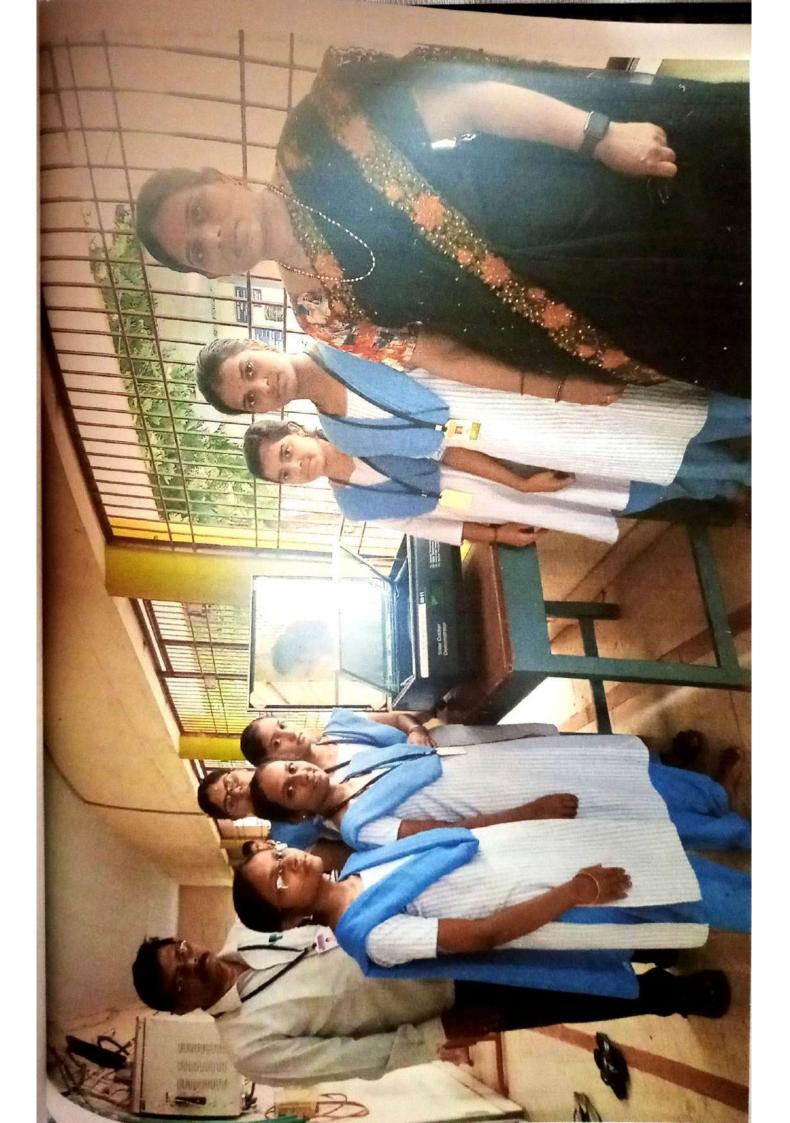
CARAMELIZATION of sugar -Sugar can be caramelized in a saucepan in the solar cookers. It's

done at lower temperatures than on a conventional cooker. Basically, browning (in a cooker) starts at 140 °c (284 °f). Once the temperature begins to exceed 149 °c (300 °f), the sugar begins to burn

Here are some typical cooking times for 4 pounds (2 kilograms) of food on a sunny day:







TESTING OF BOX TYPE SOLAR COOKER

Testing of Box Type Solar Cooker

Box type solar cookers are simple and suitable for limited cooking due to their relatively low heat collection capacity. For a large scale dissemination of any technology, it is essential to maintain an effective quality control on the products being offered by the industry to the end user. For this there is a need to establish test procedures and methodological for producing performance parameters, which could provide an equitable basis for comparison of performance of products.

In India, a complete test standard ISI 3429 (BIS, 2000) is available for the thermal performance evaluation and testing of box type solar cooker, which provides performance characteristics of solar cookers, more or less independent of climatic variables. There are two thermal performance parameters called figures of merit (F_1 and F_2) associated with testing of box type solar cookers as per ISI 3429: 2000.

The first figure of merit F₁, is determined from a themation test

-

in Small

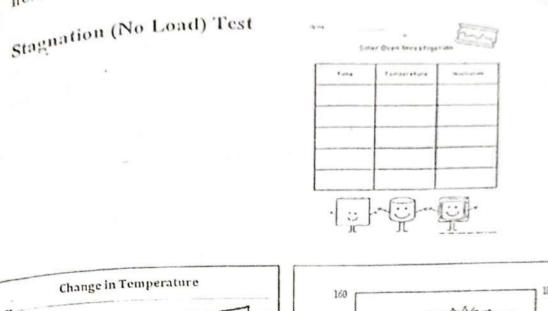
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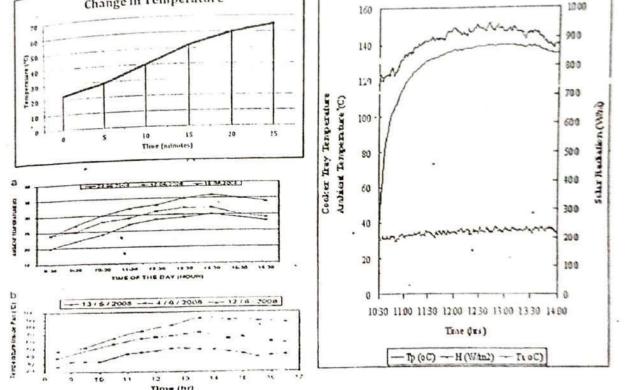
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No Load Test

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11 '. 00	46	14-3-2022
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11:50	58°	14 - 3 - 2022
11:30	60°	14-3-2022
11:40	6 کې	14-3-2029
11:50	680	14 - 3 - 2022
12:00	71°	14-3-2022
12:10	74	14 - 3- 2029
12:20	°03	14 - 3-2022
12:30	820	14 - 3 - 2029

under no load condition while the second figure of merit, F_2 is evaluated from tests under full load conditions taking water as the load;





It is obtained by keeping the solar cooker without pots in the sun-shine in the morning and allowing plate temperature to rise gradually. Soon after solar noon the plate temperature reaches at the quasi-steady state and the stagnation temperature has been achieved. The hot junction of the the mocouple with radiation and should be fixed at midpoint of cooker tray with proper thermal contact and without protruding out. The no load test should be carried out at a clear day in following steps before 10.30 hour of local solar time, so that the stagnation temperature is achieved near or just after the solar noon. A step wise methodology for stagnation test is outlined below;

- The box type solar cooker is placed without pots in open sun condition.
- The reflector is covered with a black cloth.
- Cooker tray temperature, intensity of total solar radiation, ambient temperature and wind speed at the level of aperture of box type solar cooker are monitored and measured at an interval of five minutes.
- 4. When the cooker tray temperature reaches quasi-steady state, the final steady cooker tray temperature, the corresponding outside temperature and intensity of total solar radiation are recorded. The steady state condition is defined as 10 minute period when:
- Variation in cooker tray temperature is less then ± 1°C.
- (ii) Variation in solar radiation is ± 20 W/m².
- (iii) Variation in ambient temperature is ± 0.2 °C.

The permissible solar radiation condition for carrying out the tests is that it should always greater than 600 W/m². If the value of F_1 is greater then o.12, the cooker is marked as A - Grade and if F_1 is less than 0.12 the cooker is marked as a B - Grade solar cooker.

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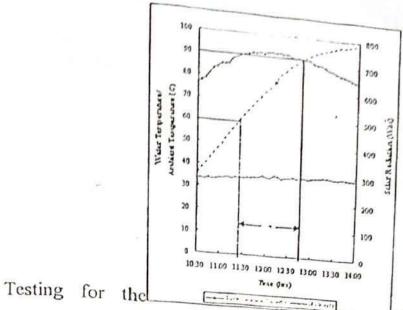


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merit of the box type solar cooker consists of operating the solar cooker with full load test with cooking utensils, and the amount of water i.e. 8 liter/m² in each pot has been decided by the bottom area of the pots. The cooker is kept outside in morning (before 10.30 hours of local solar time) and the water temperature is allowed to rise gradually until it reaches up to the boiling point.

Followings instructions are associated with the full load test of box type solar cooker.

The empty cooking pots are weighted and then filled with water as load @ 8 litres per square meter of aperture area. Water at ambient temperature is equally distributed in all the cooking pots if they are of the same size. If sizes are different then water quantity in each cooking pot shall be in proportion of their bottom area. By reweighing the exact mass of water is calculated. The pots are placed in the cooker after removing or shading the reflector with a black cloth.

Temperature probe of thermocouple is placed in the largest at the cooking pots with the measuring tip submerged in the

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Full Load Test

water. The temperature lead should be sealed where it leaves the cooking pots and the cooker.

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The ambient temperature, intensity of total solar radiation and wind speed at the level of glazing of solar cooker are measured throughout the test.

The test is started in the morning between 10.00 hour to 10.30 hour of local solar time. Following measurements are done;

- (i) Water temperature is measured along with the exact time of the measurement.
- (ii) The data recording is continued until the water temperature exceeds 95°C.
- (iii) Initial and final water temperatures data pairs are located and time duration is noticed between them. Initial and final temperature is chosen 60°C and 90°C.
- (iv) The average ambient temperature and average solar radiation intensity between times t₁ and t₂ are calculated.
- (v) The experiment is conducted in clear weather, and it is ensured that the solar radiation during the test exceeds 600 W/m².

The Indian test standard has a provision of a number of qualification tests for ensuring durability of the products. These include, rain penetration test, transmittance test, mirror reflectivity test, slam test, load test for cover plate, leakage test for rubber gaskets, impact test, etc. Specifications for the different components of solar cooker are also given in the test standard.

RESULT ÷ Jhe Performance Efficiency of a Solar Cooker is Evaluated.

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Title of the Paper: Post Harvest Technology (Cluster VIII B 3).

Title of the Project: Fish Farming and Management Practices.

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Title of the Project: Shrimp pond and Management Practices.

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Title of the Project: Fish Farming and Management Practices.

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Title of the Project: Shrimp Farming and Management Practices.

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Title of the Project: Shrimp Farming and Management Practices.

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Title of the Paper: Post Harvest Technology (Cluster VIII B 3).

Title of the Project: Fish pond

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Title of the Paper: Post Harvest Technology (Cluster VIII B 3).

Title of the Project: Fish Farming and Management Practices.

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Title of the Paper: Post Harvest Technology (Cluster VIII B 3).

Title of the Project: Shrimp Farming and Management Practices.

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Title of the Paper: Post Harvest Technology (Cluster VIII B 3).

Title of the Project: Fish Farming and Management Practices.

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Title of the Paper: Post Harvest Technology (Cluster VIII B 3). ShrimP Title of the Project: Fish Farming and Management Practices.

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Title of the Project: Shrimp Hatchery Management Practices.

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Title of the Project: Shrimp Farming And Management Practices

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Title of the Paper: Post Harvest Technology (Cluster VIII B 3).

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Title of the Project: Shrimp pond and Management Practices.

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Title of the Paper: Post Harvest Technology (Cluster VIII B 3).

Title of the Project: Fish Farming and Management Practices.

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A.S.D GOVT. DEGREE COLLEGE FOR WOMEN (A)

(Re- Accredited by NAAC with 'B' Grade)

Jagannaickpur, Kakinada - 533002, East Godavari, AP. Regd. No. 1933046



CERTIFICATE

Certified that this is a bonafide record of Project work in Zoology,done by Ms. V.meghana of III B.Sc (CBZ) of ASD Government Degree College for Women (A), Kakinada at fish ponds located at korangi village ofThallarevumandal, East Godavari Dist., Andhra Pradesh during Semester VI of the academic year 2021-2022.

Title of the Paper: Post Harvest Technology (Cluster VIII B 3).

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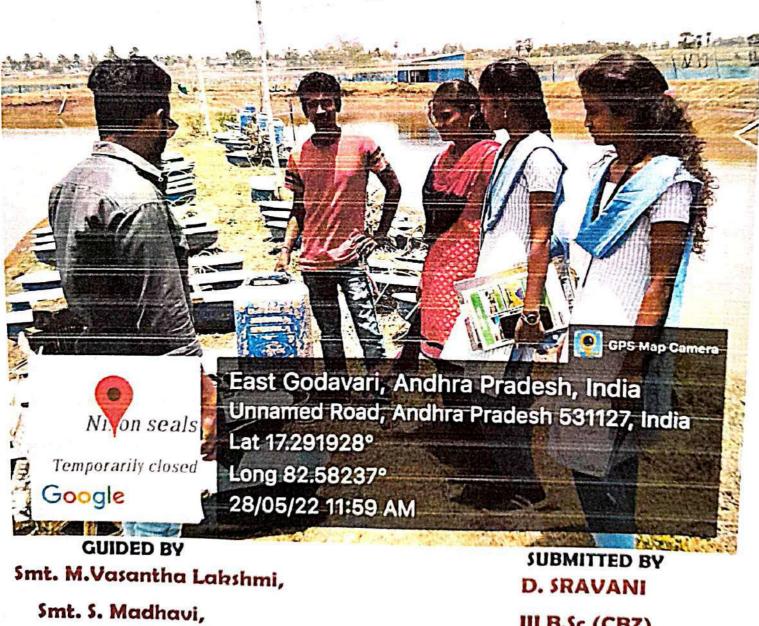
A.S.D GOVT. DEGREE COLLEGE FOR WOMEN (A)

(Re- Accredited by NAAC with 'B' Grade) Jagannaickpur, Kakinada - 533002, East Godavari, AP.

A STUDY PROJECT

ON

SHRIMP FARMING AND MANAGEMENT PRACTICES



Lecturers in Zoology.

III B.Sc (CBZ).

ACKNOWLEDGMENTS

It gives me an immense pleasure to express my deep sense of reverence and gratitude for all those who have rendered their support at various stages of the project work.

I express my deepest sense of gratitude to Smt. M.Vasantha Lakshmi, Lecturer in charge of Zoology and Smt. S. Madhavi, Lecturer in Zoology for guiding the project.

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The start

I would like to express my sincere gratitude to Dr. V. Anantha Lakshmi, Principal, ASD Government Degree College, (W) (A), Kakinada, for her constant support, encouragement and valuable suggestions.

I extend my gratefulness to Sri. Prudvi Raju garu Aqua farmer of Addaripeta village of Thondangi mandal, East Godavari District, Andhra Pradesh for allowing me to carry out the project work at their fish farms and enlightening me by providing detailed information regarding the site selection, soil composition, pond preparation, liming, pond fertilization, culture species, stocking, water quality management, feed management and disease management.

D.\$ravani III B.Sc (CBZ).

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Title of the Paper: Post Harvest Technology (Cluster VIII B 3).

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Lectu

A. S. Gevt. Gallage for Women R & H. & D A - 2

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INTRODUCTION :-

The moid of aquaculture through uses stather midely too the devit two decades to denote all towns of culture of aquate animal and plants in truch breakish and Maisure Environment is still used by many in a mole sertificture sence too some it means aquate address other than this toming of this hurbandary where as other understand it as aquate toming other than mainculture

Housever when it is used to be used to denote 1. The type of Culture technique & system

I. The type of Culture Length
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Ex1- Cold mater 21 mars mater aquaculture upland low land inland Coastal atmassive the use of serticition terms mould properly be more appropriate History of aquaculture:-

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Large seale aquate form is a orelatively orecent development but small scale aquate torning sciled inland area in some Courthies from ancient train time nost being the evalution to Partontion and Land Cultivition

Oligens and growth of aquaculture :-

Mort-publication on aquaculture oreker to long history of this authors in Asia ancient Exypt and Central Europ the Classic trush Culture belied to have been curitter around 500 BC by tan dei a chinese - politician devened trush culturist in Considered proof that Commercial hish culture existed in chines in this time, as he cited hish ponds on the Source of his quealth [ling 1977]

Later wittings of Choro mit of the Sung Lynasty Kevic Sin Chak shik in 1243 AO] and of the Hence A Compleate Book of agriculture in 1639 AD] Variou of this system Came to be presentired in Indenusi tor Carps and in Mithand tor the Cat truth pangasions

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the scaliest bracketh - mater tarming in Southeast Asia appears to have originated un Indonasia in the island of Java Churing the 15 Century AD

As mentioned earlier, the history of aquacether in Europ stars from the midde ages with the Interoduction of Common Corop Culture in monaster ponds

Paesent status of aquaculture :-

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To Evolute the present status of aquaculture It is Essential to causes the state of apture of furthereis uncluding the processing of animal ted

tor example of 94.8 million tons produced by Capture trishrin in the year 2000, only 70 million tons Can be expected to become anailable tor tons Can be expected to become anailable tor tuman consumption of the Cuarent sate of utilizing

Available tristing stattices for the year 2000 seam to Justify Some of the optimistic Estimates made Earlier. The aptive tristaises banding amounts to 94.84.800 tons and aquaculture hasuest are Estimated to be 35.58.500 tons, which together yield 130.33,3000 to be 35.58.500 tons, which together yield 130.33,3000

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Aquaeulture production of fuit Caustaceans and Molluseul amounts to about 35,58, 5000 ton valued at US \$ 50, 85, 900 in the year 2000. Aquete plant production mainly in the asian aregion amounts to 10, 130, 448 long valued of US\$ 56,07, 835 the onerall peroduction of all aquate Organum is acpeated to amount to 457, 15, 550 tons valued at us \$ 56,466, 782 in 2000 Aquaculture pareluction increased from 7.4 million lons - 1980 16.8 million lons - 1990 mole than 42 million tons - 1999 valued at over US\$ 53 billion Current status of the World Fisheries .in 2018, total global Capture fishies produ -ction reached the highest level ever recorded at 9.4 million tons an increases of 5.4 peacent from the average of the previous effice years in September 2015 the writed Stations nations Launched the 2030 Agenda for Sutainable Development a beautiful obluspaint for global peace and paospearty

Houver Alla 5 years of uneven purguess

and with Is othan 10 years to go, and stespite sprogress in many Areas. it is clear that action to meet the 17 surlainable development Goals (SDGS) is not yet advancing of the speed 81 seale acquised the 2020 Edilbon of the stage of wild hush - sues and aquaculture Contains to demonstration the Significant and growing side of firstries and aquaculture in providing tood. avent auguent status of aquaculture in india fishailes un india is a very impatant economie activity and a blouribrishing sentor with varied resources and potentials. Only other the indian independence, has furtice bryether with agriculture been recognised as an impatant Sector from 0-75 million tonnes in 950-51 to 9.6 million an unparalle -led annuals grants rate Oner 4.5 percent Over the years enhich has placed the Country on the tackiont of global this peroduction, only after China iendia is also an important Country ethal poroduces his ittroughly aquaculture in the wild in india home to more ittan 10 percent of ite global this diversity garesent the Country ranks

As the second largest caulty in aquaculture production the share of ientand trisheries and aquaculture has gone rep traom 46 peacent in etre 1980s to ouer 85 peacent in accent years in total first production the treshuater preuen tarming how recieved increased attention only in the Lost-two decerds due to its high consumer demands. iendies aquacalter production basically can be classibiled into preshwater and brakin mater trish farmers development agencies [BFDAS] to prometing tresherate and coarted aquace Iture Paresent status of aquaeullive in AP:in accent, aquaculteure her boomed in

Andhra preder, the state has become one of the indices largest produces of formed built and Shrinpl among the greasion for the boom: a major expansion of inland aquaculture fears along sinces and canals where people once raised larops. Itre operational land ienages (OLT) on

Landsat & aquited ethis natural - Colour einage of an area dense suit interned aquaculture ponds along the apperture Parier on June 8, 2021

the copputere serier on fierre 8, 2021 Aquaeullios ponds appear dark green bornula is generally brown. Coartal areas with Mangaoone bouts are light green the indian government established the fiast aquaculture pond in this area in the 1970s around lake Kollere despite the Expansion cincles agaiculture sector has faced challenges recently one recently one Study Calculated that it shring farming sector may have lost as much as \$ 1.5 billion on 2020 - 2022 due to descriptions related to the pardame the state of Andheoperadush acount for about to peacent or indias shaims production Paawn Culture :there are two lypes of prouver toining treshuater Braun forming and salt mater prown borning commercially back water prawn borning Can be done in tappical and sub-tropical climate regions having resonious, lakes errigation detches renere pond and other natural water presources Maaine shatimp Faaming. Marcine shrimp in an aquaculture business too the Cultivation of marine shring off pracun to human Consumption the total global production

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I tamed shrimp reached more than 1.6 million tones in 2003, representing a value of nearly 9 billion U.S dollars, about 7551 of formed shrimp is produced in Aria in particular in China and Illialand the Other 2551 is produced mainly in Latice America where Brazzil, Eucodor Largert supporting nation in where

shaimp toim has changed torom tandictional Small- scale business in southeast Asia ento 9 global industry

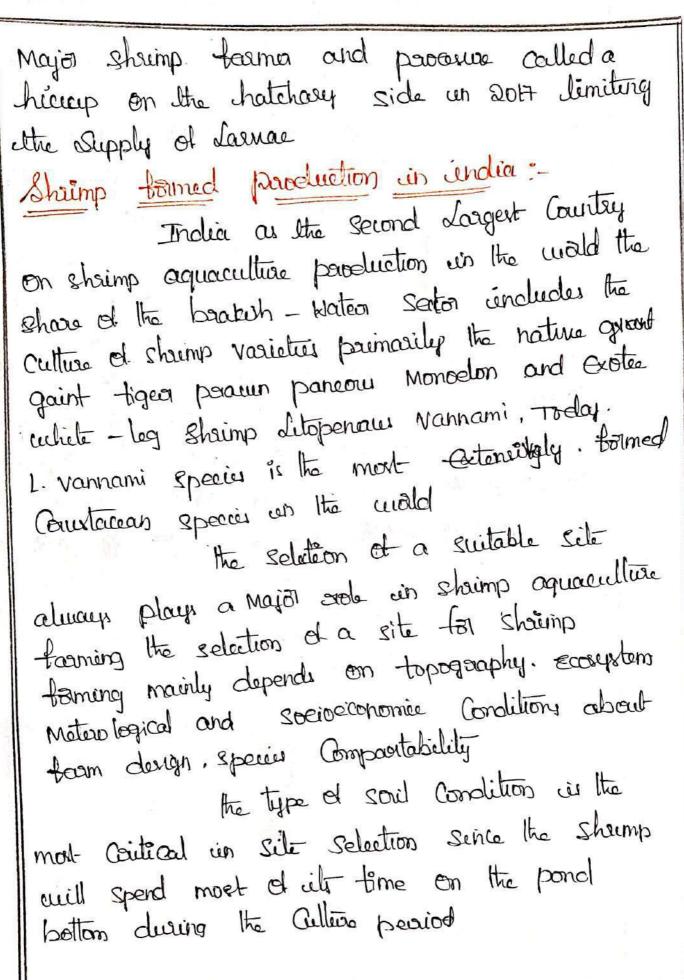
Falesh Water shaimp -forming

Foreshwater shrimp also Called malaysian poarun are the species Machaoboachium Orosenbergi Originally farm malaysia ettere are orelatively Easy to aquaculturo but orquise singe ponds with Or Celent filleration and water Quality

Many shrimp tarm have successfuly Employed a trive pond gave - Out System. allowing too these harvest a year. The pond should maintaine a temperature of at least 70 degrees tahrenheit and a post between 6.5 and 9.5 perchase Junerile Sharimp toom a hatebeary.

Used -131 paran Culture aucrilly Machaobrachium ausenberoji is the Canarile species of india paaren auture in india paquen baceding will of Central Inland tierheece Research institution developed indigeneous technology to prawn allere in the year 1975. Macadorachium crosenbergii is also known as Gauil back water Braun Intold kide sharing formed papeluction:the sharing pond with at the National Fishay institutes' Global Seafood market Conference Miami, Aldrida USA January 21-25, 2018 Estimated that the wald production of formed sharing would Acach 3.5 million metaic tons in 2018. there were some Concerns - Expressed by the panelists ones the Subtainability of indias papeluction Expansion. Robein Hulntos, Senior Mile parendent of that againers and tood processing in india Couldn't Continue boun the panel Estimated that -Ecuadol would - Oxport 531,000 tons of tormed sharing in 2018 up taom 4-69,000 tons un 2017 - Euclader had what sandro (bgilitãi, who own omasa a

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Paresent status of shaimp Culture in Andhaa Paradesh:-

shamp torning has grown a traditional Small - scale business in Southert Aria, into a global including Joseph Selvins et. al 2009. In india Getenrive perceluction systems of shamp author is more producted Lewing f. Engle 2006 than the other authors systems. technological advances haved almost all the termed shamp are penacial group of the family penaeus monodon and pacific cubite shearing alto pennancous vanames Geoupted more then 90% of the formed sharing productions



Further, shaimp auture has been listed as one of the pairfuly sector in indea by the Gouvenment to incacasing apatr and those by Contributing to the torough Scenarge Ascence the shaimp and masing - Depaty from Andhea prodesh has also been toremendously increased from RS. 2100 Cartles to Rs. 14 200 Contres during the same pealod MPEDA, 2015 the fearman had Frank- based tiger Variety percon Monodon had fiast bacd -tiger variety pencour monodon and there shifted to dilopenaeus vannamei and itteir Carnings are incacasing Constauction of shaimp pond: there is no standard design bot a shrimp reasing pord powert days torming practices still heavily saly on the -Experience of individual farmers tinacial apabelity and the Environmental Condition premailing at the site. A shamp pord foron the Engenerating new paint is - Escritical an in unpationted Improvid in bish Culture pond

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Size and shape of Culture ponds :there is no standard design for a sharing reasing pond. present days toming practices Rectangular et square pond are appropriate to shamp alture. Itre longest axis of a pond shauld be porallel to the paenailing wind direction the breadth of a pond depends largely on the propose and the operational system Employed. The following are the vocion Sizes decomended · Nurseay pond - 500 to 1,000 m2 Game out pond - Intensive - 0.25 to 1.0 ha semi intervive - 0.5 to 2.0 ha -Contensive - 1.0 to 10 ha tred Management in shafimp Culture:to Ensure optimal mater quality and clean pond bottoms at shaimp farm. Choosing Consistently good Quality feed and close monitaing of tood tags supported by a proven beading guide are recommended practices to control the amount of beed applied to ponde the cur of autotades and biother technology. as well as amazenes of ponds Careying Capacities Can.

help shaimp tames aduce ted (orthe preserviter Capital and Manimits partiel

ted quality

Not all feed are Carated Equal Some feeds have better digertibility amino acid partiles and faity acid protity and contain sufficient immune stimulation. selecting a consistently good Quality feed will result in better grienge daily gravity, scowing and tecch conversion and there beg a better bottom line

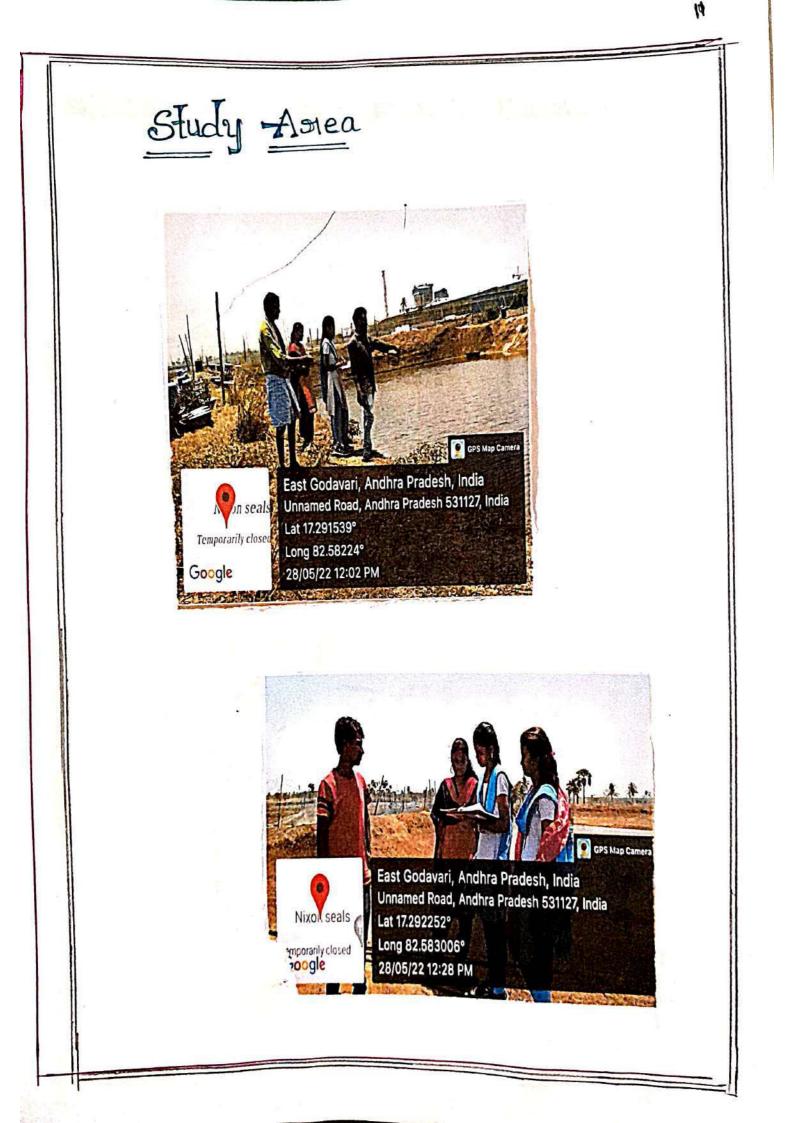
Water Quality

To Culture shown one must frast Culture the mater "is the adage of many sharing teamers wh Aria. A sharing are reared in a small space with a small volume of water to measurem Probil- the sharing - Cetanion, uncation teed and mysiad opportunortée microbiotée gaonning un il put taunadou strain of pond Ecolyptony

Harvesting :there are several behavious characterstes of strimp which Can be used to advantages during harvest. They more arround the pond at night

Looking tor tood they are attracted to light when water is let into a pond. He showing become active, swimming arround the pond and after gathering near the sluice gate <u>Partial harvesting</u> partial harvesting partial harvesting is useful in some types of Management systems where only darge shaimp are to be Caught and smaller shaimp Left-in the

Pond to grow dasgeor, and in polyautture achere a tomer ments to harment shring not trith



METHODS & MATERIALS REQUIRED

Methods

- 2 Obsectivation
- 2. Questionnaire

Matesials :-

- I. Acorator
- 2. Molor pumps
- 3 Generration



Quetionnaise :-I. Forom which norseary pond you will collect the bary bot 2. How For the pond is to the nurseary? 3. How Many tanks of tay will being to the Culturing pond? 4. What precautions should us take alturing the transfate -tion of fory? 5. How much of time it will take to make that they adaptable to that addition pond introduce a buy into pond? 6 what Measures should be bellow to make that buy adaptable to that Culture pond? 7. Are you producing tay yourself of import torom any other 8. How Many boy's reased in single pond? 9. What is the soil ptt of your authors pond? 10. Which type Chemicals do you used to incorease the growth phyto and toplanktions? 11. What is depth and size of the pond? 12 Which type of altros you are doing night now? 13 What species of fish you are Culturing as monocelluss? 14. How many types of species seaving in the Cultured in the your area? 15. Form Where you are collecting the water tool your Culture? 15. How Many months it will take to Culture to showing? 17. What chemicals is used too nutrients? 18. How amounts dissolved oxygen powerent this pond? 19: - What is the total handness present and how much? 20 Hoodness will be suitable its Cutture? 21. How the tanks are prepared for boy rearing of aution? 22. What Gove should be take when a shimp - Reposed to discase (37) stores ?

Results and discussion !-

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the present withing Asea is beated at Addaipeter village et thordangi Mandal, East gedauari District. Herse its aquabomer PRUDII RADU was autore in shrinp pineaus Monodon. He was prepared the shrinp tom as peer Monodon. Instructions. As pear my thouldge of text books. He cellected sead broom scinichi Hetcheory located At Addaipeter village . In has taken Care of Seed about teed Management. Discare Managem -ent. He changed is physical and chemical parameters of water and soil. While he practice Culturing After there months of autoring the heavesting is peakoin under Marketing is Ibeal Area

By following poropeor Management practice of shrimp aution in the former was getting the best income and he was continue in the straimp aution He was continue, since 10 years Onwords.



CONCLUSION :-

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By during this project we learn the actual practices of shring transing and practical Operational tro. we need some more practical Operational of stains Culture. Because of the time of our visiting the pond is de-watering and dryingand prepared to next betch of chering Quilture

CERTIFICATE

This is to certify that Adapa Santhi rupa is a student of III year B.Sc CZAqT has done the project entitled "Assessment of some **Physico- Chemical Parameters of canal water at Jagannaickpur, Kakinada**" in the Dept. of Zoology and Aquaculture Technology, A.S.D. Govt. Degree College for Women (A), Kakinada during the academic year 2021-2022 under our supervision.

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mi akshmi) (Smt. Mor Wasantha S.A Sont Degree Sallage (W) (* Project co-Guide

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This is to certify that <u>Pyla Pushpalatha</u> is a student of III year B.Sc., Aquaculture Technology and has done the project entitled "Assessment of **Physico- Chemical Parameters of Godavari canal water at Kovvuru Panchayati, Kakinada**" in the Dept. of Zoology and Aquaculture Technology, A.S.D. Govt. Degree College for Women (A), Kakinada during the academic year 2021-2022 under our supervision.

(Smt. M. Vasantha Lakshmi)

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(Smt. M. Vasantha Lakshmi)

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(Smt. N. Veera Chanti)

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ASSESSMENT OF PHYSICO-CHEMICAL PARAMETERS OF GODAVARI CANAL WATER AT KOVVURU PANCHAYATI, KAKINADA

PROJECT SUBMITTED FOR THE DEGREE OF B.Sc., CZAqT

By

G. H. V. L. PHANEENDRA B.Sc., CZAqT Reg. No: 1936005



Project Guidance by

(Smt. M. Vasantha Lakshmi)

(Smt. N. Veera Chanti)

Project Co-Guide

project Guide

Project Submitted to

EPARTMENT OF ZOOLOGY & AQUACULTURE TECHNOLOGY A.S.D. GOVT. DEGREE COLLEGE FOR WOMEN (A), KAKINADA 2021-2022

CERTIFICATE

This is to certify that <u>G. H. V. L. Phaneendra</u> is a student of III year B.Sc., Aquaculture Technology and has done the project entitled "Assessment of Physico- Chemical Parameters of Godavari canal water at Kovvuru Panchayati, Kakinada" in the Dept. of Zoology and Aquaculture Technology, A.S.D. Govt. Degree College for Women (A), Kakinada during the academic year 2021-2022 under our supervision.

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(Smt. M. Vasantha Lakshmi)

Nhuls

(Smt. N. Veera Chanti)

Project Guide

examiner

DECLARATION

I <u>G. H. V. L. Phaneendra III</u> B.Sc, CZAqT to hereby declare that the project entitled "Assessment of Physico- Chemical Parameters of Godavari canal water at Kovvuru Panchayati, Kakinada" is an authentic record of project work done by me under the guidance of Smt. N. Veera Chanti, Lecturer in Aquaculture Technology and Smt. M. Vasantha Lakshmi, Head Dept. of zoology, A.S.D.Govt.Degree College for Women (A), Kakinada. This work has not been submitted for the award of any other degree or diploma earlier.

G. H.V.L. phomeendre Signature

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ABSTRACT

In present study Physico-Chemical parameters such as, pH, Electrical conductivity, Total dissolved solid, Total hardness, Total alkalinity, dissolved oxygen, salinity, ammonia, nitrate, Calcium and Magnesium ions of Godavari canal water samples were analyzed. Samples were collected weekly from 19-03-2022 to 19-4-2022.

INTRODUCTION

Water is the most vital factor for the existence of all living organisms. Discharge of domestic waste and sewage without any treatment into the water bodies has resulted in deterioration of the quality of aquatic habitat. Indiscriminate discharge of industrial effluents is toxic to the aquatic environment, creates water pollution, making water unfit for drinking, agriculture and for aquatic life. The World Water Assessment Program indicates that, in the next 20 years the quality of water available to everyone is predicted to decrease by 30%.

Monitoring and Assessment with the help of water quality analysis techniques provide basic information on the condition of our water bodies. The availability of good quality water is an indispensable feature for preventing diseases and improving quality of life. It is necessary to know information about different Physico-Chemical Parameters before it is used for different purposes. In developing countries such as India the most of the rivers E.g., Godavari, Ganga etc., are the ends of effluents and sewage discharge from urban as well as industrial areas.

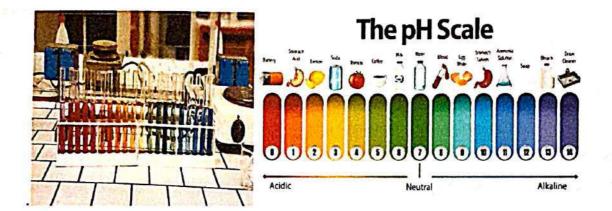
The objective of the present study has been considered, to evaluate the Physico-Chemical Parameters of Godavari canal water (upstream and downstream) at Kovvuru Panchayati, Kakinada.

MATERIALS AND METHODS

The Godavari canal selected for the present investigation originates in Kovvuru at Kakinada in Andhra Pradesh.

pH:

The pH of the water sample is identified with the help of Digital pH meter.or by using 2 drops of universal indicator in 10 ml of sample then it generates a new color. By comparing the color with the pH scale, one can find the pH of the sample.



SALINITY:

Salinity of the sample was funded by using a Refract meter. Determination of salinity, as the total measure of inorganic dissolved matter, is by evaporation of the water and weighing of the residue. This is a difficult process because some carbon dioxide and hydrogen chloride escape during the evaporation process and corrections must be made for this. Furthermore, at sea, these methods involving weighing cannot be used. So the methods to be applied in it have to be indirect ones.



ELECTRICAL CONDUCTIVITY (EC).

EC is measured by using TDS conductivity meters. When the electrode is placed in the sample the reading can be seen in the digital meter. And note down the reading.

TOTAL DISSOLVED SOLIDS (TDS):

TDS is measured by using a TDS conductivity meter. When the electrode is placed in the sample it can be seen in the digital meter. And note down the reading.

TOTAL ALKALINITY (TA):

Procedure: Take 10ml of sample in conical flask then add 2 drops of phenolphthalein indicator. If the sample turns to pink (CO3 hardness) and then nitrate with N/50 sulphuric acids until it turns to colourless and then add 2 or 3 drops of Methyl orange indicator(sample turns to yellow) then nitrate with N/50 sulphuric acids then sample turns to light orange. Then note down the burette reading and apply it in the formula.

Alkalinity=Burette reading ×1000/volume of sample taken

TOTAL HARDNESS (TH):

The calculation of hardness in water by EDTA titration can be found by adding a small amount of a dye such as Eriochrome Black T is added to an aqueous solution containing Ca++ and Mg++ ions at a pH of 10 ± 0.1 , Ca++ and Mg++ form chelated complexes of wine red color with EBT.

But EDTA has a stronger affinity towards Ca++ and Mg++. Hence, if EDTA is added, the former complex (Ca-EBT and Mg-EBT) is broken and a new complex (Ca-EDTA and Mg-EDTA) of blue color is formed. When all the ions are complexed the solution will turn blue. This is the endpoint of the titration. The higher the pH, the sharper the endpoint. However, above pH 10 there is a danger of precipitation of CaCO3 and Mg(OH)2. Hence the pH is fixed to 10 ± 0.1 . The sample is diluted with distilled water to reduce the concentration of Ca++ and Mg++ ions.

. Alkalinity=Burette reading ×1000/volume of sample taken.



DISSOLVED OXYGEN (DO):

Dissolved oxygen levels can be measured by a basic chemical analysis method (titration method), an electrochemical analysis method (diaphragm electrode method), and a phytochemical analysis method (fluorescence method). The diaphragm electrode method is the most widely used method.

Titration Method

Winkler's Method

Add a manganese peroxide solution and a sodium hydroxide solution to sample water, and a precipitate of manganese hydroxide (II) will be produced. This precipitate of manganese hydroxide (II) reacts with dissolved oxygen in the water and is oxidized according to the amount of DO, forming a brown precipitate.

If DO is not present: White precipitate If it reacts with DO: Brown precipitate Dissolve this brown precipitate in an acid in the presence of iodine ions (I-), and iodine (I2) will be released according to the amount of DO. Then, titrate the released iodine (I2) with sodium thiosulfate and determine the quantity.

Modified Winkler's Method Using Sodium Azide

This method is intended to improve the accuracy of DO measurement by Winkler's method. In this method, I2 remaining after the titration of I2 with sodium thiosulfate in the final process of Winkler's method is titrated again with a starch solution.

Procedure: Collect the sample in a Stoppard D.O bottle, add 1ml of Winkler-A solution and Winkler-B solution, Restore the bottle and mix the content and add 1ml of Conc. Sulphuric acids restorer the bottle and shake the bottle (the precipitates will be dissolved), and Take 50ml of dissolved sol solution conical flask. Then nitrate with N/40 Hypo until the solution turns to Paper straw color and add 5ml of starch solution(solution turns to sample color), continue titration until the blue color disappears. Then note the burette reading and multiply by 4 to know the DO.

CALCIUM AND MAGNESIUM:

Calcium and magnesium can be determined by titration methods.

Procedure: Take 0.01M EDTA solution in burette then Take 10ml sample in conical flask and add 0.5ml NaOH solution and add a lunch of murexide indicator then solution turns link to purple. Note the burette reading. Calcium hardness=volume of EDTA consumed ×Molarity of EDTA×100×1000/ volume of sample taken.

Calcium as Ca+2= volume of EDTA consumed ×Molarity of EDTA×40×1000/ volume of sample taken.

Magnesium as Mg +2=TH-Ca Hardness ×0.243

AMMONIA:

Traditionally, Kjeldahl distillation methods have been used to determine ammonia levels in biological tissue, but other methods (e.g., colorimetric or ionspecific electrodes) are also available.

Procedure: Take 10ml of sample in test tube and add 0.4ml of Phenol solution, 0.4ml of Sodium nitro Prusside solution and 1ml of oxidizing solution then cover opening of test tube with Aluminium foil and keep the rest tube in dark for one hour and measure in spectrophotometer.

NITRATE:

The first analytical approach utilizes direct measurement of NO3-N by the following methods: (a) colorimetric (after a color producing reaction with NO3-N), (b) potentiometric, (c) absorption of UV radiation by NO3-N in a complex matrix, (d) trans nitration of salicylic acid, and (e) chromatographic (separation and measurement of NO3-N) methods. The second approach is based on the reduction of NO3-N to nitrite-nitrogen (NO2-N), ammonium-nitrogen (NH4-N), or nitric oxide and measurement of the reduction product. When NO3-N is reduced to NO2-N, the measurement may be achieved by (a) colorimetric, (b) fluorimetric, (c) coulometric, and (d) catalytic kinetic methods. When NO3-N is reduced to NH4-N, the measurement is done by (a) colorimetric (after a color producing reaction with NH4), (b) potentiometric, (c) steam distillation, and (d) gas diffusion conductometric methods. A chemiluminescence detection method is utilized when NO3-N is reduced to nitric oxide. The third approach determines NO3-N concentration by measuring the change in the concentration of the chemical species that react with NO3-N and form a complex.

Procedure: Take 10ml of sample and add 0.1 ml of Sulphanilamide then wait for 5 minutes and add 0.1ml of NED and wait for 10 minutes then measure in Spectrophotometer.

Principle: Nitrates react with phenoldisulphonic acid and produce a nitrate derivative, which in alkaline solution develops yellow color due to rearrangement of its structure. The color produced is directly proportional to the concentration of nitrates present in the sample.

Apparatus required: Nessler's tube, pipettes, beakers, spectrophotometer, cuvettes, measuring jar and hot water bath.

Procedure: A known volume (50ml) of the sample is pipetted into a porcelain dish and evaporated to dryness in a hot water bath. 2ml of phenol disulphonic acid is added to dissolve the residue by constant stirring with a glass rod. Concentrated solution of sodium hydroxide or conc. ammonium hydroxide and distilled water is added with stirring to make it alkaline. This is filtered into a Nessler's tube and made up to 50ml with distilled water. The absorbance is read at 410 nm using a spectrophotometer after the development of color. The standard graph is plotted by taking concentration along the X-axis and the spectrophotometric readings (absorbance) along the Y-axis. The value of nitrate is found by comparing absorbance of the sample with the standard curve and expressed in mg/L.

Calculation:

Absorbance of sample X Conc. of STD X 1000

Nitrates = _____

(As mg/L) Absorbance of Std. X Sample taken

The high concentration of nitrate in water is indicative of pollution.

ELECTRICAL CONDUCTIVITY (EC)

Procedure: The electrode of the conductivity meter is dipped into the sample, and the readings are noted for stable values shown as mS/cm.

TOTAL DISSOLVED SOLIDS (TDS)

Principle: The difference in the weight of total solids and the total suspended solids expressed in the same units gives the total dissolved solids.

Apparatus: Glass-fiber filter disks, membrane filter funnel, filtration apparatus, suction flask and pump, drying oven and Grooch crucible.

Procedure: The difference in the weights of Total Solids (W1) and Total Suspended Solids (W2) expressed in the same units gives Total Dissolved Solids (TDS).

BIOLOGICAL OXYGEN DEMAND:

Principle: The method consists of filling the samples in airtight bottles of specified size and incubating them at specified temperature (20 oC) for 5 days. The difference in the dissolved oxygen measured initially and after incubation gives the BOD of the sample.

Apparatus required: BOD bottles - 300ml capacity, air incubator - to be controlled at 20 oC -\+ 1 oC, oximeter and magnetic stirrer.

Procedure: The sample having a pH of 7 is determined for the first day DO. Various dilutions (at least 3) are prepared to obtain about 50% depletion of D.O. using sample and dilution water. The samples are incubated at 20 oC for 5 days and the 5th day D.O is noted using the oximeter. A reagent blank is also prepared in a similar manner.

Calculation:

(D1 - D2) - (B1 - B2) X f

BOD

p (in mg/L)

D1 - 1st day D.O of diluted sample

D2 - 5th day D.O of diluted sample

P - Decimal volumetric fraction of sample used.

B1 - 1st day D.O of control

B2 - 5th day D.O of control

CHEMICAL OXYGEN DEMAND

Chemical oxygen demand (COD) is the measure of oxygen equivalent to the organic content of the sample that is susceptible to oxidation by a strong chemical oxidant. The intrinsic limitation of the test lies in its ability to differentiate between the biologically oxidisable and inert material. It is measured by the open reflux method.

Principle: The organic matter in the sample gets oxidized completely by strong oxidizing agents such as potassium dichromate in the presence of conc. sulphuric acid to produce carbon-di-oxide and water. The excess potassium dichromate remaining after the reaction is titrated with Ferrous Ammonium Sulphate (FAS) using ferroin indicator to determine the COD. The dichromate consumed gives the oxygen required for the oxidation of the organic matter. **Apparatus required**: Reflux apparatus, Nessler's tube, Erlenmeyer flasks, hot plate and lab glassware.

Procedure: 15ml of conc. sulphuric acid with 0.3g of mercuric sulphate and a pinch of silver sulphate along with 5ml of 0.025M potassium dichromate is taken into a Nessler's tube. 10ml of sample (thoroughly shaken) is pipetted out into this mixture and kept for about 90 minutes on the hot plate for digestion. 40ml of distilled water is added to the cooled mixture (to make up to 50ml) and titrated against 0.25M FAS using a ferroin indicator, till the colour turns from blue green to wine red indicating the end point. A reagent blank is also carried out using 10ml of distilled water.

• Eriochrome Black: Take 0.5 grams of Eriochrome black-T and 4.5 grams of Hydroxylamine hydrochloride and dissolved in 100ml of 70% Ethanol.

Calcium:

- 1N NaOH: Take 4 grams of NaOH and make up to 100ml of distilled water.
- Muroxide indicator: Take 0.5 grams of pure murexide and mix with 100 grams of NaCl.
- EDTA: Take 3.723 grams of EDTA and make up to 100ml of distilled water.

Ammonia:

- Phenolphthalein solution: Take 10 grams of analytical Phenolphthalein and dissolve in 100ml of 95% Methyl alcohol.
- Sodium nitroPrusside sol: Take 0.5 grams of sodium nitroprusside and dissolved inb100ml of deionized water and preserve Amber coloured bottles. The solution can be preserved for months.
- Alkaline Reagent: Take 20 grams of Trial Sodium Nitrate and 1 grams of Sodium Hydroxide and dissolve in 100ml of deionized water.
- Oxidizing sol: Mix the alkaline Reagent and sodium Hypo chlorides in a 4:1 ratio. This sol can be preserved for 24 hours only.

Nitrate:

- Sulphanilamide: Take 1 grams of Sulphanilamide and add 10ml Conc. Hcl to this. Then make up to 100ml with distilled water.
- NED (naphthyl Methyl Diamine dihydrochloride) :. Take 0.1 grams of NED and dissolve in 100ml of distilled water and preserve in an Amber coloured bottle.

Dissolved Oxygen:

- Winkler-A sol (manganous sulfate): Take 48 grams of MnSO4 4H2O or 40 grams of MnSO4 2H2O or 36.5 grams of MnSO4 H2O and dissolve in distilled water and make up to 100ml.
- Winkler-B sol (alkaline iodide): Take 50 grams of sodium Hydroxide and 30 grams of potassium iodide and make up to 100ml with distilled water.
- N/40 HpO:
 - To prepare 0.1N sodium thiosulphate 'standard sol Take 2.482 grams of sodium thiosulphate and 0.4 grams of Borax as preservation and dissolve in 70ml of distilled water and make up to 100ml.
 - To prepare N/40 (0.02N) Hypo, Take 125ml of 0.1N sodium thiosulphate and make up to 500ml with distilled water.

Starch sol (0.2%): Take 0.4 grams of starch and 6ml of 20% NaOH and dissolve in 70 ml of distilled water. Store it until clean sol is obtained. Then neutralize with 0.2 ml of HCl and acidity with 0.2 ml of glacial acetic acid. Finally dilute the sol up to 200 ml with distilled water.

Turbidity:

- Distilled water and Stock primary Formazin suspension:
- Solution 1: 1.0 g Hydrazine sulphate is dissolved in 100ml of distilled water.
- Solution 2: 10.0g of Hexamethylenetetramine is dissolved in distilled water and made up to 100ml in a volumetric flask.
- Stock Turbidity Suspension: 5ml of solutions 1 and 2 are mixed in a volumetric flask and allowed to stand for 24 hrs at about 250 C (±30 C) and diluted to 1000ml with distilled water to give a 400 NTU suspension.
- Standard Turbidity Suspension: 10ml of the stock solution is diluted to 100ml with distilled water to give a standard solution of 40 NTU.

Phosphate:

- Ammonium molybdate reagent: 25g ammonium molybdate is dissolved in 175ml distilled water. 280ml concentrated sulphuric acid is added to 400ml distilled water and cooled. Molybdate solution is added and the mixture diluted to 1000ml.
- Stannous chloride reagent: 2.5g fresh stannous chloride is dissolved in 100ml glycerol, heated in a water bath and stirred with the glass rod to hasten dissolution.
- Standard phosphate solution: 219.5 mg of dried AR potassium hydrogen phosphate is dissolved in distilled water and made up to 1000ml, where 1ml = 50.0 mg. of phosphate. 10ml of the stock solution is made up to 1000ml to give 1ml = 0.05 mg. Standards of strength ranging from 0 (blank) to 0.05mg/L at intervals of 0.01mg are prepared by diluting the stock with distilled water.

Sulphate

- Conditioning reagent: 50 ml of glycerol was mixed in a solution containing 30 ml of conc. hydrochloric acid, 300ml distilled water (10% HCl), 100 ml of 95% ethyl alcohol or isopropyl alcohol and 75g NaCl.
- Barium Chloride
- Standard sulphate solution: 147.9mg of AR grade sodium sulphate was dissolved in distilled water and made up to 1000ml, to give 1ml = 100mg sulphate.

Chlorides

 Potassium chromate indicator solution: 50g of potassium chromate is dissolved in a minimum amount of distilled water and silver nitrate is added dropwise till a red precipitate is formed. The mixture is allowed to stand for about 12 hours and diluted to 1000ml with distilled water. Silver nitrate solution (0.014N): 2.395g of silver nitrate is dissolved in distilled water and made up to 1000ml.

BOD:

• Preparation of dilution water: To 1000ml of water, 1ml each of phosphate buffer, magnesium sulphate and calcium chloride and ferric chloride solution is added, before bringing it to 20 °C and aerating it thoroughly.

COD

- Standard potassium dichromate solution (0.250M): 12.25g of potassium dichromate dried at 103 °C for about 2 hours is dissolved in distilled water and made up to 1000ml.
- Standard ferrous ammonium sulphate (FAS) 0.25N: 98g of FAS is dissolved in minimum distilled water to which 20ml of conc. sulphuric acid is added and made up to 1000ml using distilled water to give 0.25N of ferrous ammonium sulphate.
- • Ferroin indicator: 1.485g of 1, 10-Phenanthroline monohydrate and 695 mg of ferrous sulphate is dissolved in 100ml of distilled water.
- ·Conc. sulphuric acid
- ·Silver sulphate crystals
- Mercuric sulphate crystals

STUDY AREA

Kovvuru canal water, kakinada 2.6km from the origin of Godavari Rivers which is situated in Kovvuru at Kakinada in Andhra Pradesh, India. Kovvuru falls within latitudes 16°92'46.35"N and longitudes 82°22'25.74"E. This Godavari canal water is used in agricultural fields and ponds.



PHYSICO-CHEMICAL ANALYSIS OF WATER

Physical parameters:

Color, Temperature, Transparency, Turbidity and Odor.

Chemical Parameters:

pH, Electrical Conductivity (E.C), Total Solids (TS), Total Dissolved Solids (TDS), Total Suspended Solids (TSS), Total Hardness, Calcium Hardness, Magnesium Hardness, Nitrates, Phosphates, Sulphates, Chlorides, Dissolved Oxygen (D.O), Biological Oxygen Demand (BOD), Chemical Oxygen Demand (COD).

RESULTS AND DISCUSSION

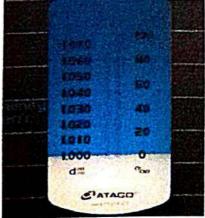
The results of the weekly variation in Physico- Chemical Parameters of Godavari canal water samples is presented in the table.

pH:.

pH is most important in determining the corrosive nature of water. Lower the pH value higher is the corrosive nature of water. The changes in pH of water is due to season, photosynthesis and respiration of aquatic plants, acid rains, increased Conc. of CO2, and dumping industrial range would be acceptable. In natural waters pH is governed by the equilibrium between carbon dioxide/bicarbonate/carbonate ions and ranges between 4.5 and 8.5 although mostly basic. It tends to increase during the day largely due to the photosynthetic activity (consumption of carbon-di-oxide) and decreases during night due to respiratory activity. Wastewater and polluted natural waters have pH values lower or higher than 7 based on the nature of the pollutant. In the present study pH varied between 7.34-7.87. The variation of pH in surface water samples shows that samples are alkaline in nature.

Salinity:

Freshwater from rivers has Salinity value of 0.5ppt or less. It is best to maintain Salinity of 1.026 for freshwater fishes. The marine water Salinity is about 35ppt. Evaporation of ocean water and formation of season ice both increase the Salinity of the ocean.



Electrical conductivity (EC):

Electrical Conductance of water is a measure of its ability to carry Electric current as a Results of dissolved salts in water. The conductivity measurements provide an indication of ionic concentrations. The electrical conductivity values ranged from 874.6μ S/ppm - 986.7μ S/ppm. By introducing salts, chlorides, sulfides, carbonates, and other ions, the conductivity of water will increase as the concentrations of ions increase. Fresh water is usually between 0and 1,500 μ S/cm and typically season water has a conductivity value of about 5000 μ S/cm.

Total Dissolved Solids (TDS):

TDS values are also considered as important parameters in determining the usage of water. TDS is composed mainly of carbonates, bicarbonates, chlorides, phosphates and nitrates, calcium, magnesium, sodium, potassium, manganese, organic matter salts and other particles. High TDS values are not suitable for irrigation and drinking water is 600ms/ppm. The TDS value in present study ranged between 269.5 - 466.7mS/ppm.

Water can be classified by the level of total dissolved solids (TDS) in the water: Fresh water: TDS is less than 1,000 ppm Brackish water: TDS = 1,000 to 10,000 ppm Saline water: TDS = 10,000 to 35,000 ppm Hypersaline: TDS greater than 35,000 ppm

Drinking water generally has a TDS below 500 ppm. Higher TDS Fresh Water is drinkable but taste may be objectionable.



Total Alkalinity (TA):

Alkalinity is a measure of ability to neutralize acids. The value of total Alkalinity in water provides an idea of natural salts present in water. Total alkalinity (TA) is the measure of water's ability to neutralize acids. Alkaline compounds that are present in water, like hydroxides and carbonates, eliminate H+ ions from the water, which lowers the acidity of the water and results in a higher pH. Excess alkalinity gives a bitter taste to water and reacts with cations farming precipitates, which can damage the pipes, values etc., A total Alkalinity of at least 20 mg/L is necessary for good pond productivity. For drinking water the alkalinity should be 20-200 mg/L. The variations of alkalinity in sample water varied between 90-260 mg/ L.

Total Hardness (TH):

Water hardness is a measure of the capacity of water to react with soap. Total Hardness of water is characterized by the content of calcium and magnesium salts. The carbonate hardness of pond or Take should ideally fall between 50 to 200ppm. The variation of hardness in sample water varied between 130-280 mg/L.

Dissolved Oxygen (DO):

Healthy water should generally have dissolved oxygen concentrations above 6.5-8 mg/L and between about 80-120 %. DO present in drinking water adds waste and it is a highly fluctuating factor in water. The variation of dissolved oxygen in sample water is 3.6 to 17.6mg/L.

Ammonia and Nitrate:

Nitrates are essential plant nutrients but in excess amounts they can cause significant water quality problems. Together with phosphorus, nitrates in excess amounts can accelerate eutrophication, causing the types of plants and animals that live in the stream. The safe level for nitrate in drinking water is <10ppm and Ammonia is 0.25 to 32.5mg/L. The NIOSH Recommended Exposure Limit (REL) for

ammonia is 25 ppm averaged over an eight-hour work day. NIOSH also says that there should be a Short Term Exposure Limit (STEL) of 35 ppm during any 15 minute period in the day. No worker should be exposed to more than that amount over any 15 minute period.

Calcium and magnesium:

The presence of calcium (fifth most abundant) in water results from passage through or over deposits of limestone, dolomite, gypsum and such other calcium bearing rocks. Calcium contributes to the total hardness of water and is an important micro-nutrient in aquatic environments and is especially needed in large quantities by molluscs and vertebrates. It is measured by the EDTA titrimetric method. Small concentration of calcium carbonate prevents corrosion of metal pipes by laying down a protective coating. But increased amounts of calcium precipitate on heating to form harmful scales in boilers, pipes and utensils.

Magnesium is a relatively abundant element in the earth's crust, ranking eighth in abundance among the elements. It is found in all natural waters and its source lies in rocks, generally present in lower concentration than calcium. It is also an important element contributing to hardness and a necessary constituent of chlorophyll. Its concentration greater than 125 mg/L can influence cathartic and diuretic actions.

Total Dissolved Solids (TDS)

Electrical, or specific, conductivity of water is directly related to the concentration of dissolved ionized solids in the water. Ions from the dissolved solids in water create the ability for that water to conduct an electric current, which can be measured using a conventional conductivity meter or TDS meter. When correlated with laboratory TDS measurements, conductivity provides an approximate value for the TDS concentration, usually within ten-percent accuracy.

Electrical conductivity (EC)

Electrical conductivity is the measure of the amount of electrical current a material can carry or its ability to carry a current. Electrical conductivity is also known as specific conductance. Conductivity is an intrinsic property of a material.

Water Type	Conductivity (µS/cm)
totally pure water	0.055
typical deionized water	0.1
distilled water	0.5-3.0
reverse osmosis water	50-100
domestic "tap" water	500-800
potable water	1,055 max
sea water	56,000
brackish water	100,000

Biological oxygen Demand (BOD):

Biochemical oxygen demand, or BOD, measures the amount of oxygen consumed by microorganisms in decomposing organic matter in stream water. BOD also measures the chemical oxidation of inorganic matter (i.e., the extraction of oxygen from water via chemical reaction). A test is used to measure the amount of oxygen consumed by these organisms during a specified period of time (usually 5 days at 20 C). The rate of oxygen consumption in a stream is affected by a number of variables: temperature, pH, the presence of certain kinds of microorganisms, and the type of organic and inorganic material in the water.

BOD directly affects the amount of dissolved oxygen in rivers and streams. The greater the BOD, the more rapidly oxygen is depleted in the stream. This means less oxygen is available to higher forms of aquatic life. The consequences of high BOD are the same as those for low dissolved oxygen: aquatic organisms become stressed, suffocate, and die.

Sources of BOD include leaves and woody debris; dead plants and animals; animal manure; effluents from pulp and paper mills, wastewater treatment plants, feedlots, and food-processing plants; failing septic systems; and urban stormwater runoff.

Chemical Oxygen Demand (COD):

Chemical Oxygen Demand (COD) is a test that measures the amount of oxygen required to chemically oxidize the organic material and inorganic nutrients, such as Ammonia or Nitrate, present in water. The earliest methods for quantification of COD were developed ~150 years ago and involved recording color changes of a permanganate solution mixed with water samples. There was, however, significant variability between samples using this compound. The use of the dichromate procedure was pioneered and perfected for wastewater in 1949. COD is measured via a laboratory assay in which a sample is incubated with a strong chemical oxidant for a specified time interval and at constant temperature (usually 2 h at 150°C).

The most commonly used oxidant is potassium dichromate, which is used in combination with boiling sulphuric acid. It is important to note that the chemical oxidant is not specific to organic or inorganic compounds, hence both these sources of oxygen demand are measured in a COD assay. Furthermore, it does not measure the oxygen-consuming potential associated with certain dissolved organic compounds such as acetate. Thus, measurements are not directly comparable to Biochemical Oxygen Demand (BOD) but can be used to complement (though it is sometimes used as a surrogate measure).

RESULTS

Table: 1 Variations in the pH of Sample Water

Dates	pH	
	upstream	downstream
19-03-2022	7.93	7.49
21-03-2022	7.49	7.93
22-03-2022	7.63	7.4
23-03-2022	7.87	7.34
24-03-2022	7.87	7.31
25-03-2022	7.87	7.39
26-03-2022	7.87	7.58
29-03-2022	7.87	7.25
31-03-2022	7.87	7.49
01-04-2022	7.87	7.37
04-04-2022	7.87	7.48
05-04-2022	7.87	7.36
06-04-2022	7.87	7.44
07-04-2022	7.36	7.49
08-04-2022	7.36	7.49
11-04-2022	7.63	7.39
12-04-2022	7.43	7.39
13-04-2022	7.36	7.39
18-04-2022	7.53	7.39
19-04-2022	7.09	7.59
Maximum val	uc	7.93
Minimum val	uc	7.09

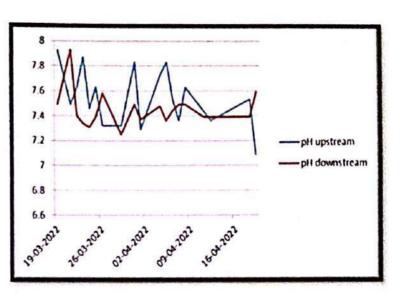


Table: 2 Variations in the Salinity of Sample Water

Dates	sa sa	linity
4	upstream	downstream
19-03-2022	0	0
21-03-2022	0	0
22-03-2022	0	0
23-03-2022	0	0
24-03-2022	0	0
25-03-2022	0	0
26-03-2022	0	0
29-03-2022	0	- 0
31-03-2022	0	0
01-04-2022	0	0
04-04-2022	0	0
05-04-2022	0	0
06-04-2022	0	0
07-04-2022	0	0
08-04-2022	0	0
11-04-2022	0	0
12-04-2022	0	0
13-04-2022	0	0
18-04-2022	0	0
19-04-2022	0	0

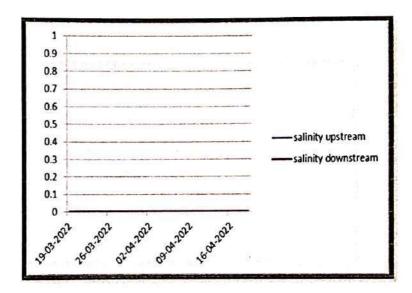


Table: 3	Variations in	the Alkalinity	of Sample Water
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Dates	Alkalinity			
der	upstrca m	downstream		
19-03-2022	230	260		
21-03-2022	160	160		
22-03-2022	150	180		
23-03-2022	160	150		
24-03-2022	160	160		
25-03-2022	100	190		
26-03-2022	90	140		
29-03-2022	100	100		
31-03-2022	150	90		
01-04-2022	220	150		
04-04-2022	120	220		
05-04-2022	219	120		
06-04-2022	103	150		
07-04-2022	291	160		
08-04-2022	106	180		
11-04-2022	155	160		
12-04-2022	155	160		
13-04-2022	105	140		
18-04-2022	140	150		
19-04-2022	106	120		
Maximum val	ac	291		
Minimum valu	Je	90		

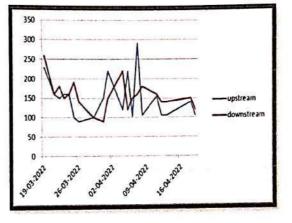


Table: 4 Variations in the Hardness of Sample Water

17

Dates	Hardness		
	upstream	downstream	
19-03-2022	220	260	
21-03-2022	260	160	
22-03-2022	350	180	
23-03-2022	230	150	
24-03-2022	250	160	
25-03-2022	230	190	
26-03-2022	240	140	
29-03-2022	130	100	
31-03-2022	140	90	
01-04-2022	220	150	
04-04-2022	120	220	
05-04-2022	219	120	
06-04-2022	103	150	
07-04-2022	291	160	
08-04-2022	106	180	
11-04-2022	155	160	
12-04-2022	105	140	
13-04-2022	105	140	
18-04-2022	140	150	
19-04-2022	106	120	
Maximum val	uc	350	
Minimum valu	ic 🛛	90	

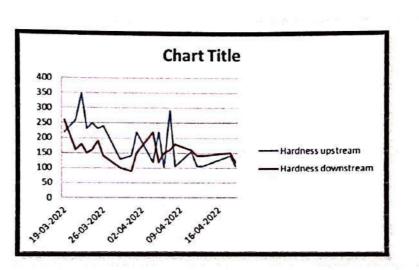


Table: 5 Variations in the Ammonia of Sample Water

Dates	Ammonia			
	upstream	downstream		
19-03-2022	لانم	nill		
21-03-2022	nill	nill		
22-03-2022	nill	nill		
23-03-2022	0.5	nill		
24-03-2022	0.02	0.5		
25-03-2022	nill	0.05		
26-03-2022	nill	nill		
29-03-2022	nill	nill		
31-03-2022	0.25	0.1		
01-04-2022	0.02	0.01		
04-04-2022	0.01	nill		
05-04-2022	nill	nill		
06-04-2022	nill	nill		
07-04-2022	nill	لائم		
08-04-2022	nill	nill		
11-04-2022	0.01	0.1		
12-04-2022	0.25	0.1		
13-04-2022	0.02	0.1		
18-04-2022	0.5	0.05		
19-04-2022	กมีป	nill		
Maximum valu	c	0.5		
Minimum value	· · · · · · ·	0.05		

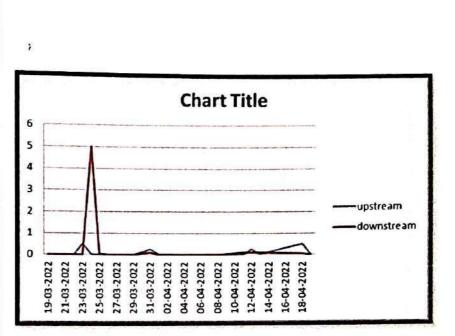


Table: 6 Variations in the Alkalinity of Sample Water

Dates	Nitrate			
	upstream	downstream		
9-03-2022	nill	nill		
1-03-2022	nill	nill		
2-03-2022	nill	nill		
3-03-2022	nill	nill		
4-03-2022	0.05	nill		
5-03-2022	0.28	0.38		
6-03-2022	0.05	nill		
9-03-2022	nill	nill		
1-03-2022	nill	nill		
)1-04-2022	nill	nill		
04-04-2022	nill	nill		
05-04-2022 nill		nill		
06-04-2022	0.05	nill		
07-04-2022	0.38	0.05		
08-04-2022	nill	nill		
11-04-2022	nill	nill		
12-04-2022	nill			
13-04-2022	0.05	nill		
18-04-2022 0.28 19-04-2022 nill		0.38 nill		
				Maximum v
Minimum vi		0.38		
A BUDA	aluc	Nill		

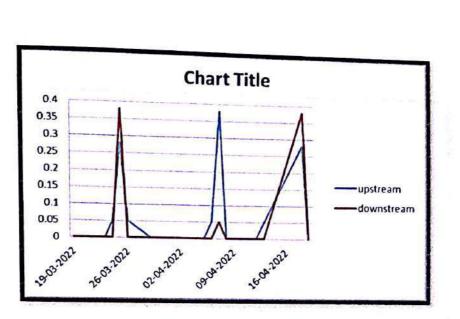
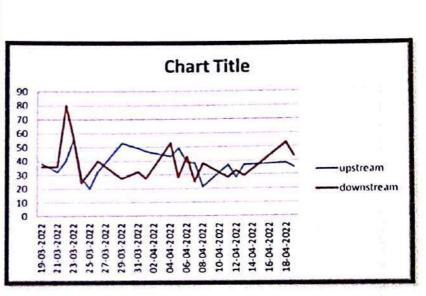


Table: 7 Variations in the Calcium of Sample Water

Dates	Ca	cium	
	upstream	downstream	
19-03-2022	38	36	
21-03-2022	32	36	
22-03-2022	40	80	
23-03-2022	56	56	
24-03-2022	28	24	
25-03-2022	20	32	
26-03-2022	32	40	
29-03-2022	53	27	
31-03-2022	49	32	
01-04-2022	47	27	
04-04-2022	43	53	
05-04-2022	49	28	
06-04-2022	39	43	
07-04-2022	38	25	
08-04-2022	21	38	
11-04-2022	37	28	
12-04-2022	28	33	
13-04-2022	37	29	
18-04-2022	38	53	
19-04-2022	35	43	
Maximum value	<u></u>	80	
Minimum value		24	



Dates	Magnesium		
	upstream	downstream	
19-03-2022	27	31.2	
1403-2022	32	36	
12-03-2022	36	40	
3-03-2022	80	56	
4-03-2022	56	28	
5-03-2022	24	20	
6-03-2022	20	32	
9-03-2022	32	40	
1-03-2022	36	29	
1-04-2022	27	20	
4-04-2022	27	37	
5-04-2022	25	42	
5-04-2022	32	42	
-04-2022	28	31	
4-04-2022	27	36	
1-04-2022	32	36	
2-04-2022	24	42	
3-04-2022	32	48	
8-04-2022	29	42	
9-04-2022	34	40	
laximum va	lue	80	
linimum val	ue	20	

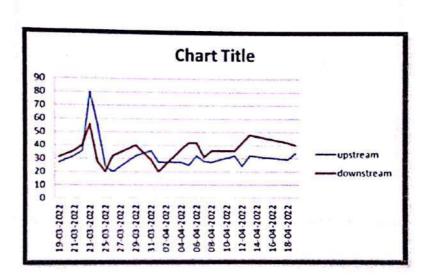


Table: 8 Variations in the Alkalinity of Sample Water

Dates	DO		
	upstream	downstream 1	
9-03-2022	2		
1-03-2022	6	3	
2-03-2022	8	5	
3-03-2022	3	3	
4-03-2022	7	2	
5-03-2022	2	2	
6-03-2022	6	3	
9-03-2022	3	3	
1-03-2022	6	2	
01-04-2022	6	4	
)4-04-2022	4	8	
05-04-2022	3	8	
6-04-2022	3.6	6	
07-04-2022	8	4	
08-04-2022	5	3	
11-04-2022	9	3	
12-04-2022	4	3	
13-04-2022	4	2	
18-04-2022	4	8	
19-04-2022	2	3	
Maximum va		8	
Minimum va			

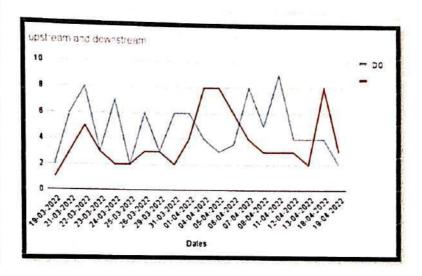


Table: 9 Variations in the DO of Sample Water

Table: 10 Variations in the Alkalinity of Sample Water

Dates	TDS			
	upstream	downstream		
19-03-2022	296	295		
21-03-2022	332	392		
22-03-2022	334	335		
23-03-2022	422	489		
24-03-2022	466	382		
25-03-2022	423	492		
26-03-2022	376	204		
29-03-2022	392	402		
31-03-2022	284	339		
01-04-2022 392		209		
04-04-2022	402	209 329		
05-04-2022	389			
06-04-2022	382	303		
07-04-2022	285	403		
08-04-2022	246	309 543		
11-04-2022	346			
12-04-2022	346	305		
13-04-2022	574	357		
18-04-2022	356	497		
19-04-2022	353			
Maximum va		402		
Minimum val		574		
- value		295		

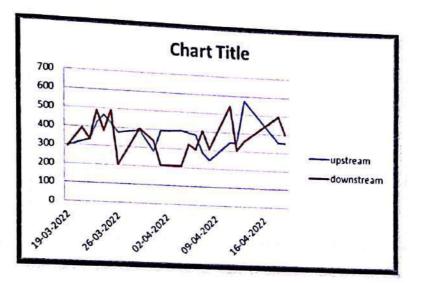


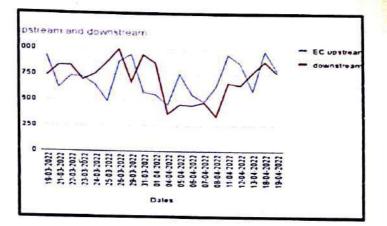
Table: 11 Variations in the Alkalinity of Sample Water

Dates	EC		
	upstream	downstream	
9-03-2022	934	734	
21-03-2022	620	835	
22-03-2022	733	836	
23-03-2022	726	698	
24-03-2022	648	754	
25-03-2022	489	865	
26-03-2022	876	997	
29-03-2022	945	678	
31-03-2022	575	943	
01-04-2022	554	864	
4-04-2022	456	367	
05-04-2022	755	457	
06-04-2022	555	447	
07-04-2022	484	478	
08-04-2022	633	344	
11-04-2022	944	667	
2-04-2022	854	645	
3-04-2022	588	767	
8-04-2022	976	876	
9-04-2022	785	765	
Maximum valu	ic	934	
Minimum valu		367	

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Table: 12 Variations in the BOD of Sample Water

Dates	BOD			
	upstream	downstream		
19-03-2022	3.4	4.6		
21-03-2022	2.7	3.5		
22-03-2022	3.2	3.5		
23-03-2022	3.6	3.4		
24-03-2022	2.8	3.4		
25-03-2022	3.7	2.9		
26-03-2022	3.7	3.5		
29-03-2022	3.7	3.6		
31-03-2022	3.8	2.5		
01-04-2022	2.4	2.4		
04-04-2022	2.56	2.7		
05-04-2022	1.8	1.62		
06-04-2022	1.78	1.4		
07-04-2022	2.4	2.4		
08-04-2022	2.56	2.7		
11-04-2022	1.8	1.62		
12-04-2022	1.78	1.4		
13-04-2022	2.4	2.4		
18-04-2022	1.8	1.48		
19-04-2022	1	1		
Maximum valu	ic T	4.6		
Minimum valu	c	I		

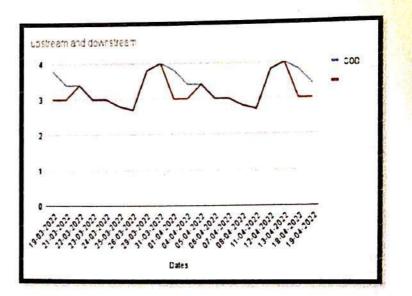
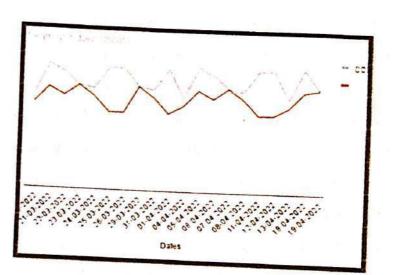


Table: 13 Variations in the Alkalinity of Sample Water

Date	Dates		COD		
	19-03-2022		anı	downstream 33	
19-03-20					
21-03-20	22	48		39	
22-03-202	2	45	+	36	
23-03-202	2	40		40	
24-03-202	2	39		36	
25-03-2022	2	47	1	30	
26-03-2022	T	47	+	30	
29-03-2022	T	40	+	40	
31-03-2022		39	T	36	
01-04-2022	T	47	+	30	
04-04-2022	Γ	36	T	33	
05-04-2022	t	48		39	
06-04-2022		45	36		
07-04-2022	-	40		40	
08-04-2022		39	36		
11-04-2022		47		30	
12-04-2022		47		30	
3-04-2022		36 3		33	
18-04-2022	8-04-2022		39		
19-04-2022	9-04-2022 4		i na se	40	
laximum value		-+		48	
ummum value			33		



CONCLUSION

The Physico-chemical parameters showed significant weekly variations. In this Godavari water the pH is neutralized and varies between 7.3 to 7.9 due to it being a pure water. The Salinity is 0 due to the freshwater. The Alkalinity of Godavari water is about 100 to 200 due to Soil or bedrock around water sources including carbonate, bicarbonate, or hydroxide compounds; those materials get dissolved and travel with the water. These mineral deposits also increase the alkalinity of the water. The hardness of water is due to the dissolved minerals like calcium and magnesium in water which varies between 180 to 260. The ammonia and nitrate is almost nil due to there is no contamination of water or any industrial effluents are not released into the canal. The TDS and EC value is high due to leaching of salts from soil and also domestic sewage may percolate into the groundwater, which may lead to an increase in TDS values. BOD and COD values are variable due to phytoplanktons. This canal water is suitable for fish production and for agriculture. Since the water quality parameters are determined generally within the desirable limit.

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WOMEN FREEDOM FIGHTERS IN NORTH ANDHRA Project report submitted to

DEPARTMENT OF HISTORY

A.S.D. Government Degree College for Women (Autonomous)

Jagannaickpur, KAKINADA - 533 002

In partial fulfilment of the requirements for the award of the Degree of **Bachelor of Arts**

2019-2022

UNDER CBCS CLUSTER SYSTEM



Submitted by

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&

UNDRAJAVARAPU SANTHI

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CERTIFICATE

This is to certify that the content of this project entitled "WOMEN FREEDOM FIGHTERS IN NORTH ANDHRA" by PULAPAKURA SARASWATHI DEVI & UNDRAJAVARAPU SANTHI are the Bonafide work of their submitted to Ms. Y. SITA MAHA LAKSHMI, M. A, NET, Lecturer in charge, Ms. L. BHANU TEJA Lecturer in Department of History & Tourism for partial fulfilment of the Requirement of A.S.D. Govt. Degree College for Women, (Autonomous), Jagannaickpur, KAKINADA for the award of the Degree of BACHELOR OF ARTS.

Signature of the Principal

Lecturer in charge, **Department of History**

Project Supervisor



FOLK ART IN TELUGU LAND AN ANALYSIS

Project report submitted to

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CERTIFICATE

This is to certify that the content of this project entitled "FOLK ART IN **TELUGU LAND ANALYSIS" by SANGANI TRILOCHANA** is the Bonafide work of her submitted to Ms. Y. SITA MAHA LAKSHMI, M. A, NET, Lecturer in charge, Ms. L. BHANU TEJA Lecturer in Department of History & Tourism for partial fulfilment of the Requirement of A.S.D. Govt. Degree College for Women, (Autonomous), Jagannaickpur, KAKINADA for the award of the Degree of BACHELOR OF ARTS.

V. Anabalahuj Signature of the Principal

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Project Supervisor

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FOLK ART IN TELUGU LAND AN ANALYSIS





* Acknowledgement *

ఈ (పాజెక్టె అంగేం సంపితువానకు క్రాల్సనప్పడు "Felk art in telugu land on analysis" 3 అథ్యాంచీనం చేయమని సలవాను ఇచ్చ డాజెక్టు మొత్తం యంత అయ్యేంతే వరకు తేమ అమూలగాపైన సమందాంగ్న ລົມອວນ໌ມ ກັບລ້ຳຍຸລົມ ຊາຍູງສ໌ -ນິຍເອີ ສາຊ ພະຫຼຸໃນ້ຮົບມ ేందియా అాజెక్ట్ పర్సిపెక్ట్రకులు అయినే 7. సీతామహాలక్ష్మి గారికి ல கூல்லி வேற்றாக கதிலாகவிய. ස් (ක්ෂිණි නිර්කාංශ විවල සිංගා සංව తేమ అమూల్చగి హైనే సమందుంని చెబ్బిరాలినే అన్నవరం సత్తావతి దేవి (బోభుత్తేగి మహిళా డిగి కళాశాల" (పిబ్బిపర Dr. V. అనంతేలక్ష్మి గాంకి నా వ్యాదయపూర్చొక ຊົ່ງກາວອີລົມຍ. ພາຍຮ່ອຂ້ອຍຮູ້ ພິສີດນົດ ພວສຫລັກ ລົກ ອີຊູສົດເຂັ້ມບຣີ, ລົກ ລາເຍີຍຮີ ສຸລິກາລາສົລົມບາ.

Your's faithfully Sangani. Toilochana

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OBJECTIVES

1 N A N & N

* జానపడు కళల రెపిండల చిశ్రత రాజలను చెక్టేత్తంచాడావరి?
A annu see and way origin and
* జానపథ కళాశారులు తారా డ్రహ్యామరు కళిపరించడాని?
* డుస్తత కాలంలో ఈ కశుకు జరీరణ తగ్గడానికి గల
7 8 கால்கூ வல்லுக்ல பிரமாலி
* லீல் விலல் விலர், மாவில், கோல்ல், கல்
ချက်ရည်း ကိုကောင် မြေမည်းခြင်းကို ကို ကို ကို ကို ကို ကို ကို ကို ကို
* బుధకథలు, హుకశ్రీలు సమర్శికి సమాజరైత్ర వాటి
(ພິຍຸຫລາຍ ເລິ່ມ $a_{R_{1}}^{2}$ $a_{R_{2}}^{2}$ $a_{R_{2}}^{$
ເພິ່ນບຸດລາວ ບໍລິມ ພິຊູລາວ ພິແຫ່ງເມື່ອ * ອົລູ ໄມ ທີ່ສູ່ງ, ເຮີຍາພວ, ທີ່ວ່າ ລົງເຫຼືອນ ລົດພ (ກາເພິ່ງເຮ
* ເລີ່ອກາດ ເລັບເອີດປີ ເພື່ອນີ້ຍ ແຍ້ງ \overline{a}
$4\pi \omega \omega$
* ພລດ ພາລົພຣ໌ເອົາ ເພີ່ມເປັນຄາວ ແລະ ລາແບລາງເບ,
256 ລາວລິມາເຊ ທາຍຸງ ພິຍລອບ ພິຮາ 38?
* එය පින්න ලේදේදී සාගත්සා දීමා ගාවට ස් මෙන දුම් සාගත්සා දීමා ගාවට ස්
కొంచాడటానికి (బోభుత్తోరా తీసుకోవల్సినీ చిర్తిల గాల్చి
అవగావాన చేసుకోవడానికి?



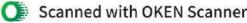


తీర్పాగోదావరి జిల్లాలో రాజమీమేంద్రం మరియో కాకియాడు అమె రెండు సాధ్యనగరాలు కలవు. తూర్పుగోదావరి జిల్లాలో చాలా ముఖ్యమైన సాధ్య ప్రదేశాలు ఉన్నాయి.

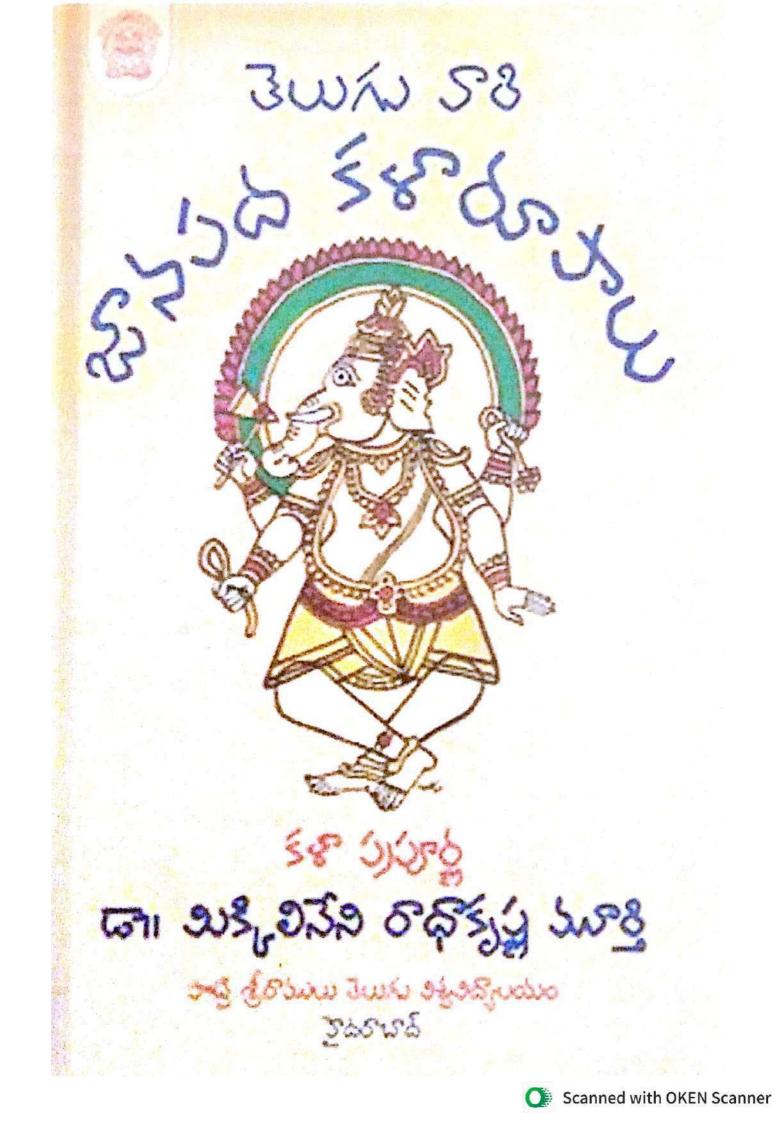
తీర్పు గోదావరి 13,805 - చదర్ ల్ల కిలిమీటర్లు ఎస్తేర్రాభ్త కుని ఉంది. 2011 జయాబా లెక్మల (ప్రకారం తేరాప్పర్ణాభ్త జననారుడుతే సె.154.296 ఉంది. ఇది భారతదేవేంలాశ్ 19వీ శెష్టినంలా ఉంది మరియు రాష్ట్రంలా 1 వి శార్ధివింలా ఉంది. కాకి జిల్లాలో 7 రెవెన్నూ ఎభాగాలు ఉంద్నాయి. 4ఎ అమలాపురం, ఎటవాక, కాకనాడ, పెద్దపురం, రాజమండ, రామారుడం - ఫురం, ఎటవాక, కాకనాడ, పెద్దపురం, రాజమండ, రామారుడం - ఫురం మరియు రంహహాడవరం. ప్రైవనుయం మరియు దాని అనుభండ కార్సకలావాలకు తూర్పుగోదావరి జిల్లా కిర్మి ప్రైవిష్టక వెన్నుముక్క.

జానేప్రదే క్రిక్ - ప్రేరిచ్యం

తెలుగువారికి అవుర్పోష్టన జానపదకళా వారసత్పిను ఉన్నడి. జానపడ కళా నామాత్చము ర్వారా జాతి సంస్కె³ తెలు<u>ను</u>ంది. ఒక జాతి నిర్మాణానికి అవసరమైన శికారాలు జానపద కళలు అందిస్తులు అనజంలం అతినియాక్తి రేమ. ఇంరిత సంస్కెతి దారసణ్దాన్ని కామాడుకోవటం మన బాధ్యతి. జానపద యదర్శన కళలకు తెలుగు భూమి పండిన పంట వాలం పంటణ. ఎన్న రకాల జానపన్ కళల తెలుగు నేలమి సుపుతన్నం చేశాయి, గేతాల్యాలుగా 1



	astrong attant langte lands white	
	న్ కళి. అండ్రాపడేశ్రాల్ ఈ నాటికి ఎన్నో జానపర	0
594	ພະສີ 3 2 2 2	
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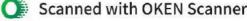


* కోలు బొమ్మలాట *

ອີບາຮາລົມຍາພ ఒక జానసర్ కళారునం. 2007 2006 ລົຍູວລັ້ນຮີດ ສາເອີບ ຮູລີຄ້ຽງ ຜູ້ສາບຄົນ ທິງ ແນວກາ ທີ່ງຄູ່ເຫມີ ໂທງເຜີ. ອໍລົ ພຸຍັລຸເອີ & ລົມາການເທຍ 2 ເລາຊາດ ລາລາດ. ຽຮິຽຮາຍ விருதுக்கல் கூடைக்க் கல் கல் கல் கல் స్యయంగా తెర చెనుక నుండి ఈ వాంతీలను కథిలించాడు. కామ్లు టీన్న ఆ జీవం లేని బొన్నులతో జీవ్నబాట్ మైన ເຮັ ຄ່າສູກລູ ເພັດຊູດນີ້ຮັບບາລີ ແລ້ວພົດ ຮູ້ເຮົາຊີ້ ເຮັ ເລາາ ແລ. 25 ກາລົແກລາຣ໌ ພິດຄີ. ກາຍເຊິ່າພັດຄົ້າ కళారూ ప్రైవేటింద్ ప్రేటింద్ ప్రికి పరిణామాలు గ్రామార్లే జక్రిస్టుడు విలక్షణ మైన ఉన్నతిని అనుభవించినే ఈ కళ్ మొత్తిం ప్రస్తుడు ພາບອົດພ ພາລົພະລິ ຮະບາຄາລາຍຕີລີ ລະບັດ ລະບັດ ລາຍາລາ ລາຍສ ఉంటుందని చెప్పనేచ్చు. శృత్తి దిశేలో నుండి నూనన్నోడు ຄາຍຮັດກິຍາຊີເລີຍ ຈີຍ ເຮັດ ຄົນ ເພື່ອນ ఎండే చేహాంచింది. జానపదుని మొదట రంగన్నల (పడర్నస్ த்சா க் தலல்கால குறவில்.

லீயாதி மாய கலாதல

சீயாக ஆயல் வில் கியக் மால கேலி. ఫూర్యం రాజన్మనాలలోని సంఓతీలు తేమ్ (సభువులను సంతోషం పెట్టడానికి బొమ్మలను తీయారు చేసి మానేశ్రఅగా ລີ່ພວລັນີ້ຄູ່ ທິງຮວບອີງຮັດກາ ຂອຍພວຄລີ ພຸດລາຍ ອື່ຍນຮີລົມບາລິ ப்வால் கி, செயல் வால் விலா மல்ற, கலி வி 3000 and will, & 30000 25 auge Now will ல்மோ கால்ல. க வல்லால விலைக்கிலால் வில்லால 4



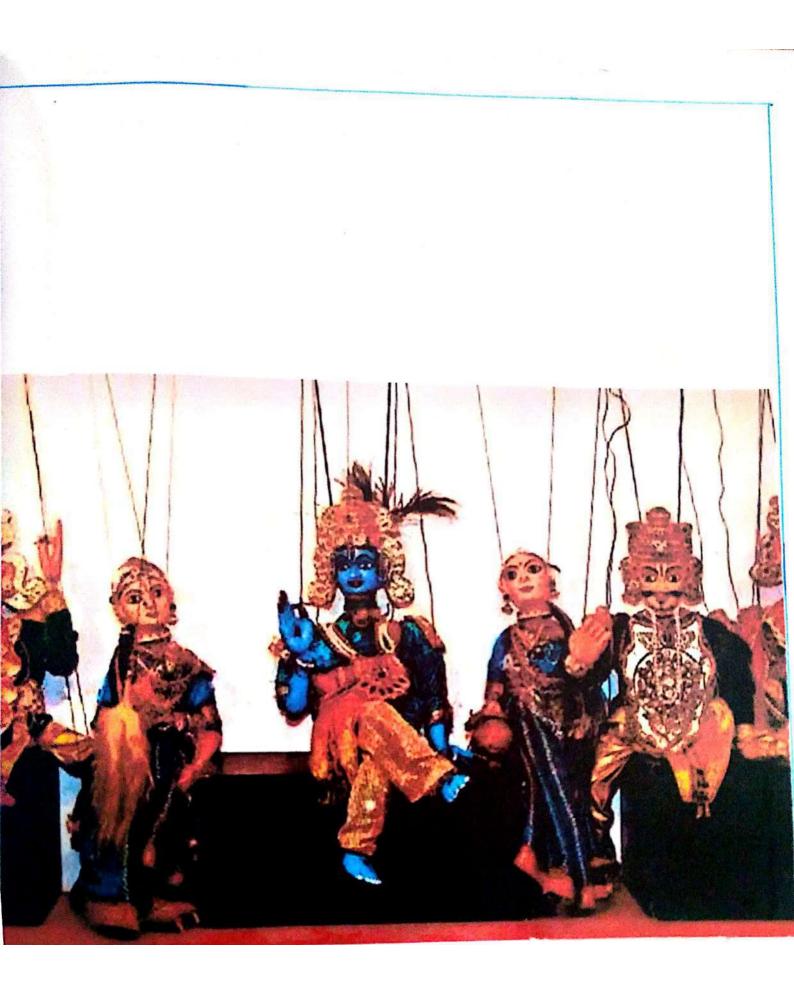
ය ස්ථ කිරීමේ දින් කර්ගත්ර කර්දුක් ප්රී කර්ගත්ර ක්ෂ න అనురకోశంలోని శ్లోకాలు అజర్మేసంగా పెర్మోసమేస్తు.

63 නිසානකාව හරුත් සැම්පත් (ජනතිනි &&∂ຊົງວີກ Seon ພິພງo, ນໍຄົມພາ ພິພງo, ຮີδoB, ລິນພີ່ຍິພິພງo, ຮີຜູ້ພໍພາບ ຄົນເຂ ເຂື້ອນຄາສາ ເພຍາຍອີ ອາຊີ 2000 . കുളുള്റ മിങ്ങളെ ജാറ്റി പ്രിത്യാന് ട്രിയങ്ങളുമായ പാവങ്ങ് ദ്നേഷം പ്രേഷം പ്രേഷം പ്രേഷം പ്രേഷം ພລັບຂໍ ແລວອາ ເບຊາມາດ ເພື່ອເຫຼັງຢູ່ອີ. ພີອູດແາ , ພີອູຍ ลาซอากา " อิณ์" อิลองจ์ เฉลิลองกั อิยงอาล์มูย เห็ญยา ລາຍອີລີ ຄົນພົວ ກັບອີ∂ຫພົຮີລ ເຮີຍແຜ້ຽນຍາລີ ລົມຊີວ ຂີກແຮ່ງ الم المعني المعنية المعنية المعني المعنية المعنية المعنية المعنية المعنية المعنية المعنية المعنية المعنية المع ລຽງແບຍງ, Joe to " ພີ່ມີອາດປີ ລັກດາຍ ພາງພິດພາດບ. เรียงเขาล์มาย รายาณ์พิเรากา และสิ่งของ นองร์ โกล่าย ధరాజనప్పటక, భారతదేశం ఎటక మాత్మక అని చెప్పవచ్చు.

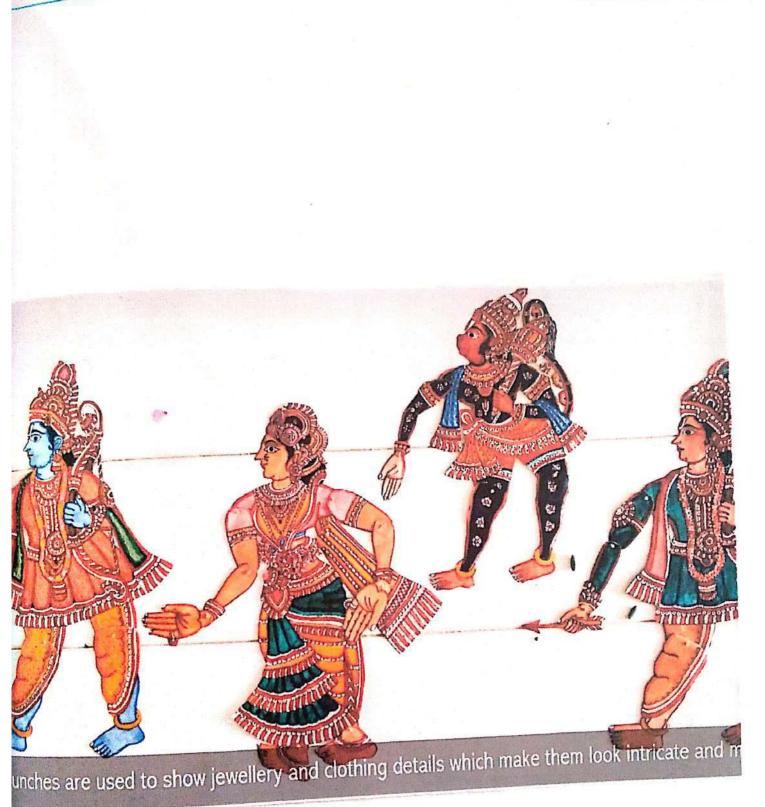
ບາລ່າງບບາວຍົດ? ຊີ່ງູ່ພໍລົຍຄົນ ສຳພາລົບດີດດິນ. బౌమ్మలను స్కాతేమంలతో నేడించువారిగుట చితే తట్ట బాధర్శకుని " నూత్రణారుడు అని యాదురు. సంస్కరి கால்களை காயில் முறையில் கால்களில் காலவு குறையில் ເພື່ລີ 2000 ເພື່ອຊາດ ພີ່ ພີ່ ເຊັ່ນ ເຊັ່ చెప్పివోచ్చచు. కాని తోబబామ్మీ లంటరా కథి నుండి తేంది వరకు ພາຍອີຊາດປະເພ ຊີາອີລີ ອີອີນ ເຮົາລົມ ເຫເບີດ ເຮັບຄົນ.

ບົບພະລົງເບັບ " ລາຍ ພາກຄົງເພ" , ບາລ໌ຮະເພ, கினாவைபதிலை, மாலய, ஆல்லய, ஆகிலாக கில்ல 5 (25000 காதில் - கோகாலி கு திரதல லில்லால்









Tholu Bhommalata

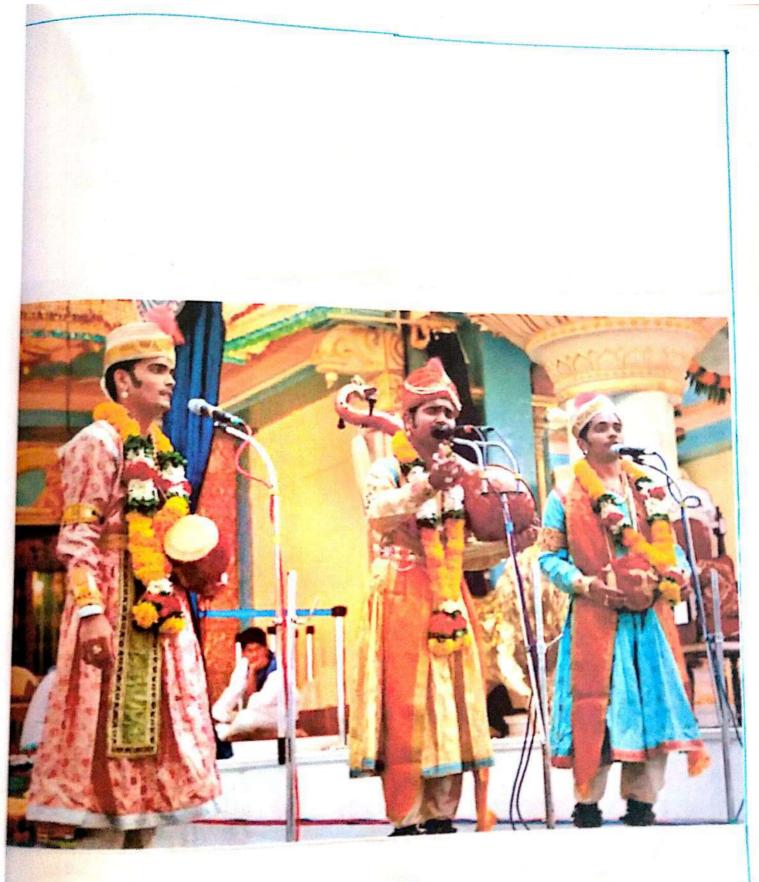


* 2010 500 *

ວັຊີ ພັສາຍ, ລ້ວຍ ສຳລາງພ, ພາຍຊີສ໌ ເລັກາຍ, ພິສາງຍ, ation anoadistadis originations indiation and ເຮັ ພາດົພິຄ 5 ເຫ ໂຫ ພັດ. ພາລາຍີ ລູງ ຄົ ເອີຍູດອີ, ເພີ່ເພື່ອນ వాడుడూ, వర్షిత్రిక్తుల పలకుడూ జన నామాన్యానికి -జెరువగా 32 Swar Busi aubine aubine ward with రెండవిం. మారకాడిలో కొంచం సాంభాయముడు ఉండి. மையி வாததற்கு வாற்று விறைய தலையாக

owners for

రెలుగునాట జానపద చినోదగాన డుకియల్ డూఫోడి నికి ເລັ່ນທາດ ອີດູ້ເດັດ ອີດທາດ ສາດດີ ສາດ ຂັດທາດ 55000000 ພາຮີຮີຊີ. ຮີຊີ້ຮົ້າ ຊີວິ ເຕີເຮີດນີ້ 20. ເຕີຍີ່ຜູ້ຄ నంలబ్బాబి బడ్డు వర్ గాథల, త్యాగమూర్తుల కథల బురకథ ຫາວດີຜູ້ແຜ່ ຜູ້ແມ່ນ ເພື່ອງລັງ 20 . ພາຍກິນຊີ້ ຫາວອີນຊຸຍ ຍີແ aloe ກາລີ ແລ້ຽຍ<u>ພ</u>ັດຜ. ຮ່າຍພາຍ ລາດປorean, ກາະຮັດນ ເລັ້າພາຽລ໌ພ, (పజలను విజ్ఞాన సంతలను చేయడము పంట కార్యకమాలలో వరి బాగా రాజాబడింది. జంగం కథ, పంబల కథ, జముకుల కథ, పిచ్చుకుంట్ల కథ తేరునాతే వచ్చంది. డాలు, కత్రితో ఉదే ເພັດເຈັ 4 ເຊັ່ນເຮັ ເຊິ່າທີ່ເຊິ່າ 2 ເຊັ່າ 6 ເຊັ່າ 2 ເຊັ່າ 2 ເຊັ່າ 2 හැකිරි හැතුළු මිදුකියෙ සිගහි හැකිවී මිදුකි හිතිවී బాబడును సంచారం చేస్తే చెంది సేక్ నారించి చేస్తు బట్టి නිහ කිගතීග කිහෙ පිරිගති හැදිනා පැතිකි පිළිටත alsozá zorko soucio Estaderes -300022. 18505050 18



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యారిక ఈ అన్నది తెలుగువారి సంప్రదాంరి కళారూ పం. చెండు మతేపరమైన భక్తి కరుల, సుర్రావంగా హారల్లలను సంగీత్, പ്പെട്ടും പ്രസ്കാന പ്ര്യാന്റെ പ്രത്യം പ്രസ്ക് บาราง รื่องรู้อาร์ สับมี 2013 มาบูลียี การการสายการ เกิดการ கலலி 225 லக்து தலில்லா தீத கடிர் கிடு கலில កិចិច ស្រនាជា ហើរ ស្រងាដែល ស្រួង ស្រួង ស្រួង ស្រួង ស្រងាង ស្រងាង வாலுல்லை விலை மத்தல்கள் கல்கில் குறையில் கல்கும் ລົບຮັບແມຮ໌. & ຮັຊ ຕີຜູ້ນູລາຍຮິ ພູສາລ໌ອົບ ເອີ້ດາ) ພູສາລິຍານີ້ മാം പ്രത്തിന് നേര്ന്ന് നേര്ത്തുന്നത് പ്രത്തിന്ന് പ്രത്തിന് പ്രത്തിന്നെ പ്രത്തിന്നെ പ്രത്തിന്നെ പ്രത്തിന്നെ പ്രത మెంజ్లగువారు ఈ స్పకియల్ ఆట్బాలు. హారకణా కళారూపంలా 23 25 ക്ക്ക്ക്ക് പോല് നല്ല ഇലാ ട്രുന്നുന്ന ടാമന്ത്ര്. 22 தித மூலு காஞ்சூல் வேல, கில்த்தியா கிலக்கும். నోటతో వాచాకం చెబుతూ, మృామీమధురమైన గానం పాడుతూ, ముఖిలా ನಾಹ್ಸಿಕ ಮುಂ, ತಾಲಿತ್ ನೈತ್ನಿನ್ನು ಹಿಲಲಾಗ್ ಅಂಗಿಕ್ ಮಿಂಗ್ ಸಿಪ್ಪಿ ಸ್ಲೊ జకర్ష జీయమైన ఉహార్చరితా ప్రకాలంలా అచినయాక్తాడు. హారకర్షిలా త్రన్న డ్రజ్జేగికతే ఇదే. మూడు గంటల కాలం కూర్చున్నా (పెక్షకులకు ఎాసుగు జనించే కుండా పెట్ట కథిలతో, మార్చు మార్పి హాస్పర సాగ్మ వాష్యేగ్లు సమాజింటా ప్రేశ్న కూట్యను ఎట్ర -చూపిస్తూ, వేదాంతీ బాధి -చెస్తూ జనరంజకంగా చారకథే ను గానం -చేశ్రాడు. చారకథకు -ත්ප නහති සිංහාගම. ක්වරකිරින දිදි කර්ගාරිස පක්ෂාක දිනිවට හමින ශිම්වේ කිස්තිය காலக்கு ககலல் கிலயாலில் விலக்கு கால கிடிக்கு கான 20

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வ்எங்கிலு, வியு கலல்லா ஒல்வில் கியி, விக்ஸ் கல் வுறு ສຳຄົດ 400-20 -55300 ອີບ້ອດ ລະມູບາເພີ. දිලිවෙට දිසිව

ລາວຮໍດີຮູ້ຮູ້ເບ ຫາລາວປະເວ, ພາດອົດ, ພາກລ໌ອົດ ພາດວົງກ හතුලිවර බිහහත් මුග් රත්ව බිහා මාන්ත ක්රීමාන් ක්රීමාන්ත් ක්රීමාන්ත సంభ్రూల్ల రామాయికాం, సంస్థార్ల ఇంరితం, ఇంగవతం మొదలైన க்ஸ் வலிலி கியல, வெலிய கிய கான காம்மால. ພິພູຄາຍປະລາດ, ເກາລ່າງປູລາດ ພົລົບ ອິນາດ ພົວແລ້ ພົລາອີ, வீழு வலால மில் கிறிக்கு காறவு குதி துக் குற்று குறியும் குறி ఎ.ఎ.థీ బ్రూష్ లలో పారికడ్

aroza alzan 200 200 200 200 200 200 200 2000. తేమికుల కథాకళాక్షేమము సంగీత (పథానమైనది. కన్నడ వారికత్ ເພລ ພົດ ພາຍ ເບັດ ເພື່ອ ເພື້ອ ເພື່ອ ເພື ເພື່ອ ເ ບັບກິ ລາຍ ເຊິ່າ ເຊິ່າ , ກິດກິຍ໌ , ກາລາຍຼົດ ອາຍຸ ຄົລາຍ ຂີ່ຍາ ເບັບນີ້ ພາ ອີກສາພ ອີສພັບ ລົວອາຫາພ. 5 ວີພ ພິກ ລ້າວຮີຜູ້ບາ, ພົາຍຮັຊົ້າມູ 200 ລົບຜີຮິ ພົກກ ອີກວິດມີຍິຍ (ພາກໍ່ລີ ພາພາບິ)

25056 ગ્રાંઘ્યુક

ஸ்சுத்தே வில்லாத மலி கியாமா கலுமை. ஆண்டுக் వేదాలు నుండి ప్రజ్ఞందని కొండరు భావిస్తారు. జమ్మలమరక మాధవరాయ్ శర్మ కాణాగానము యొక్క మూలము నామగానమేనిని ఈశాధాయం వెరిబాహ్చారు. పరికొందరు లవకుశుల రామంయి விரையனவ் வாக கால்க் க்க்லாமகி முகல் காற்ப మేరికొందరు నారణ భక్తి నూడేము హరికథ యొక్క మూలమని రంకేందరు యాప్రానాన్ మార్రింగా రంజేంగా రంజింగా ഡമാർന് എമസ്തുന്നുന്ന. ക്രട്മ് ചാല്ക് മുലാ 2







సంసత్య గుత్వనా అయా, ఎరుకయ్య మొదలైన మహామనలరెండరో மான் கல்லான் எல்லாற் முலை கல்லா வில்லா வில సారాయా ఉత్తా అత్తా చిన్న తాగా చిన్న శాయ్యే. က်ဆ်ာခု တစ နှင့်နှင့်မဟ * హాలోపాట్ దేశాజ్య కోటింబాడు క్రోతి చెల్లికాలు చిల్లికి కి අ නිවෙත්නි ගැනිවිත යිගින හතුවැඩින් කිරීමානය යින්වයේ අ నార్సాథ సెలామేనలడు అలుశ్రీల్లు నారాయకాదా సి. , ന്ന്ത്രമായം, ഇഡ്യാത്രറ്റ്റ്റ്റ്റ് സ്ലെപ്പോട്ട് ന്ന്ത്രങ്ങള്ക്ക് ന്ന് പ്രവേദമായത് * -జెళ్లూరి ఎరికియ్యా జాను, పాణ్యం సీతారామ్ భాగవతార్ సుస్తూర్తులు. ແລະ ເຊັ່ນຄູ່ເຊິ່ມ ແລະ ເຊິ່າ ເຊິ່າ ເລີ້ອີການ ເລີ້ອີການ ເລື່ອງເຊິ່າ ເຊິ່າ ເລີ້ອີການ ເລື້ອງເຊິ່າ ເຊິ່າ ເລີ້ອີການ க்யவங்கு விரிமழு, இத்பி பிரால் வில் வாலைகி காலுக. (စို့ဖို့ဖို့ ဆိုဝထာက်ပပ " * సామిపేరం కోటేశ్వరరావు 🗱 పోడ్లమాని సరసంహారాసు ສະ ພາຍ ເພລັກຄູລ້າວຜິ ພາໜັ * ఉమాకాంత్ చాయ * Bunt Son Son Son Son * - చిట్రమళ్ళి రంగయ్యారాయ * శెలక వర్ లుగ మూర్తి శర్మ * వంతేుంరి మమస్యూథన్ రాఖ్ * கில் (கல் (கலக்கல்) * quez 2008) * చాద్ చార్ చెంక్ టాందా కా (భీమేవరం) * వీర్ణ రామాపండర్లు (తేశాహు)

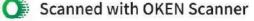






ఉత్తరారిగా కళారువం. ఈ నాటక తెల్లెగామాలలా నాగరికతేకు దూరముగా ఉన్న గొల్ల కులగళ్లు తదర్శించే తేబ్బెట గళ్ళ కొన్ని వరదల సంపత్సికాలుగా చెక్క తెదరకురాడ ఈ కళారూవాన్ని కాటాశుకొచ్చవ్చారు. కోనారులు, రరూదశ్రీలు, గొల్లలుగా పటనాబడి ఈ కులగళ్లలు గూమికి (మెంతాలలా ఎక్కవగా ఈ నాటకి మేకలు, గొడలు మందల్పె ఆధారపడి జీవనం చాగాప్రిన్నారు. ఎక్టగళు చూరమై పాద్దలలా కొడలమి కాంపలా కాస్తుంటారు. వీరు ఒంటలతనాన్ని మర్రవావడులాని వీరి వోట నుండ అనిక రకాలైన వాడుల వస్తుంటాయి. కుటుంబాలకు చూరంగా, రాజు పూట మందకావలు వ్రమురులా వీదు ఈ తెబ్బెటార్ఫు మాట, గొల్ల మందకావలు వ్రమురులా వీదు ఈ తెబ్బెటార్ఫు మాట, గొల్ల మందకావులు వ్రమురులా వీదు ఈ తెబ్బెటార్ఫు మాట, గొల్ల మెరువు మెట్లారారు.

ఆంధ్ర శ్రేశాళ్ ముఖ్యంగా విణ్యాపట్టకారి, పొజయ నగనం, గ్రామాక్రి కళ్లులళ్ తేస్పెట గుళ్ళు కూరాగాపం (పెంబారింల్ ఉంది. ఇది సంద్రంగాయ నృత్తిగిం. గొల్లల కురానకి చెందిన మారు ఎక్కువిగా నేర్చు ఉంటూరు. వారికి విశున్రీలు, గొరట, మీకల మందలం ఎక్కువ. వర్నాలు వర్శక పెమ్దిగా నెంనికి కూడా కష్టమైన్ ప్రైస్ భగవంతు వి కటాష్టర కోసం చేస్ సెవితిందంధనల్ ఈ తేస్పెట భగవంతు కటాష్టర కోసం చేస్ సెవితి సంగ్ శ్రీశ్రిప్ పిరిత్తి సంగ్ శిళ్ళు (వస్త్రిసం ఉంటుంది. ముఖ్యంగా యూదన్లో కటి గంగ శాత్రి పరిశ్రి సింగ్ ముఖ్య యాలు కాల్లంగు గాగమ్మ, శాశ్ర్రుతోవి శిర్రం సుఖ్య ముఖ్యంగా లారు ప్రార్యం గాగమ్మ, విశ్వితిడిని శిచ్చిం ఆజ్య, మరిఖ్యంగా లారుల్లో సిరిమ్యం, ర గంగమ్మ యోదవ కులానికి అంగర్ల డివత్ అని, రారువర్గిల సమ్మకం. శివ్రిని ఆజ్య, మరికు అంగర్గి డివత్ అని, రిచురావర్గి శిచ్చకం. శివ్రిని ఆజ్యంగాని ప్రోస్తులు స్మోట్ మాల్లంగూ కుర్యిలు నిమ్మకం. శివ్రిన్ ప్రారించి ప్రోప్రిలు స్రోన్ పూటన్ మాల్లం మారించ్ హెచ్రి పెంటాగా పారించిందం పుత్రిల్ స్రోన్ ప్రేసి స్రార్యం పూట్లం మిగింద్ హెచ్రి పెంటాగా పారించిందం పుత్రిట్ స్రోన్లు మాల్లం మారింద్ స్టార్ని పెంటాన్ బాల్లంగు మాజ్యుగు పూట్లు సాక్రులు నిగురువంట్లు పొరించి వారి కట్రేనం. తేప్రుట సుక్రులు విరిలన్ యూదవంటల్ పారిగిని వారి కట్రేనం. తర్యు మాల్లల్ విరిత్







హీర్బుగోదావరి జిల్లావరకు అస్తరాలంది. గొల్లలు ఎక్కువగా ക്രൂ പ്രി സ്ത്രാവം പ്രുവന്ത്ത് പ്രാസ്ത്വ ഇത് മായം ఖప్పటికీ ఈ నాలుగు జిల్లాల్లో చెద్ద చెద్ద బృందాలు బ్లిక్ ఎన్ని ఉຝາດແກ ພີ່ຜູ້ອີລົມ. ພື້ດມາອີ ສອ ພິ ຂຶ້ຍຫຼຸຍ ພີ່ຍູ້ພູກາ గొట్లవారి నోటలా గొల్లవారి మేథ్వీలో పుట్టందనే ది నిడిం. ຄົກຮ 400 ພົດລ້ອງຫຍ ພົດເອີ ຣີດອ.

பிக்கிலா வின்று

හවේ ಬುಬಯ್ ಸ್ಲೇಸ್ ಧರಸ್ತಾರು. ತಾಳ್ಳಿಕು ಗಹ್ಡಿಲು ಕಟ್ಟುಕೇನಿ ಒತ್ತೆ മുമാന് എട്ട് നിന്നാം പോസ് പോട്ട് പോട്ട് പോട്ട് හැටිසින් ඉහති දින්න කොන්න කොන්න සහග දේ සිටු දී වෙන வாலு ஹ்ல். 35 பதி, மல்லியதி மேலிய சிலவோ, கிலமினா സംപ്രാന ദായന്ത്ര സ്ക്രാഡ് പ്രാന് സംഗ്ര്ന്ന് സംഗ്ര്ന്ന, നാക്ത സ്കൂതന്നായ ഗോപ്പെട് ന്ന് മ്ലിലാസ് ട്രേഷ്ന వాటలు వాడలారు. బృందంలా సుమారు 20 వరకు ఉంటారు. ເກຊາວ ຍໝ໌ ອີລັງຮົມດັດ ເຮົລົມດ ອີລັງຮົມດັດ ລິຍບແກຮາດດອດ பீல்ஸ் வீல நிதீல - பே குல.

සිද්ධා ගැටරාණයි ලාරාණු

తేచ్చట గుళ్ళ, బృందా నికి జిక నాయకుడు ప్రంటుడు. అతేశే & ພາດລາດ8 ກົບບໍລົງ. ລາດພິສິດ -ພີຜູ້ນະຜີອີຊູຊ໌ (ພິລິດີຊູລ໌ ත්හේතෙ. මිධුස්හරිදිගේ තිදුණුග -සිරිස්ස්ස් කිගැම්සි පාද నాయకుడు రామాయ్ 80, భారతం, బొజ్జులయ్ మొదలైన కథ్చించి చెప్పత్తు ఉండ్ర మేథ్చి రంధ్రరంధరా మం న్యామి සතු බහු කිරීම සිතු දිරු බහ ක්රිම් මෙන් විදීන වත







* "Serwo" *

ଓଡାର୍ଦ୍ (ଇଁଅଟ୍ଟେଇଅଡିଡଙି କଥୁ ଅନ୍ନିରିରି ରୁଣ୍ଡି ହିଙ୍କରିମାଇ ଅଟି ක්සා ස් පිහස බුණුව හාක විසාහ සබන්ඩාව සිටහෙවේ వాన జాగ్రాలు అంటాలు, ఇంట్రాలు, ఇంట్రాలు అంటంలు స్రామం కోలాటం. కోలాట నృత్యాల (పతి పెల్లెలోనూ చిరామ సమరుగుల్లో రాండిపొంట ఎాద్యువాయి వరకు చెయ్యా వుంటూరు. భక్తి బావంతో မြဲခ်ုန် ကိုစအာကျို ဆိုလွှဲနောက် စစ်မာစစ်ခန် ဖော်က (ဆိုခေါ် အစစ်ခ யான சியான முற்று நால். க சிலி வினிலை බිතු බිති මේ මිරා හි හි හි සි හ ස (పదర్శిస్తారు. కోలాటం రకమైన నాంస్కెతిక నామామిక కట. కోల మరియు ఆట అనే రెండు పటాల విల్ల కోలాటం ఎర్బడింది. కోల అంటి క్రద్భుల్ల అని అద్దమనీ, ఆట అండే కోడ, నాట్యం නී හතු හෙරිසා හිරාළු හිරහ ගත්ව කිරී කිසි හි ఆట అనే అర్ధంగా భాచించేచ్చు. రెండు చేతేులతోను కర్రలను പ്പെട്ട് പ്രാം പിന്ന് പിന്ന് പിന്ന് പിന്നും പിന്നും പുട്ടുന്ന ພັພາຍ ລີ້ໜັກ ພຽຍ - ລີຍຮັບ ລົມຮ້າຍ ຄົນ ສີຣີຮັບ - ລີຍຮັບ ລົມຮ່ຽບຮັບ ອີ່ດີຍາຫຼັງ ຍະພິຍາບົບ. ລາຍທຸບຮາຍກາ ລີ່ເອ ອີ່ຍາຍ ອີ່ນາອີ່ຈູຍາ టేట మరియా సాధ్రల ఎక్కువగా (పదర్శిశ్రూరు. వెజయనగర ന്നുമും ഇംഗ്ലാം പ്രത്തിന്നെ പ്രത്തിന്നെ പ്രത്തിന്റെ സ്തുല്പിന് ເລີ ພີຍເອົາຄົນ ລົງດູດພາບພີ. ລາຍດາ ລົດ ແລ້ວ ເຊື່ອງອບ ເພີ່ມຢົ່າລົງ ລົຽຊີ້ໝໍາພາຍ ຂອງບລົມ ຂີ່ເອຊີ ພົກວ 288 ~ பாக்கிஷ் பாக் கிக்கிலாக குக்கிலா, கிக்கிலா, තිංකකිය, දිසු බුහිබිදි , ක්රීවරා කියි? , ක්රීවිකියි , කියිවීමර් hohauz, awaen mai aade web nobe om Servico sitero. 30





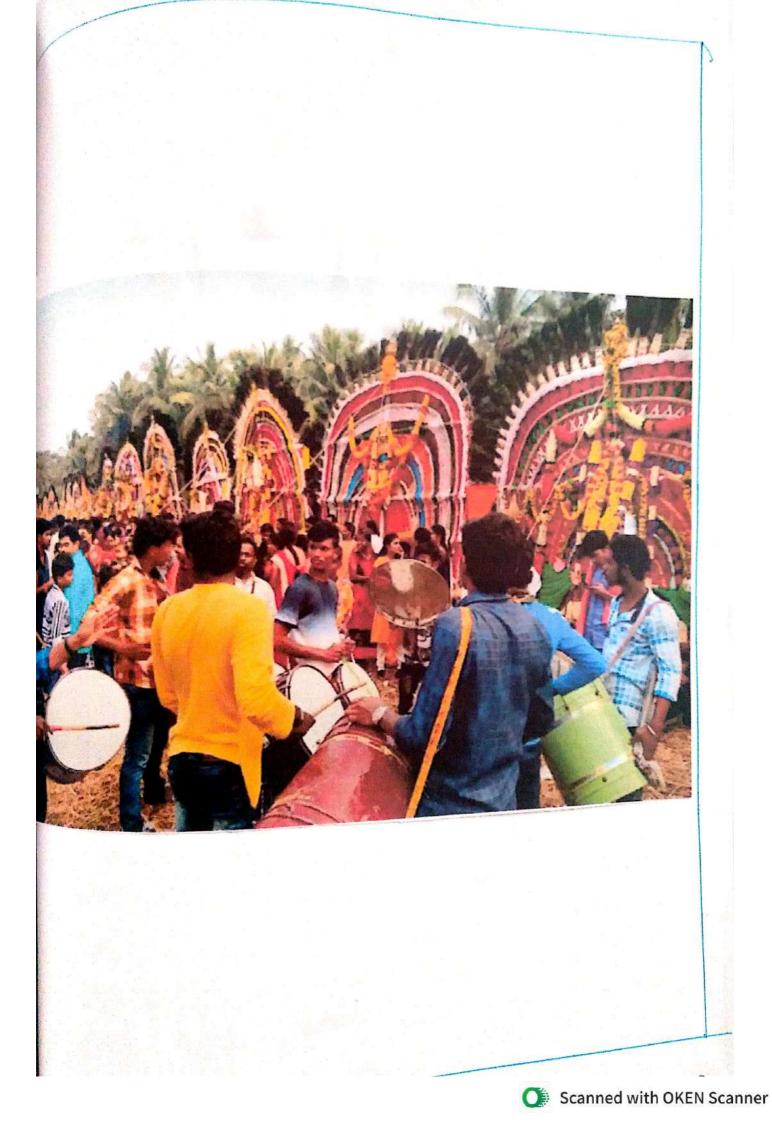
* [2020 2000] 2 *

స్టాఫ్ సుర్మాతి సుర్ణుయ జిల్లా పెల్నాడు (మాంతం లా క్రాపరావ పిక్ గొచ్చ సంస్కుతి. రాష్ట్రంలా ఎక్కడాజెని ఎంథంగా మహా నివరాశింగాడు సుర్ణుయ జిల్లా కొటప్ప కొండ, క్యారీ మహా నిద్దారి స్వామి, ప్రతిశాల (మాంతం లా (మాఫల సంస్కుతి కనిపిస్తుంది.

క్రిఫ్స్ కొండ కెటస్ట్ర కొండ గుంటూరు జిల్లా , సర్సారావు చేటక 10 కి.మి చూరం ఉంది. ఇది (సముఖ డైవ డ్రితం కొండపై (తికూటడై కొటడై ఉన్నాడు. (చలి పెడాది మహా నిమాణి సర్వదినాని రాడ్రి శీలమూలలా నుంచి భక్తుల కొండకు వరిపి సిగ్రాదినాని రాడ్రి నాడు కోటస్ప కొండకు 30 కి.మ. దూరంలో ఉన్న అన్న గామాల చారు (చాఫలు పెట్టుకొని పెళ్తారు. ప్రుణాల్ (మార్టల ఉత్సేవం

అంబూజీ వేట మండలం, జగన్న తోట కాశక నద తీరాన జరిగే మమౌన్నో తే ఉత్సవం (ప్రభల ఉత్సవం. ఇది ఎక్కువగా సంకాంతిలా కనుమ కొజున ఈ ప్రభల తీర్థం అంగరంగ పె్ళవంగా జరిగింది. ఇచ్చుట II రుడులతా కూడన (ప్రభలను పిగ్నాటు చేణారు. మన ఆర్వాతులా కూడులాలో -యాస్త్రే ఎక్ముమ (హనల తీర్థం కొన సేమ (మాంతంలా జరుగుతాయి. అలాగే ఈ సంస్కుతి అనేది గండబారు జీల్లా ^{మ్}శిరాగా పల్పుడు (మాంతంలా కనిపించే గొన్న సంస్కృతిగా ^{చె}ప్పవాచ్చు. నిక్కడ ఈ (ప్రభల తీర్థం మహాశవరాడి యాడు కారుగుతుంది.

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BRIEF HISTORY OF A.S.P ARCHAEOLOGICAL MUSEUM KAKINADA

A Study Related to KAKINADA

Study Project Report submitted to

DEPARTMENT OF HISTORY A.S.D. Govt. Degree College(W)(Autonomous) Jagannaickpur, KAKINADA - 533 002

In partial fulfilment of the requirements for the award of the Degree of Bachelor of Arts

2019-2022

UNDER CRUS CLUSTER SYSTEM



Submitted by

ANGADI MALLISWARI &

PALLAPROLU SYAMALA

Under the guidance of

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BRIEF HISTORY OF A S.P. ARCHAEOLOGICAL MUSEUM KAKINADA

A Study Related to KAKINADA

Study Project Report submitted to

DEPARTMENT OF HISTORY 4.S.D. Govt. Degree College(W)(Autonomous) Jagannaickpur, KAKINADA - 533 002

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DEPARTMENT OF HISTORY

A.S.D. Govt. Degree College (Women), (Autonomous), Jagannaickpur, Kakinada- 533002



CERTIFICATE

This is to certify that the content of this project entitled "A.S.P ARCHAEOLOGICAL MUSEUM, KAKINADA" by ANGADI MALLISWARI & PALLAPROLU SYAMALA are the Bonafide work of their submitted to Ms. Y. SITA MAHA LAKSHMI, M. A. NET, Lecturer in charge, Ms. L. BHANU TEJA Lecturer in Department of History & Tourism for partial fulfilment of the Requirement of A.S.D. Govt. Degree College for Women, (Autonomous), Jagannaickpur, KAKINADA for the award of the Degree of BACHELOR OF ARTS.

V. Anant Signature of the Principal

Project Supervisor

Signature of the Lecturer in charge, Department of History



క్రతడ్లత సమర్పెటి. র্জ একর্য কর এর এর প্রায় প্রায় প্রায় and wateren wastored for the state ECUTEDATED NO ENTRADO DO ණ බහැතුණ නිමැත්ති හැට - වික්ෂියෙනි) สบรับ ลักษ์ ลักษ์ขององ ยางสองสถา ผู้งาน เมืองมีย Ms. Y. Sitha Mahalakshmi Madam 1003 गंहुतिः इत्वयुक्ता. ই approto adde added . without add Narsonand WOR Naren adapters the 600037 pr 5060. ත ගැනු භාණා තින් කාර්තාංසි र्तिर्धणको तम खून् त्विष्टिंग्डा राह्या किल्लार 20 දිල්කුම් - හැට බංගන්ව . गा की गाँदाई (ईर्डाकी र्डावर्टा गा र्ज्या राज्यता र्र्जाइछा दे के इंड्राम्स ලක්රියාදු හිංහා දුළු දුල් දුල් දුල් දුල් Créarily and with the tourand. Dew :-A. Mallisubri. P. shyamala

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OBJECTIVES
1). ട്രാത്ര പായ്ക്കും ഒഴും വാറ്റ് പ്രാംഗം പ്രാംഗം
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மையாசில கூறில் .
3) வுறைகால் (செல்லால், மிலிலால் கியூமலா സാமாயி
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(20(\$ 700000) 200000 कार्त केम्प्रा रहेक्टे रहेक কার্ড প্রান্থীয়া দেই ৪৯ প্রান্থরায় প্রান্থায় প্রান্থায় প্রান্থায় প্রান্থায় প্রান্থায় প্রান্থায় প্রান্থায ನಂದು ಸ್ಥಾಬೆಂಬ್ ಒಡಿನದಿ (ಕಾ ಜಯಂ(ತಿ ರಾಮಯ್ರ) ಎಂತ್ ಗಾರು 1911 ක් බංගීර (ක්රියේකාන් සිහුගි නික්ෂාවීන් සින්න්ත් - നഡ് - പിറത്ത. 18 പാത്യ്യ് ച്ലേതിന്റെ യാര്ട്ട 206 ഗുമുറ വുള്ളിവുന്നുള്ള മട് മാണ് പായ്യാണ് പിന്നും - කිහාකටිනිනි පේහෙතුමේ " හිරේක සාත්ර ක්රිතා බිරින්න " শিল্প দার্হুর্মা ৫০০ ক্রির্মা এলাড়ে হুর্বা নতর্বন্ত என்ற வில்லான் (வியில்லான். கு வில் கில் ಬಿರ್ಧಾಪುರ್ಮಾಭಾಸ್ಯರುಲ್ಸ್ (ಸ ಮಹಾರಾವಜಾರಾವು ವಂತಲ হার্যার অন্যাতার্য নার্য আলম্বর আর্থনের প্রার্যার Bath and the way that find the find UPI " "TO Jon " Thursdowell Differ " 1911 র্মাণ্ 25 র ভাতার ৫৫ ন্যু মা ন্যু জি০ অন্যায়. ार्जिक 202) Roare more anno withawy.

08 N2551 1) ராதியன்னில், சல் காச கிசலாம விலிய நால அ). வில்ல வில்ல கால் கால் கால. . WITT WWW BOTT WITH CONTA - FEWE . (E. 4). -พีกฟ (พีกลี พุท กับสมาย กาซบ 5). බෑහිස් ගින්ගින් හැකි 6). താശാ ഭാലഹ് ഡ്ഡ്ഡാന്റ് നാവ 7). 6) నేవియే ఎం ను మురుకరువు గారు 8). හැක (හස බහස ගදුවිය හැකි) බැහි. atrend & noten solaring, anten baran - নহা নতথেত্বতা দিংগুরুটি হার্থী (হ্যাননায় ন্যার্লিয়াহা শুন্ a)5(910 e3020 -30000 -30000 -00000. -0000 - 0000000 พัฒน์ พิฉุมฉัน พิธาธิกลับ สับอยู่สมพ สิธารียงกลับ availes now (areadowno -bood -bonrevalunt പ്പുറ്റെ പ്പ്നത്തായായ കട്ടില് (പ്ട്ലായത്ത്. eren what antifat alongers ation ก่อนุ่มฉัน สาอสออสสส ก็จรัยเสียง 1911 สมิเล อ ভামে নাজ " ওমেত্রপ্রাইণ্ড " রেমুর্ত কার্বনথ ফ্রানজে Eos เมเซลีม ๗โฮฏน์มกาออิตอลาณี. เรือกเช เกียร์ม (สา ล์ผูญญาณีม สีนส์การเสาสานี - ยกการเผิดเริกา 606 กับสา

సర్వదుంబనారు. ఈ సభకు ఆంఖ్రనాయబడిన యారిలాగ వెంకటగిరి పరవరాధన్రాయం, బాబ్బల పురావరాధాన్నరూల, యాక్మార్రు పకిట ము. (బముఖల ఆంఖ్రనంగా వారందరు ఈ సభకు పూర్తి వర్దతు పలకనారు. పరిషతెకు సంబంధంబా నియమ నాబంధనల ఎర్పాటు చేసి ఆమాదంబనారు.

స్ట్ నిరుథనలను ఉనుసరించి (ప్రథమాగా పిథాళ్లరం మహరాజా వారు మరియు చెంకటగిరి చాహారా జాబారు ఒక్కాకోరు పొ వేల రుపాయల చాళ్లున ఇార్చి దానికి (పతిష్టాపెకులైనారు, చందా లెక్ఎండా కూడా ఇందరిని గారవ్ సభ్యులగా స్పోకరించి , వారి నెవలను కూడా పరిషత్పే వినియోగించుకున్నారు. ఈ యొక్క సాపిత్స పరిషత్ వినియోగించుకున్నారు. ఈ యొక్క సాపిత్స పరిషత్ 1913 Apr - 8 ప తొదాన కయనా యాక్టు (పకారం రిజింప్లరు గాపించినారు.

కరింథ నాయిత్స్ పరిషత్ 12 మే) 1911 మదాగులా ఎద్దడియి. 8-4 1913 (జరువు కంపెనా Act (మారాడు రిజిద్దేషన్ జరిగింది. సంస్థ ఎర్మాటకు (పద్దాన కారణం తెలుగు నాయిత్స్ పూక్ (పదురణ, ఇస్పత (పాబుర్యం కల్పండరం. దాన రెన్ (పముఖ కవి మరియు నాసన పరిగాధకుల జయంతి రా వుయ్య పడులు మళ్ళలు. ఈయన నాసన పరిగాధకుల. తెలుగులాగ

ec.

వుమారక భాషాధ్యామం జరిగినట్టెడు ఆయన (గాండిక్ - యాడులకు నాయకత్రం వహించి ఎంగాడారు. ఫిర్మార్కరం మహారాజా యారి ఆడ్రిక సహాయంజాగి " గుర్పారాయండా నిర్ణుయువును 1936 లాగి రాజంబారు.

కర్రంథ నాయత్య పరిషత్ పార్టిక్ స్టార్ల్ 1912 వ సంగారము ఎగిడియల్ మాసముల్స్ 6,7 తెదాలాన్ పార్చు - యఫ్ కళాశాల యందు జరుముడినది. ఆ సభక్ పర్రాఫురం పయారాజా పారు లగ సనాధిపతిగా ఉండి స్టారను జయ్ (పథ్రమగా గాపరించినారు.

కర్షి నాయత్తి పరిషత్ లారు (ప్రద్ధమానా 1913 - మె) 15,16 తెదాలణ పార్పర్రాష్లు కళానాలణ నిర్ధియేయన పండిత్ గార్జీణ్ (పముఖులందంగ ఫాల్గాని ఎఎ) - లంనాలను పతికల్ప్ (పదులంచాలన్న దానప్రాచర్రించినా - రు. నాట సభాల గరజాడ - అప్పారావు కూడా (పసంగించినారు.

క్ర నాట నుండి క్రిండ్ సాపిత్స ఎరిష్ తెలుగు భాషా వాడ్రయ - క్రిఫ్రెఫ్రెఫ్ , పరిశ్రక్షణక్ వటమార్లు - పరిశ్ర, భాషా పరిశుత్రం శ్రాహ్రెఫ్రెఫ్, పరిశ్రం , సమావెనాలు శంరిపి, నమగంగా - బర్చింబి ఎఎ విద్రంగా రాచనలు గావింబుల ఎ ఎధంగా తెలుగు పాత్రాలు పిద్రార్ములకు భూదింబాల ఎ విధంగా భాషను తెలుగు (మజలకు పడిత్ల ద్దారా కంటించులన్న తమన, యాదనలు యాడి వెడిగా నాగి ఎన్ను මතා තිනසා කාති කර සක්කා වෙත් හාත්ත ඔහු කර්ගති කරීමෙන දිනී බවතී මහත කාශුගතව , බන්තු සෙන සිනකේ කාකාකය කර්නත

78 කැමෙනික් (මාරිදෙවරුවක් නාශ්ව ක්රායි කැම්සීබ 1. COLO ADOS GUE " EDIS " LOD JOIN JOINER NONTO TO (austres) (Son with awers) (article auto - බ . ඒ: බර්ගුම බබ (බම්බාගේ) (ඔ වුඩු බබ්බාග්ග - ක්වුන් " බීහි භූමාමාවක පොත වින් ... එන කාන්තාන 02000 (artheoretale to . Othing 1927 vol 2000 strang പറ്റപ്പേള് പിള്ള് പ്രാസ് ഭാത്രനം ലാക് ക്ലാനം (പ്പാരായത്തു. ല്ലാക്ക് 1928 പാര്ക് ലാക്ര് സമാംല്) බ්ඩිත්ලේ බැම්බිහි ක්ටමක (සි) එමුවක්ගත් මිව්ටුවසින්හ. Di (2) - Cizzaller anta attricter ales a (പ്പാറാസ്സ്ക്) ടാടാത്ത സ്റ്റിൽ തായ (സ്ക്രാസ് (ട്രംബ เบากลับสรา เอาณ์ราลิ อาฉียลับ 2609 สเอ,

1936 నుండి (శా - ల్వరాన్ని పై బాగమన ఉంట ఆంధ సాహిత్స ఎరిషల్ చిత్రక - లని ఒకె వరుసంగ అగుకాని (చాచురుచుటియే కాకుండా లుస్తకము సైజిన కూడా ఆగ్గించుటు జరిగినరి. - లటు అరుయాత కాలయి) గాళ్ళత దెవి (పడిషణా) పాటు ఉన్నటు వయలి (శౌ క్రభ్తదేవరా - గాలు గార్పదుడు కాండా కాలము పై బాగమనపు GINES BOUNDE (308) ENVISE GINES any (and contain 2009al. - जिल्लाहे रहे कि दिया ATRANCE (1912 anter 202 (1918 202) segurard. 1919-20 way some and agrido ताराकार होत्या हेर्णाल हर्णाल हार्गा होत्या प्रा ගැනීඩා ශාබබ පාරිබාශින මිරිවිගතාහා. මිහිගාම 1946 ක්රිඩ් කුඩ් (ක්ෂාස් ක්රිමා මැදිදි (ක්සාරිස) (ක්සාරිසා) 504 - JK00 . 1947 vol 200000 march areater mo And (make minute uft - hour (and man තාබාගා බාහු බාහුණු කහර බාබුණ ක්ෂිසි හුනබ බ්ඩ් හිටින කියි සිටින් ක්රීම් ක්රීම්ක්රීම් ක්රීම්ක්රීම් ක්රීම් ක්රීම්ක්රී (200) (200) (200) (200) (200) (200) (200) (200)ඩාග්ටාන් 1946 හෝ (බැත්රිගිහිහි. කැනුට 7 പ്രാസംസം കടനുള്ള പ്രാസംഗം ടാകായായി.

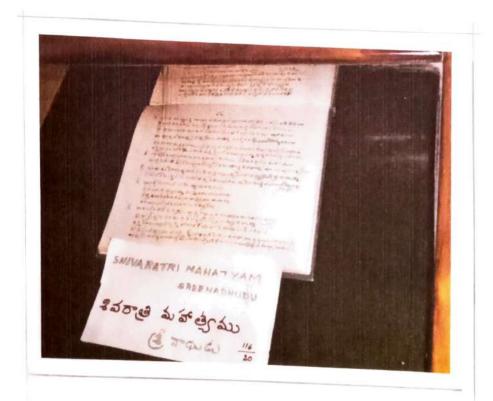
కర్షణ సాయాత్ర పరిషతను 1919 వ సంగారమెటా) చెన్న ప్రజిసినాము నుండి కాంకనాడకు తరలంతి ఒక డ్రూటు గ్రామములు) ఉంది నడిమం యాత్రమాదు. 1946 వ గ్రూమంగ గ్రామములు క్రమన్ను (పద్దల గుండర రామయ్) మరియు బులంటు గ్రామములు ప్రకట గుట్టము దానమానగటం కంగింది.

elde strand average ales a 1946-47 aver 58 බබුගින්වෙඩ් (බිස්ට්රිස්ට්රිඩ් බිට් . (බීම ටිරැඩ් (බීම) 200,700335 alloss (araboard Eller way NONDyes, what averys, safe - 20(5 and made as and , and, starles, rester ades longoes a) Jaison Total alto alto TONTale allal LEVERIL EDOLT ENGENEDIA TARE VALUET COR उँछाउँहोर्गार्थरे वैविदा वैशिष्ट वोर्वत्तामी (वैद्वार) ଅନ୍ମାନ୍ୟ) (ଭାମାରେ ଅପ୍ଟର୍ଭ୍ୟୁଲିକ) କର୍ଯ୍ୟେଣ୍ଟ ମିଲି Construction intoporation Sandiana T 7 බිහුලාක්ෂාත ප්රියාන - කිසි පිරැස (කිසිමක) Cotominer Stopayoo Tremand - This LOS Notward Notw and Sais exclase alastrong ເພດາຜູ້ຂີ່ ເອີ້ແມ່ນດີ ເມື່ອນພາຍັງລົງ. හරේක කිසියෙහි න්වරිට (කොහිසි කිහරික් කිහැකි alesser As "stel" As stalleader (Lopreculation) was advien to and town and a subject (naprenational add Contract Nordo Down Ten ado al abé año año ano alto a water attent to the the the the the the the the the

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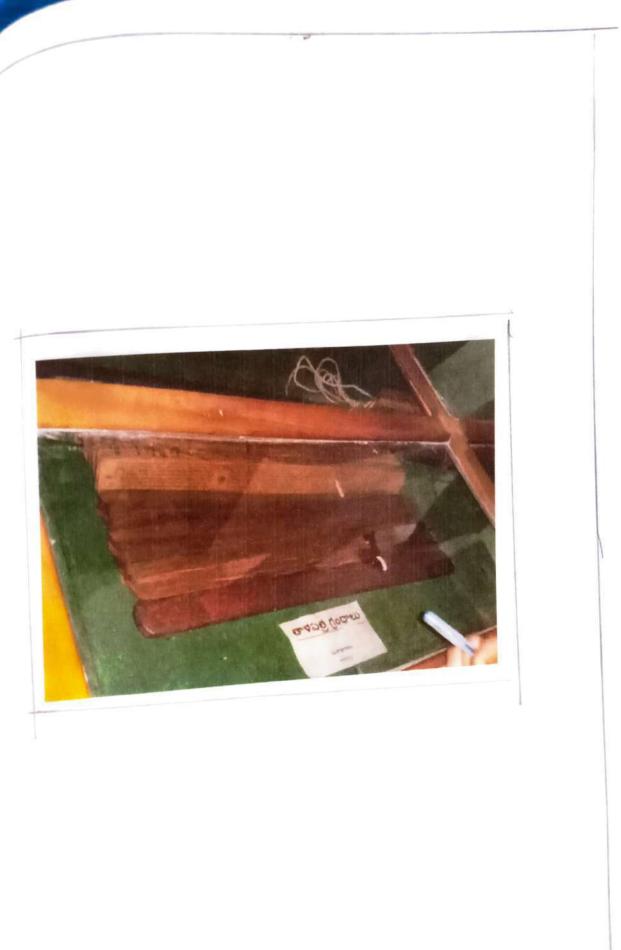






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ก่อ(กล้างขอ ยิ่งสาย

> ఆరయాలు కార్డింగ్ పూరాలు క్రాయాలు ఉండాలు సారాజాలు స్రాయాలు కార్డింగ్ స్రామాలు - గారియాలు కంటాలు సారాజాలు కార్డింగ్ ఉండి పూర్లెం కంటా గురయాలు - గారివుడు కారణం కంగించి దాలు సురుదంగా - గారివుడ్డం కంగించి దాలు

මාන්ත්රීම ගින්න වැඩිලු පිටින පැති මගින්න ඉතින්න දේශයා සියාග කරන්නේ දේශයා සියාන්ත් දේශයා සියාන්ත් දේශයාන්ත් කරන්නේ ක සියාන්ත් කරන්නේ කරන්න කරන්නේ ක කරන්නේ කරන කරන්නේ ක කරන්නේ ක කරන්නේ ක කරන්නේ කරන්නේ කරන්නේ කරන්නේ කර

=) ఆంధ్ర నాయల్లో కళా ఎరిషణ నార్దిచనకు ఉనాక మంది కృషి చెరిచడం ఒందిగియి ఉలాగా పిర్రాత్రత మయా రాజాబియారు దునికి ఎరితగానిగి కృషి చెరిచుడం ఒందియం.

ా ఈ ముఖిటియాడాగి నునం ఎన్నడు యాడనల్లు నిజిల ఎన్నాని కళా శార్మాలను, ఆక్రణాలను, ఎన్నా లెళ్ళాలు మాజయు ఎన్నాని -చండాడాని ఉన్నలు వరం నాటిగాడు

నురియం నిరిమాడను మనరి -చూడడం ఇవి ఆక్షర్లంగం నురియం కూడాం ఒచ్చాడను.

 $\rightarrow countil <math>\rightarrow coup = coup + coup = coup =$

and ten das and server al and

(రాగ్ సారామ్ సామార్లి కారాయి కారా గాలు విష్ణామ్ సామార్లియానా చెంట్ తన్నారాలను ఇక్రెడ్ చూడవాడ్ను.

Conclustion.

కార్రం సాయాల్లో ప్రదామంత్రి పరియాలా 12 మె 1911 నుడాంబి స్టేంట్రం 19-4 - 1913 (జరుదా సంహా గదా (పారారం 6జిస్ట్రాహన్ జరిగించి సంహాల్లో ఎగి (పారారం పోరారం ప్రదామంత్ర) (సామాలా సారాల్) (పారారం కల్పంటింక జరిగించి సముంట్రం లభిరువారం)

టీలుగ్ కరణా బ్రాయిగ్ సరియిల్లో చెర్యల్లో అంత్ నుండరంగా ఉన్నత్వారనా దిశాల కొత్తుల్లికు యారారాముడు అక్టర్లావా వార్తులు (మభ్తుల్లిల్ అంత్ నింద్రం కాంలిడు కుల్లుల్లు మరింలా దార్శులు అవగాయన కల్పండుకాడ్కును. దిగిపిలాగి బ్రాహింగా (మన్ఫి - వెందన, తెవ్రకాజల్) లభియిన రకరకాల అంనాఫాలను నందరం ఉపయోగకరంగా బ్రాహిందు ప్రుసింగా కంటాండు

NO (atoris (ñoque). * Cocoperan (Net ก็สถามออิต). * 0000 2(050 * कि(मा राख्या इन्हारस्टरी (मिठव्हाराया). * दिता र्यायेक इन्डार्स्ट (राहे राहे) - তাল্য তার্মের র্ন্যুইট র্মান্ট (প্রের্চাণ আর্ট্রের (2) 2000 (2) 2000 (2) 2000 (2) 2000 (2) 💥 ಹುಗ್ರಾಜಯಾಗ ಹನ್ನ ತಾನ್ನ ಹೆಸ್ತರಾಲ ಹುಡಿ ภีรีอาของ สง (หลังอาน์สอง. * nowo and ins at a source * Salowood. * జిల్లా (గయాలయం కాంకినాడ్ * (సి) మంది రెడ్డి గుల్బరావు (గంథాలయం * अम्लाटा दिर्गेड (याद्युत तार .